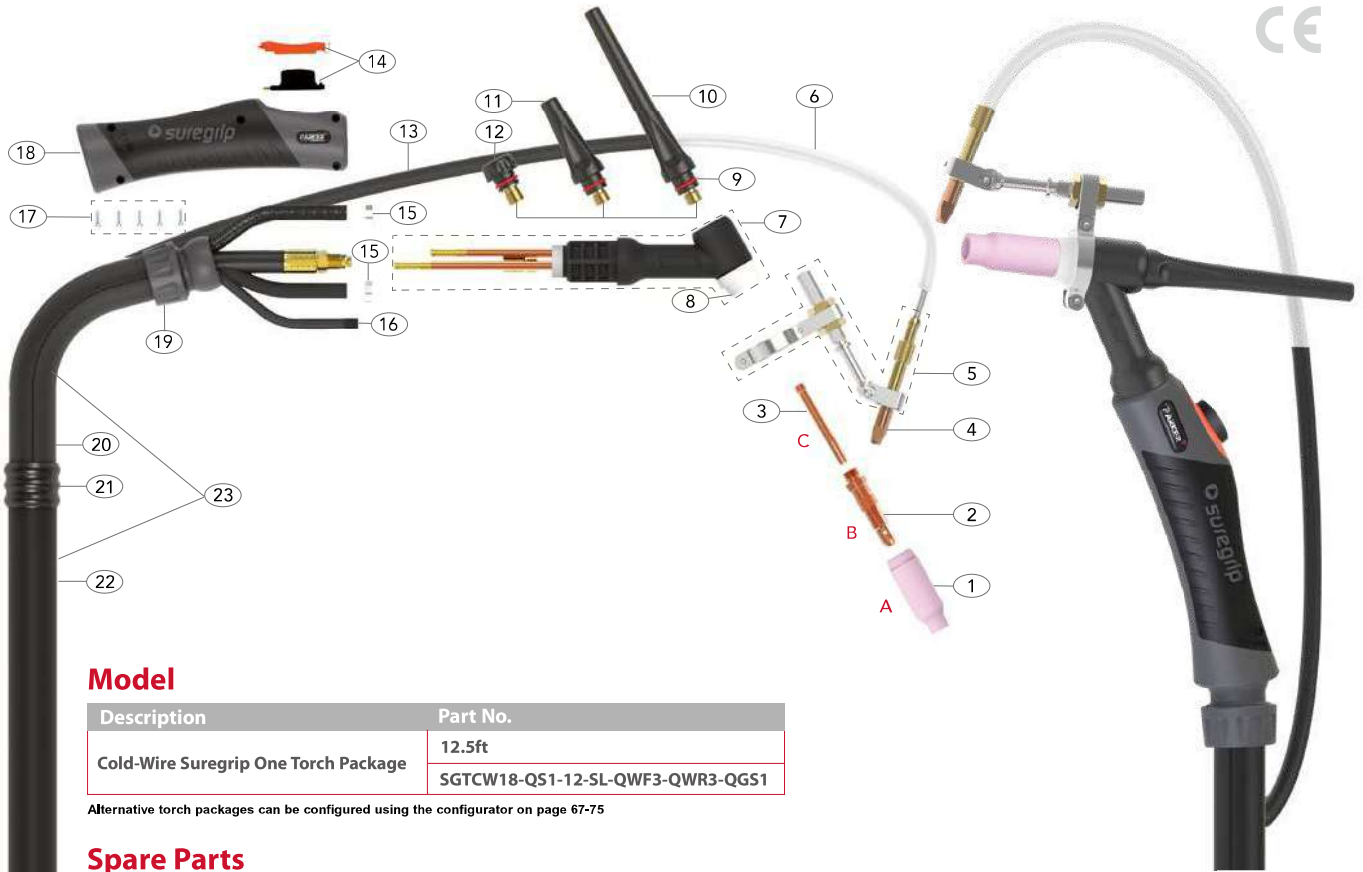


SGTCW 18 Cold-Wire Suregrip One Tig Torch Range

Rating: 380A DC, 270A AC @ 100% duty cycle. Electrode Size: 1.0-4.0mm / 0.040"-5/32"

Liquid-Cooled Tig Welding Torch



Model

Description	Part No.
Cold-Wire Suregrip One Torch Package	12.5ft
	SGTCW18-QS1-12-SL-QWF3-QWR3-QGS1

Alternative torch packages can be configured using the configurator on page 67-75

