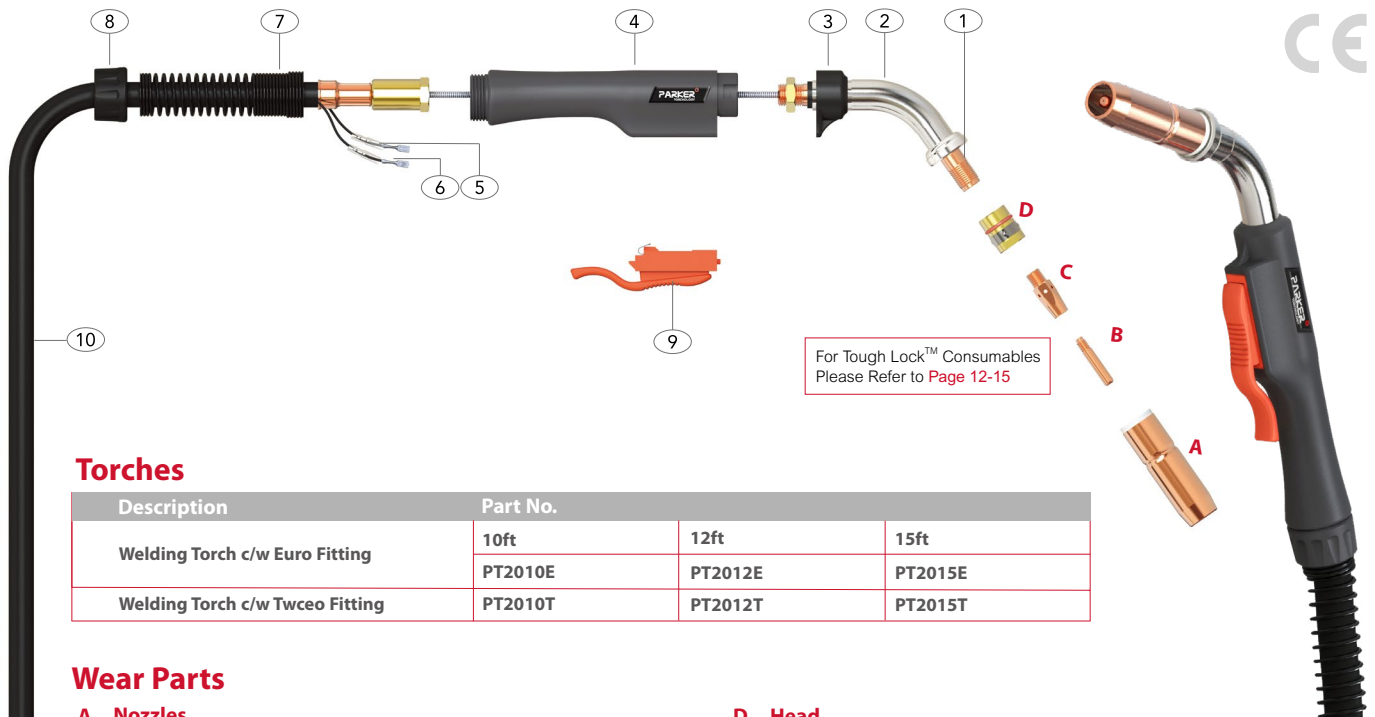


## TR 200A Mig/Mag Torch Range

Rating: 250A CO<sub>2</sub>, 200A mixed gas, EN60974-7 @ 60% duty cycle. 0.6 to 1.2mm / 0.023-0.045" wires  
Air-Cooled Mig Welding Torch



### Torches

| Description                     | Part No. |         |         |
|---------------------------------|----------|---------|---------|
|                                 | 10ft     | 12ft    | 15ft    |
| Welding Torch c/w Euro Fitting  | PT2010E  | PT2012E | PT2015E |
| Welding Torch c/w Twceo Fitting | PT2010T  | PT2012T | PT2015T |

