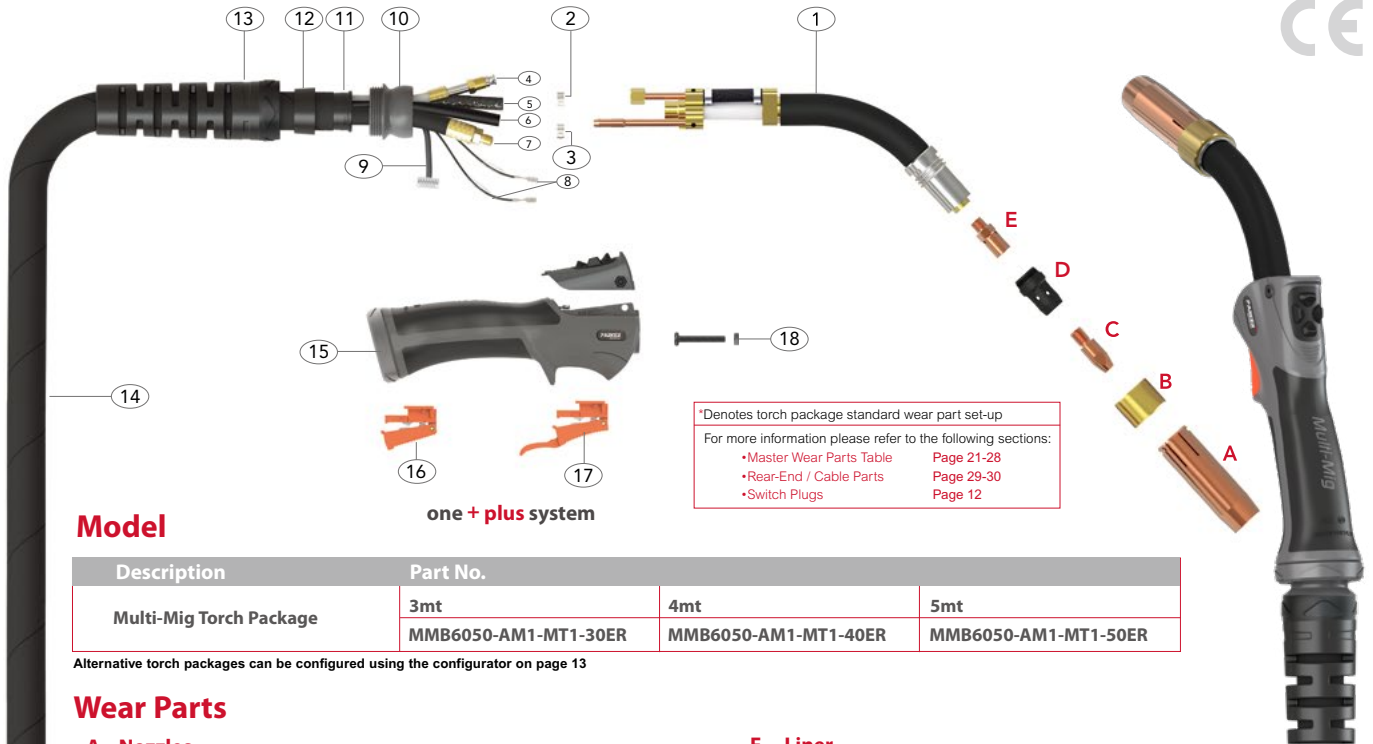


MMB 605W Suregrip Multi-Mig/Mag Torch Range

Rating: 600A CO₂, 550A mixed gas, 450A pulse, EN60974-7 @ 100% duty cycle. 1.0 to 1.6mm wires

Liquid-Cooled Mig Welding Torch



*Denotes torch package standard wear part set-up
For more information please refer to the following sections:
• Master Wear Parts Table Page 21-28
• Rear-End / Cable Parts Page 29-30
• Switch Plugs Page 12

Model

Description	Part No.		
Multi-Mig Torch Package	3mt	4mt	5mt
	MMB6050-AM1-MT1-30ER	MMB6050-AM1-MT1-40ER	MMB6050-AM1-MT1-50ER

Alternative torch packages can be configured using the configurator on page 13

Wear Parts

A Nozzles

Part No.	Description	Bore	Wall	Material
*PB6528	Conical Nozzle	17.0	2.60mm	Cu

B Nozzle Adaptors

Part No.	Description	Material
*PB6515	Nozzle Adaptor	Brass

C Contact Tips

Part No.	Description	Material	Wire	Size
			mm	Inch
PB6015-10	Contact Tip	CuCrZr	1.0	0.040"
*PB6015-12	Contact Tip	CuCrZr	1.2	0.045"
PB6015-14	Contact Tip	CuCrZr	1.4	0.055"
PB6015-16	Contact Tip	CuCrZr	1.6	0.063"

D Diffusers

Part No.	Description	Colour	Material
*PB6505H	Diffuser-High Performance	Black	DMC3

E Tip Adaptors

Part No.	Description	Material
*PB6501	Tip Adaptor 29.0mm M10	CuCrZr

F Liner

Part No.	Description	Length	Wire Size
			mm
*PB5033-30	Steel Liner x 3mt	3.5mt	1.0-1.2
*PB5033-40	Steel Liner x 4mt	4.5mt	1.0-1.2
*PB5033-50	Steel Liner x 5mt	5.5mt	1.0-1.2

Spare Parts

Part No.	Description
1	PB6502 Swan Neck Assembly
2	P15400020 Hose Clamp 8.7mm
3	P15400023 Hose Clamp 10.0mm
10	PPG3208-1 Ball Joint
11	PT8010 Canvas cover Retainer Small
12	PG3235 Sheath Block
13	PGN3208-P Cable Support
14	PM5506-30 Canvas Cover Assembly x 3mt
	PM5506-40 Canvas Cover Assembly x 4mt
	PM5506-50 Canvas Cover Assembly x 5mt
15	PMT2515-KJ Multi-Mig Handle Kit
16	PDMHN2516M Standard Trigger Assembly
17	PDMHN2516LM Extended Trigger Assembly
18	PDMNS Module Retaining Screw

Cable Parts

Description	Part No.		
	3mt	4mt	5mt
4 Outer Liner Assembly	PS5508-30	PS5008-40	PS5008-50
5 Gas Hose Assembly	PS5013-30	PS5013-40	PS5013-50
6 Water Inlet Hose Assembly	PS5012-30	PS5012-40	PS5012-50
7 Power Cable Assembly	PS5515-30	PS4015-40	PS4015-50
8 Switch Lead Assembly	PS5010-30	PS5010-40	PS5010-50
9 Control Wire Assembly	PMSWLN3	PMSWLN4	PMSWLN5
19 Water Outlet Hose	PS5017	PS5017	PS5017