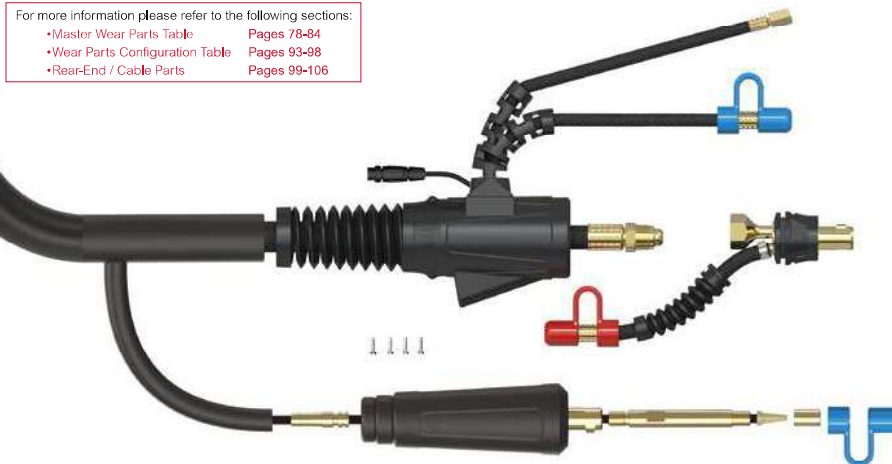
Spare Parts

Part No.	Description
1	P10N46 Standard Ceramic Cup
2	P10N28 Standard Collet Body
3	P10N25 Standard Collet
4	PB2505-10 Contact Tip 1.0mm
5	PCWT18-SPK CW Torch Body Clamp Assembly
6	SRS-70-ID6MM-40 Insulation Tube 400mm
7	PCW18 Torch Body CWT
8	PHCW18CG 18 Nozzle Gasket
9	P98W18 Back Cap 'O' Ring
10	P57Y02 Back Cap Long
11	P300M Back Cap Medium
12	P57Y04 Back Cap Short
13	PB5008M-40 Outer Liner 4mt
14	PER1MS Momentary Kit

Part No.	Description
15	P15400022 Hose Clamp 9.5mm
16	PERSWL4 Trigger Lead 12.5ft
17	PERSP1 Screw Pack
18	PERH200N Suregrip Large Ergo Tig Handle
19	PERKJ200 Large Knuckle Joint and Lock Nut
20	PHWERLC200-08 Leather Cover x 0.8mt
21	PCWJK200 Jointing Repair Kit
22	PHWERNCL-32 Neoprene Cover x 3.2mt
23	PHWERC0200-40 Sheath x 12.5ft Inc Leather Cover

For more information please refer to the following sections:

- Master Wear Parts Table Pages 78-84
- Wear Parts Configuration Table Pages 93-98
- Rear-End / Cable Parts Pages 99-106



SGTCW 18 Cold-Wire Suregrip One Tig Torch Range

Rating: 380A DC, 270A AC @ 100% duty cycle. Electrode Size: 1.0-4.0mm / 0.040"-5/32"
 Liquid-Cooled Tig Welding Torch



Wear Parts

A Standard Ceramic Cups

Part No.	Description	Size	Bore A	
			mm	inch
P10N44	Standard Ceramic Cup	12	19	3/4
P10N45	Standard Ceramic Cup	10	16	5/8
P10N46	Standard Ceramic Cup	8	12.5	1/2
P10N47	Standard Ceramic Cup	7	11	7/16
P10N48	Standard Ceramic Cup	6	10	3/8
P10N49	Standard Ceramic Cup	5	8	5/16
P10N50	Standard Ceramic Cup	4	6	1/4

C Standard Collets

Part No.	Description	Electrode Size	
		mm	inch
P10N22	Standard Collet	1.0	0.040
P10N23	Standard Collet	1.6	1/16
P10N23M	Standard Collet	2.0	5/64
P10N24	Standard Collet	2.4	3/32
P10N25	Standard Collet	3.2	1/8
P54N20	Standard Collet	4.0	5/32

B Standard Collet Bodies

Part No.	Description	Electrode Size	
		mm	inch
P10N30	Standard Collet Body	1.0	0.040
P10N31	Standard Collet Body	1.6	1/16
P10N31M	Standard Collet Body	2.0	5/64
P10N32	Standard Collet Body	2.4	3/32
P406488	Standard Collet Body	4.0	5/32
P10N28	Standard Collet Body	3.2	1/8