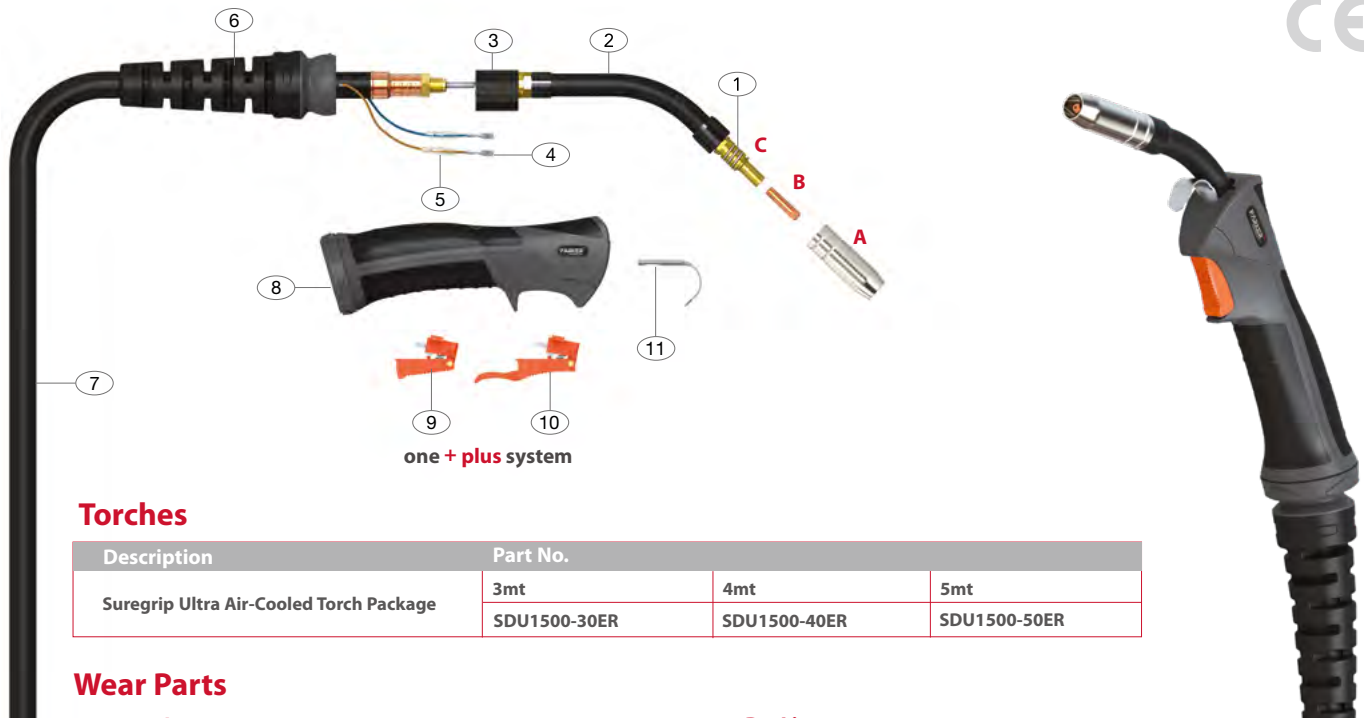


SGB 150A Suregrip Ultra BZL Mig/Mag Torch Range

Rating: 180A CO₂, 150A mixed gas, EN60974-7 @ 60% duty cycle. 0.6 to 1.0mm wires
Air-Cooled Mig Welding Torch



one + plus system

Torches

| Description | Part No. | | |
|---|--------------|--------------|--------------|
| | 3mt | 4mt | 5mt |
| Suregrip Ultra Air-Cooled Torch Package | SDU1500-30ER | SDU1500-40ER | SDU1500-50ER |

Wear Parts

A Nozzles

| Part No. | Description | Bore | Wall | Material |
|----------|---------------------|------|-------|----------|
| PB1529 | Cylindrical Nozzle | 16.0 | 0.9mm | Cu |
| * PB1530 | Conical Nozzle | 12.0 | 0.9mm | Cu |
| PB1531 | Tapered Nozzle | 10.5 | 0.9mm | Cu |
| PB1532 | Bottle Nozzle | 12.8 | 0.9mm | Cu |
| PB1533 | Spot Welding Nozzle | 16.0 | 0.9mm | Cu |

B Contact Tips

| Part No. | Description | Material | Wire Size | |
|-------------|-------------|----------|-----------|--------|
| | | | mm | Inch |
| PB1527-06 | Contact Tip | Cu | 0.6 | 0.023" |
| * PB1527-08 | Contact Tip | Cu | 0.8 | 0.030" |
| PB1527-09 | Contact Tip | Cu | 0.9 | 0.035" |
| PB1527-10 | Contact Tip | Cu | 1.0 | 0.040" |

C Tip Adaptors

| Part No. | Description | Material |
|------------|-----------------------|----------|
| * PB1507LH | Tip Adaptor Left Hand | Brass |

D Liners

| Part No. | Description | Length | Wire Size |
|------------|-------------------|--------|-----------|
| *PB1535-30 | Steel Liner x 3mt | 3.4mt | 0.6-0.9 |
| *PB1535-40 | Steel Liner x 4mt | 4.4mt | 0.6-0.9 |
| *PB1535-50 | Steel Liner x 5mt | 5.4mt | 0.6-0.9 |

Spare Parts

| Part No. | Description |
|----------|--|
| 1 | PB1504 Shroud Spring |
| 2 | PE1501 Swan Neck Assembly |
| 3 | PG1515 Ergo Handle Location Body |
| 4 | PB1521 Cable Terminal |
| 5 | PB1521-C Cable Terminal Cover |
| 6 | PG8015 Handle Cable Support |
| 7 | PSP1517-30 Duraflex Ultralite Cable Assembly x 3mt |
| | PSP1517-40 Duraflex Ultralite Cable Assembly x 4mt |
| | PSP1517-50 Duraflex Ultralite Cable Assembly x 5mt |
| 8 | SGB2514 Ergo Handle Kit c/w Lock Nut |
| 9 | DGB2516 Standard Trigger Assembly |
| 10 | DGB2516L Extended Trigger Assembly |
| 11 | PB2517 Hanger Hook |

*Denotes torch package standard wear part set-up
For more information please refer to the following sections:
•Master Wear Parts Table Page 35-43
•Rear-End / Cable Parts Page 66-68