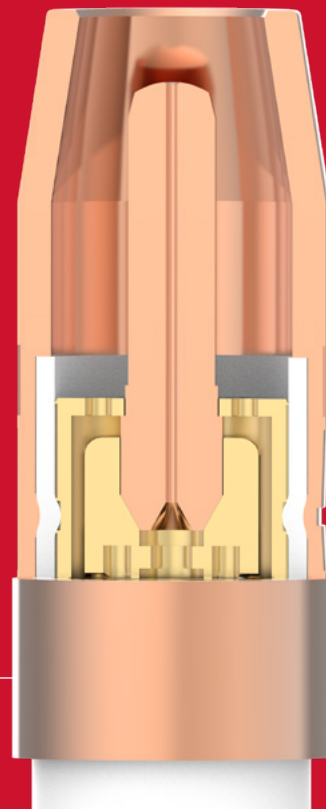


Centerfire™ Consumables Catalogue



Welding Tools for the Professional

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Features Focus

Centerfire™ consumables are ideal for both light and heavy duty applications and last up to 3 times longer than competitive brands.

All consumables are manufactured to the same specification as the OEM.

Welding Tools for the Professional

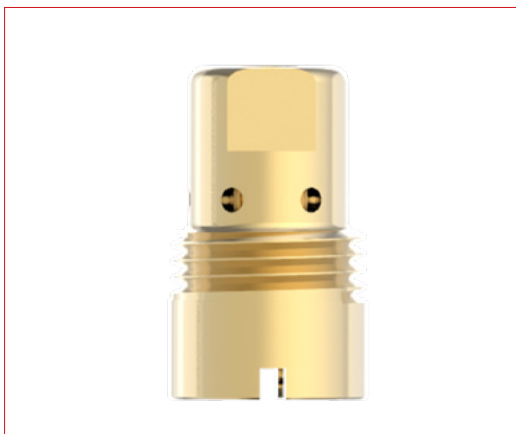
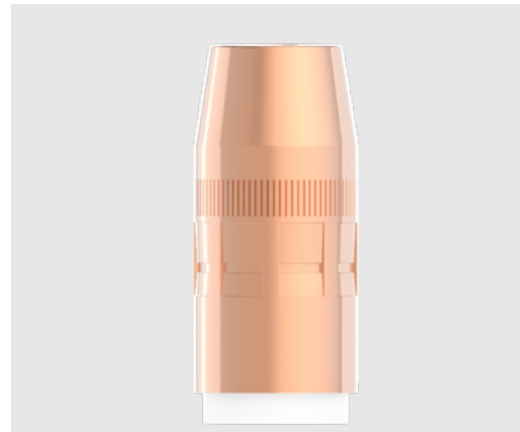


Contact Tips

- Centerfire™ Tips stay in place without the use of tools, a unique nozzle/ tip adaptor interface holds the tip in place when the nozzle is screwed on.
- A tapered base improves conductivity and reduces heat for improved weld quality.
- 360° Rotation for extended tip life.

Threaded Nozzles

- Integrated spatter shield for smooth and concentrated gas flow – less oxidation and contamination
- Fixed Tip positioning



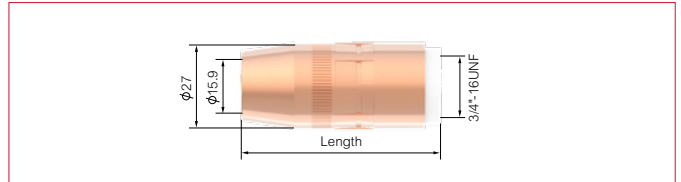
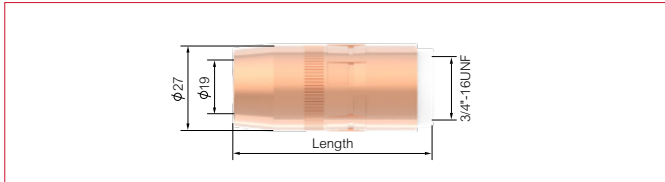
Diffusers

