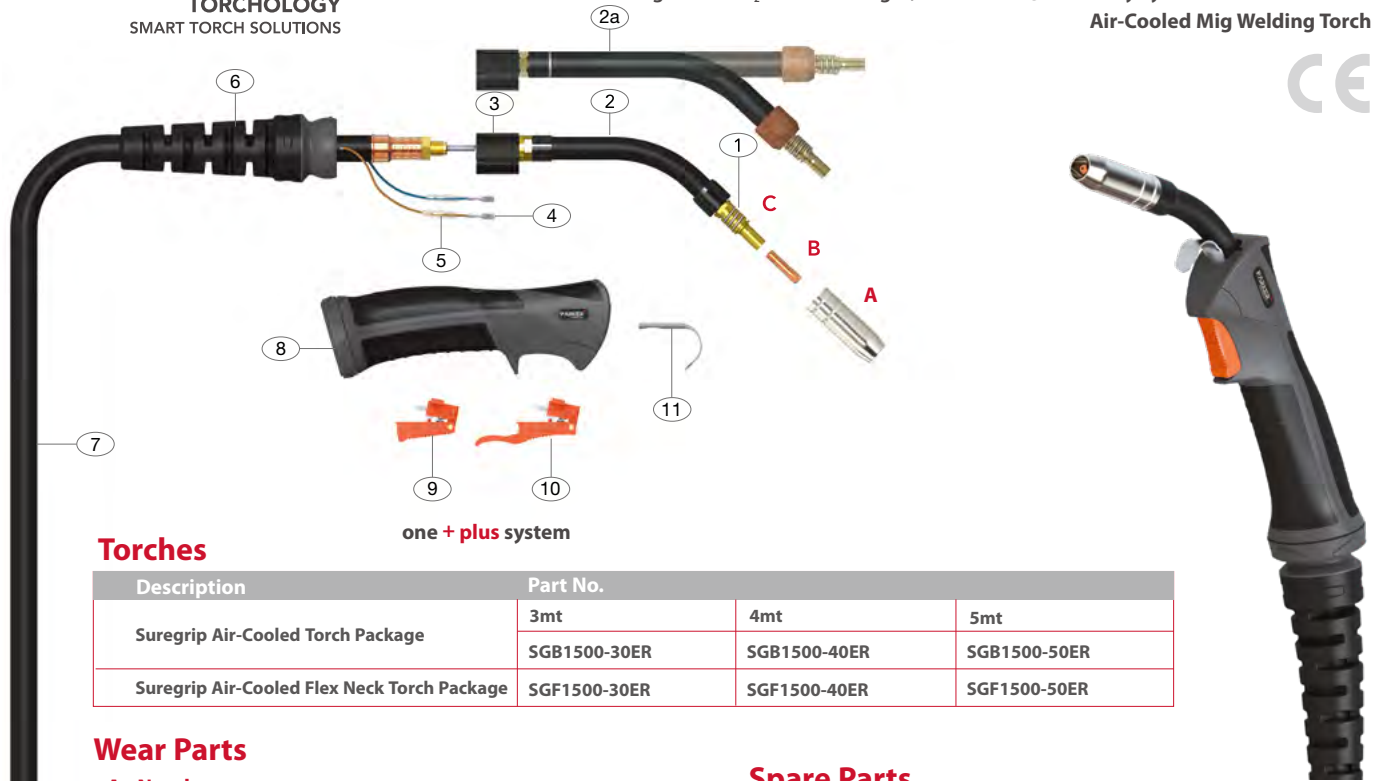


SGB/SGF 150A Suregrip BZL Mig/Mag Torch Range

Rating: 180A CO₂, 150A mixed gas, EN60974-7 @ 60% duty cycle. 0.6 to 1.0mm wires

Air-Cooled Mig Welding Torch



one + plus system

Torches

Description	Part No.		
	3mt	4mt	5mt
Suregrip Air-Cooled Torch Package	SGB1500-30ER	SGB1500-40ER	SGB1500-50ER
Suregrip Air-Cooled Flex Neck Torch Package	SGF1500-30ER	SGF1500-40ER	SGF1500-50ER

Wear Parts

A Nozzles

Part No.	Description	Bore	Wall	Material
PB1529	Cylindrical Nozzle	16.0	0.9mm	Cu
*PB1530	Conical Nozzle	12.0	0.9mm	Cu
PB1531	Tapered Nozzle	10.5	0.9mm	Cu
PB1532	Bottle Nozzle	12.8	0.9mm	Cu
PB1533	Spot Welding Nozzle	16.0	0.9mm	Cu

B Contact Tips

Part No.	Description	Material	Wire Size	
			mm	Inch
PB1527-06	Contact Tip	Cu	0.6	0.023"
*PB1527-08	Contact Tip	Cu	0.8	0.030"
PB1527-09	Contact Tip	Cu	0.9	0.035"
PB1527-10	Contact Tip	Cu	1.0	0.040"

C Tip Adaptors

Part No.	Description	Material
*PB1507L\H	Tip Adaptor Left Hand	Brass

D Liners

Part No.	Description	Length	Wire Size
			mm
*PB1535-30	Steel Liner x 3mt	3.4mt	0.6-0.9
*PB1535-40	Steel Liner x 4mt	4.4mt	0.6-0.9
*PB1535-50	Steel Liner x 5mt	5.4mt	0.6-0.9

*Denotes torch package standard wear part set-up
For more information please refer to the following sections:
•Master Wear Parts Table Page 35-43
•Rear-End / Cable Parts Page 66-68

Spare Parts

Part No.	Description
1	PB1504 Shroud Spring
2	PE1501 Swan Neck Assembly
2a	PF1501 Flex Neck Assembly
3	PG1515 Ergo Handle Location Body
4	PB1521 Cable Terminal
5	PB1521-C Cable Terminal Cover
6	PG8015 Handle Cable Support
7	PS1517-30 Duraflex Cable Assembly x 3mt
	PS1517-40 Duraflex Cable Assembly x 4mt
	PS1517-50 Duraflex Cable Assembly x 5mt
8	SGB2514 Ergo Handle Kit c/w Lock Nut
9	DGB2516 Standard Trigger Assembly
10	DGB2516L Extended Trigger Assembly
11	PB2517 Hanger Hook

