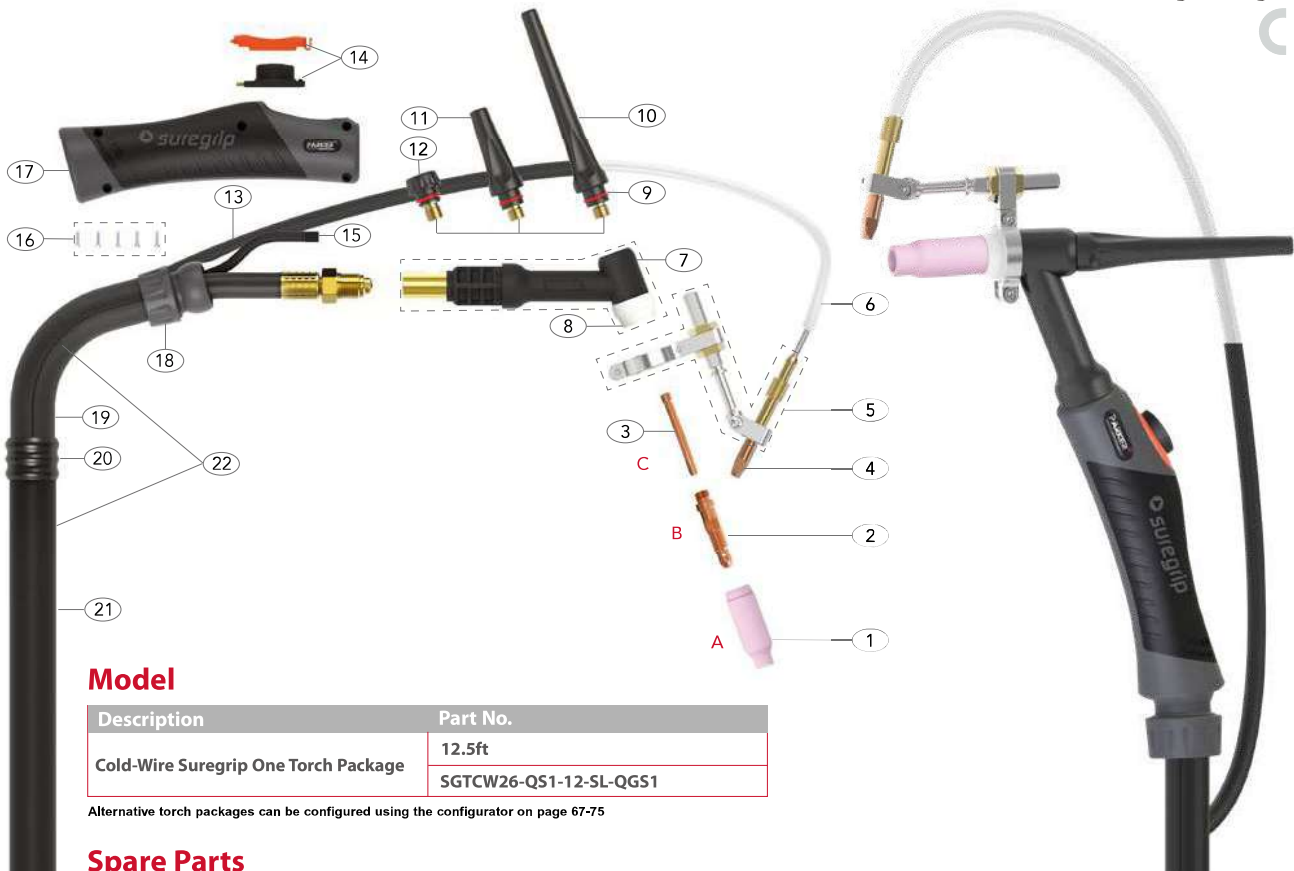


# SGTCW 26 Cold-Wire Suregrip One Tig Torch Range

Rating: 180A DC, 125A AC @ 35% duty cycle. Electrode Size: 1.0-4.0mm / 0.040"-5/32"

Air-Cooled Tig Welding Torch



## Model

Description	Part No.
Cold-Wire Suregrip One Torch Package	12.5ft
	SGTCW26-QS1-12-SL-QGS1

Alternative torch packages can be configured using the configurator on page 67-75

## Spare Parts

Part No.	Description
1 P10N48	Standard Ceramic Cup
2 P10N32	Standard Collet Body
3 P10N24	Standard Collet
4 PB2505-10	Contact Tip 1.0mm
5 PCWT172618SC-SPK	CW Torch Body Clamp Assembly
6 SRS-70-ID6MM-40	Insulation Tube 400mm
7 PCW26	Torch Body CWT
8 PHCW1726CG	1726 Nozzle Gasket
9 P98W18	Back Cap 'O' Ring
10 P57Y02	Back Cap Long
11 P300M	Back Cap Medium
12 P57Y04	Back Cap Short
13 PB5008M-40	Outer Liner 4mt
14 PER1MS	Momentary Kit

Part No.	Description
15 PERSWL4	Trigger Lead 12.5ft
16 PERSP1	Screw Pack
17 PERH200	Suregrip Large Ergo Tig Handle
18 PERKJ200	Large Knuckle Joint and Lock Nut
19 PHWERLC200-08	Leather Cover x 0.8mt
20 PCWJK200	Joining Repair Kit
21 PHWERNCL-32	Neoprene Cover x 3.2mt
22 PHWERC0200-40	Sheath x 12.5ft Inc Leather Cover

For more information please refer to the following sections:

- Master Wear Parts Table Pages 78-84
- Wear Parts Configuration Table Pages 93-98
- Rear-End / Cable Parts Pages 99-106

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Rating: 180A DC, 125A AC @ 35% duty cycle. Electrode Size: 1.0-4.0mm / 0.040"-5/32"

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## Wear Parts

### A Standard Ceramic Cups

Part No.	Description	Size	Bore A	
			mm	inch
P10N44	Standard Ceramic Cup	12	19	3/4
P10N45	Standard Ceramic Cup	10	16	5/8
P10N46	Standard Ceramic Cup	8	12.5	1/2
P10N47	Standard Ceramic Cup	7	11	7/16
P10N48	Standard Ceramic Cup	6	10	3/8
P10N49	Standard Ceramic Cup	5	8	5/16
P10N50	Standard Ceramic Cup	4	6	1/4

### C Standard Collets

Part No.	Description	Electrode Size	
		mm	inch
P10N22	Standard Collet	1.0	0.040
P10N23	Standard Collet	1.6	1/16
P10N23M	Standard Collet	2.0	5/64
P10N24	Standard Collet	2.4	3/32
P10N25	Standard Collet	3.2	1/8

### B Standard Collet Bodies

Part No.	Description	Electrode Size	
		mm	inch
P10N30	Standard Collet Body	1.0	0.040
P10N31	Standard Collet Body	1.6	1/16
P10N31M	Standard Collet Body	2.0	5/64
P10N32	Standard Collet Body	2.4	3/32
P10N28	Standard Collet Body	3.2	1/8