### Wear Parts

#### A Nozzles

| Part No.   | Description          | Bore | Wall   | Material |
|------------|----------------------|------|--------|----------|
| P401-4-38  | 1/8" Recess Tip 3/8" | 9.50 | 2.25mm | Copper   |
| P401-4-50  | 1/8" Recess Tip 1/2" | 12.7 | 2.25mm | Copper   |
| *P401-4-62 | 1/8" Recess Tip 5/8" | 16.0 | 2.25mm | Copper   |
| P401-4-75  | 1/8" Recess Tip 3/4" | 19.0 | 2.25mm | Copper   |
| P401-5-50  | 1/4" Recess Tip 1/2" | 12.7 | 2.40mm | Copper   |
| P401-5-62  | 1/4" Recess Tip 5/8" | 16.0 | 2.40mm | Copper   |
| P401-5-75  | 1/4" Recess Tip 3/4" | 19.0 | 2.40mm | Copper   |
| P401-6-50  | 1/8" Recess Tip 1/2" | 12.7 | 2.40mm | Copper   |
| P401-6-62  | 1/8" Recess Tip 5/8" | 16.0 | 2.40mm | Copper   |
| P401-6-75  | 1/8" Recess Tip 3/4" | 19.0 | 2.40mm | Copper   |

#### B Contact Tips

| Part No. | Description | Material | Wire Size |       |
|----------|-------------|----------|-----------|-------|
|          |             |          | mm        | Inch  |
| P403-10  | Contact Tip | Ecu      | 1.0       | 0.040 |
| P403-23  | Contact Tip | Ecu      | 0.6       | 0.023 |
| P403-30  | Contact Tip | Ecu      | 0.8       | 0.030 |
| *P403-35 | Contact Tip | Ecu      | 0.9       | 0.035 |
| P403-45  | Contact Tip | Ecu      | 1.2       | 0.045 |

#### C Diffusers

| Part No. | Description              | Material |
|----------|--------------------------|----------|
| *P404    | Gas Diffuser For Std Tip | Copper   |
| P404-1   | Gas Diffuser For H.D Tip | Copper   |

#### D Head

| Part No. | Description             | Material |
|----------|-------------------------|----------|
| *P402-3  | Retaining Head Assembly | Brass    |

#### E Liners

| Part No.     | Description        | Length | Wire Size |             |
|--------------|--------------------|--------|-----------|-------------|
|              |                    |        | mm        | Inch        |
| P415-23-10B  | Steel Liner x 10ft | 3.80mt | 0.6       | 0.023       |
| P415-23-15B  | Steel Liner x 15ft | 4.90mt | 0.6       | 0.023       |
| P415-30-10B  | Steel Liner x 10ft | 3.80mt | 0.8       | 0.030       |
| P415-30-15B  | Steel Liner x 15ft | 4.90mt | 0.8       | 0.030       |
| *P415-35-10B | Steel Liner x 10ft | 3.80mt | 0.9-1.2   | 0.035-0.045 |
| *P415-35-15B | Steel Liner x 15ft | 4.90mt | 0.9-1.2   | 0.035-0.045 |

### Spare parts

| Part No.    | Description                     |
|-------------|---------------------------------|
| 1 P402-5    | Shock Washer                    |
| 2 P205-60   | Swan Neck Assembly              |
| 3 P210-6    | Small Tregaskiss Handle End Cap |
| 4 PRA20017K | Handle Assembly                 |
| 5 PB1521    | Cable Terminal                  |
| 6 PB1521-C  | Cable Terminal Cover            |
| 7 PTR8017   | Spring Cable Support            |
| 8 PTR8003   | Handle Lock Nut                 |
| 9 P211-5    | Trigger                         |
| 10 P213-10  | Cable Assembly x 10ft           |
| P213-12     | Cable Assembly x 12ft           |
| P213-15     | Cable Assembly x 15ft           |

\*Denotes torch package standard wear part set-up

For more information please refer to the following sections:

- \*Master Wear Parts Table Page 12-16
- \*Rear-End / Cable Parts Page 17-18