- Mates securely with the contact tip for improved conductivity

Nozzles

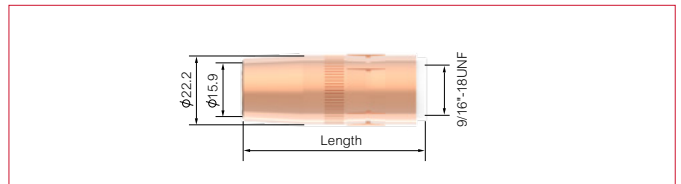
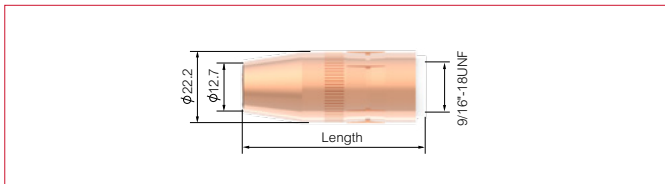
Part No.	Description	Length mm	Wall mm	Material
PN-3400C	Nozzle 3/4" Flush	62.0	2.95	Copper
PN-3418C	Nozzle 3/4" Recess 1/8"	65.2	2.95	Copper
PN-3414C	Nozzle 3/4" Recess 1/4"	68.5	2.95	Copper
PN-3418B	Nozzle 3/4" Recess 1/8"	65.2	2.95	Brass
PN-3414B	Nozzle 3/4" Recess 1/4"	68.5	2.95	Brass

Part No.	Description	Length mm	Wall mm	Material
PN-5800C	Nozzle 5/8" Flush	62.0	2.95	Copper
PN-5818C	Nozzle 5/8" Recess 1/8"	65.2	2.95	Copper
PN-5814C	Nozzle 5/8" Recess 1/4"	68.5	2.95	Copper
PN-5818B	Nozzle 5/8" Recess 1/8"	65.2	2.95	Brass
PN-5814B	Nozzle 5/8" Recess 1/4"	68.5	2.95	Brass

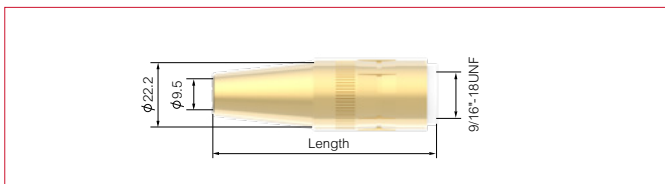


Part No.	Description	Length mm	Wall mm	Material
PNS-1218C	Nozzle 1/2" Recess 1/8"	57.1	3.15	Copper
PNS-1218B	Nozzle 1/2" Recess 1/8"	57.1	3.15	Brass

Part No.	Description	Length mm	Wall mm	Material
PNS-5818C	Nozzle 5/8" Recess 1/8"	57.1	3.15	Copper
PNS-5818B	Nozzle 5/8" Recess 1/8"	57.1	3.15	Brass

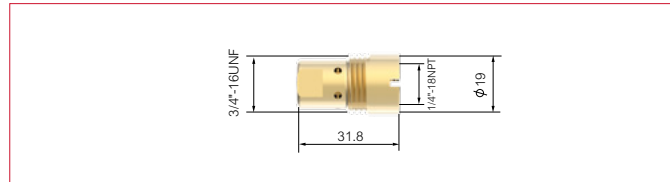


Part No.	Description	Length mm	Wall mm	Material
PNST-3818B	Tapered Nozzle 3/8" Recess 1/8"	69.8	3.15	Brass



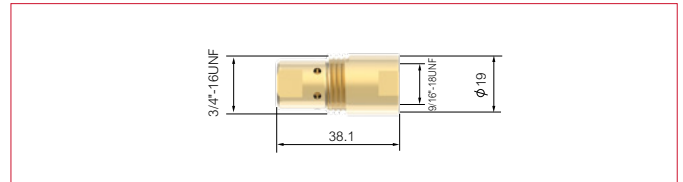
Diffusers

Part No.	Description	Material
PD-1	Large Diffuser	Brass



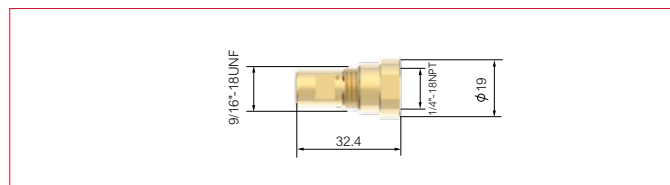
Liner Trim Guideline: 9/16" - 14.3mm

Part No.	Description	Material
PD-1T	Large Diffuser - TWC/TRG	Brass



Liner Trim Guideline: 13/16" - 20.6mm

Part No.	Description	Material
PDS-1	Small Diffuser	Brass

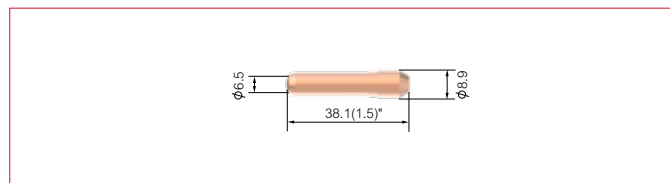


Liner Trim Guideline: 9/16" - 14.3mm

Contact Tips

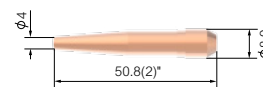
T Series

Part No.	Description	Material	Wire Size	
			mm	inch
PT-030	Contact Tip	Ecu	0.8	0.030
PT-035	Contact Tip	Ecu	0.9	0.035
PT-039	Contact Tip	Ecu	1.0	0.040
PT-045	Contact Tip	Ecu	1.2	0.045
PT-052	Contact Tip	Ecu	1.4	0.052
PT-062	Contact Tip	Ecu	1.6	1/16"



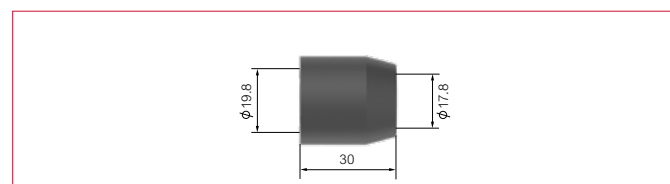
TT Series

Part No.	Description	Material	Wire Size	
			mm	inch
PTT-035	Contact Tip	Ecu	0.9	0.035
PTT-045	Contact Tip	Ecu	1.2	0.045
PTT-052	Contact Tip	Ecu	1.4	0.052

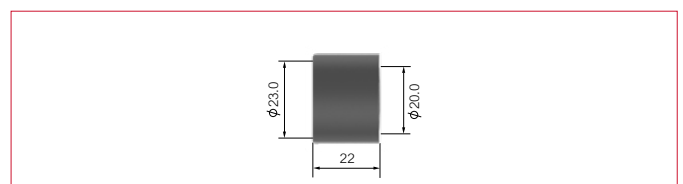


Neck Insulator

Part No.	Description
P4523R	Neck Insulator



Part No.	Description
P4423R	Neck Insulator



Liners

Part No.	Description	Length	Nipple	Wire Size	
				mm	inch
PL3A-15	Universal Liner x 15ft	15ft	Brass Nipple	0.9-1.2	0.035-0.045



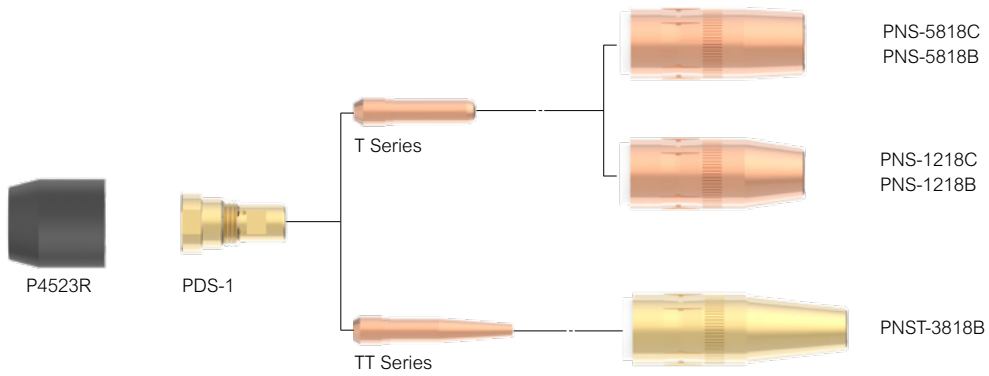
Part No.	Description	Length	Nipple	Wire Size	
				mm	inch
PL4A-15	Universal Liner x 15ft	15ft	Brass Nipple	1.2-1.6	0.045-1/16"



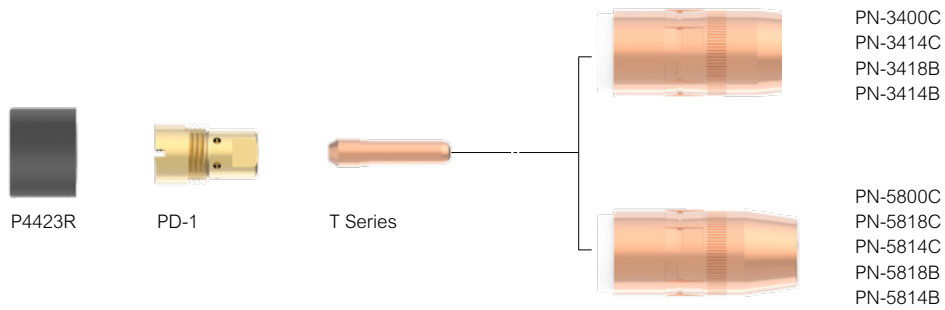
Part No.	Description	Length	Nipple	Wire Size	
				mm	inch
PL6A-15	Universal Liner x 15ft	15ft	Brass Nipple	2.0-2.4	5/64"-3/32"



Small Centerfire™ Gas Diffusers and Nozzles



Large Centerfire™ Gas Diffusers and Nozzles





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