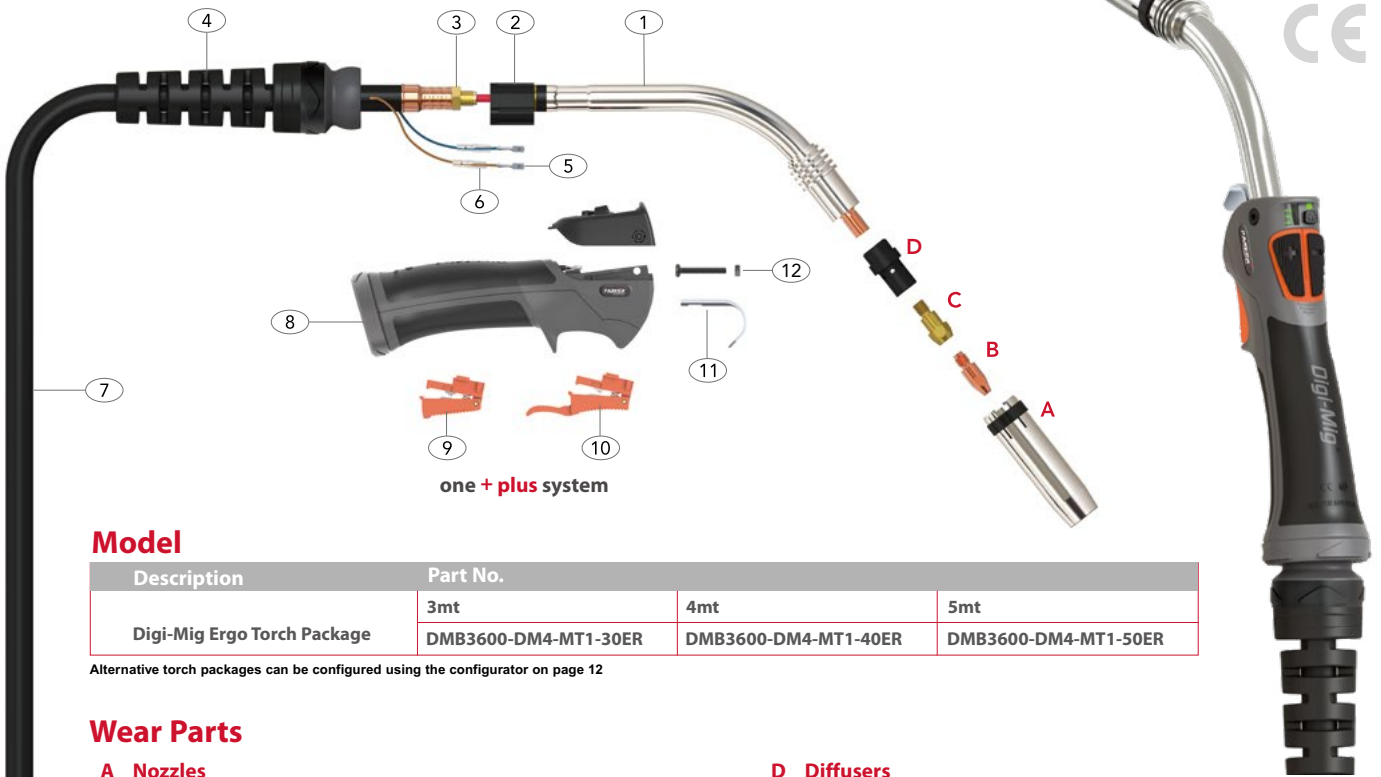


# DMB 360A Suregrip Digi-Mig/Mag Torch Range

Rating: 320A CO<sub>2</sub>, 290A mixed gas, EN60974-7 @ 60% duty cycle. 0.8 to 1.2mm wires

Air-Cooled Mig Welding Torch



one + plus system

## Model

Description	Part No.		
	3mt	4mt	5mt
Digi-Mig Ergo Torch Package	DMB3600-DM4-MT1-30ER	DMB3600-DM4-MT1-40ER	DMB3600-DM4-MT1-50ER

Alternative torch packages can be configured using the configurator on page 12

## Wear Parts

### A Nozzles

Part No.	Description	Bore	Wall	Material
PB3615	Cylindrical Nozzle	19.0	2.25mm	Cu
*PB3616	Conical Nozzle	16.1	2.25mm	Cu
PB3617	Tapered Nozzle	12.0	2.25mm	Cu

### B Contact Tips

Part No.	Description	Material	Wire Size	mm	Inch
PB2504-08	Contact Tip	Cu	0.8	0.035"	
PB2504-10	Contact Tip	Cu	1.0	0.040"	
PB2504-12	Contact Tip	Cu	1.2	0.045"	
PB2504-10A	Contact Tip	Cu	1.0	0.040"	
PB4014-08	Contact Tip	Cu	0.8	0.030"	
PB4014-10	Contact Tip	Cu	1.0	0.040"	
*PB4014-12	Contact Tip	Cu	1.2	0.045"	

### C Tip Adaptors

Part No.	Description	Material
PB3612	Tip Adaptor	Brass
PB3613	Tip Adaptor	Brass
*PB3614	Tip Adaptor	Brass

### D Diffusers

Part No.	Description	Material	Material
*PB3605B	Diffuser	Black	DMC3
PB3605C	Diffuser	White	Ceramic
PB3605W	Diffuser	White	DMC3

### E Liner

Part No.	Description	Length	Wire Size
			mm
*PB2524-30	Steel Liner x 3mt	3.4mt	1.0-1.2
*PB2524-40	Steel Liner x 4mt	4.4mt	1.0-1.2
*PB2524-50	Steel Liner x 5mt	5.4mt	1.0-1.2

## Spare Parts

Part No.	Description
1	PG3603 Swan Neck Assembly
2	PG1515 Ergo Handle Location Body
3	PB1505 Lock Nut
4	PG8016 Handle Cable Support
5	PB1521 Cable Terminal
6	PB1521-C Cable Terminal Cover
7	PS3609-30 Duraflex Cable Assembly x 3mt
	PS3609-40 Duraflex Cable Assembly x 4mt
	PS3609-50 Duraflex Cable Assembly x 5mt
8	PDM2514/KJ Digi-Mig Handle Kit
9	PDMN2516M Standard Trigger Assembly
10	PDMN2516LM Extended Trigger Assembly
11	PB2517 Hanger Hook
12	PDMNS Module Retaining Screw

\*Denotes torch package standard wear part set-up  
 For more information please refer to the following sections:  
 •Master Wear Parts Table Page 21-28  
 •Rear-End / Cable Parts Page 29-30

