

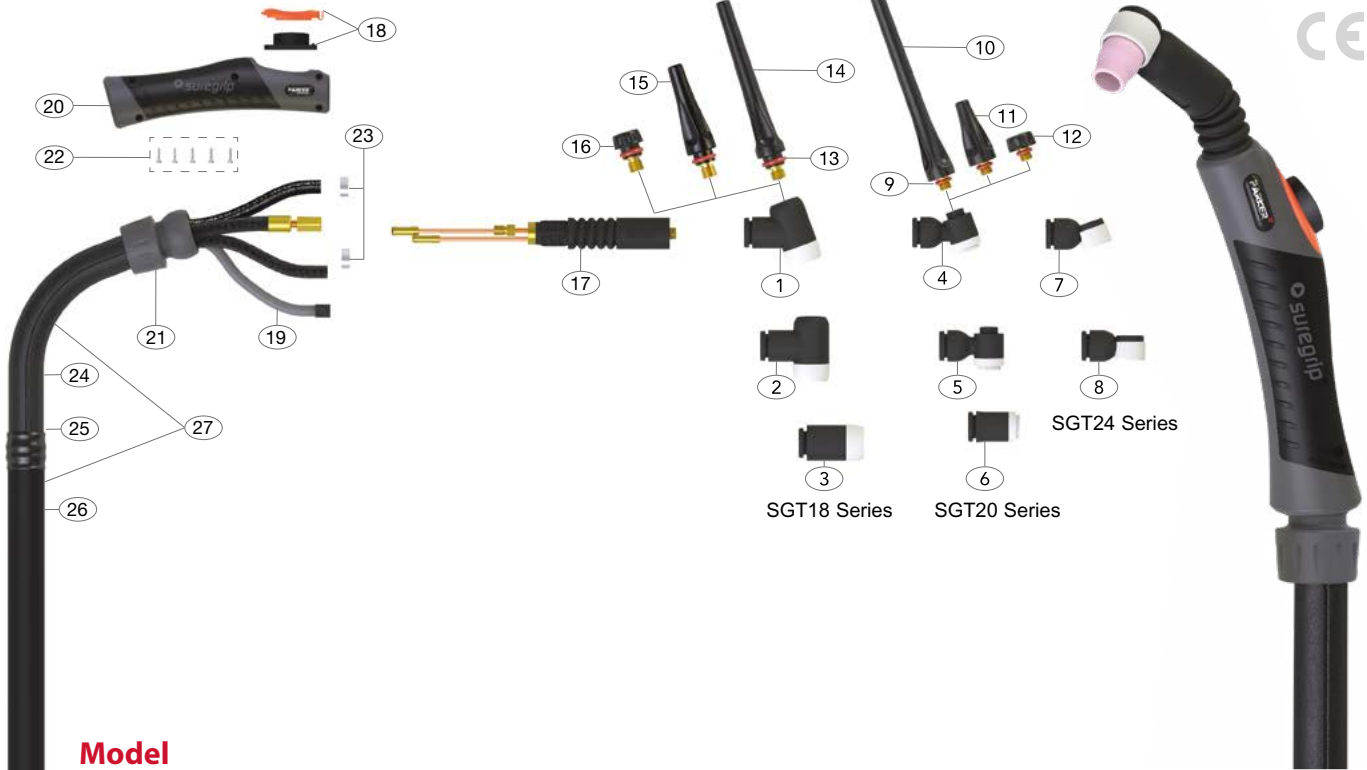
SGT W225 Modular Suregrip One Tig Torch Range

Rating: P18 Series 225A DC, 160A AC @ 100% duty cycle. Electrode Size: 1.0-3.2mm / 0.040"-1/8"

Rating: P20 Series 200A DC, 140A AC @ 100% duty cycle. Electrode Size: 1.0-3.2mm / 0.040"-1/8"

Rating: P24 Series 160A DC, 115A AC @ 100% duty cycle. Electrode Size: 0.5-2.4mm / 0.020"-3/32"

Liquid-Cooled Tig Welding Torch



Model

Description	Part No.	
	12.5ft	25ft
Modular Suregrip One Torch Package	SGTSF225-U20-70-QS1-12-SL-QWF3-QWR3-QGS1	SGTSF225-U20-70-51-25-SL-QWF3-QWR3-GS1
	SGTSF225-U20-70-QS1-12-GT-QWF3-QWR3	SGTSF225-U20-70-51-25-GT-QWF3-QWR3
	Standard torch packages include S1 momentary switch	

Alternative torch packages can be configured using the configurator on page 58-65

For more information please refer to the following sections:

- Master Wear Parts Table Pages 68-74
- Wear Parts Configuration Table Pages 83-88
- Rear-End / Cable Parts Pages 89-94



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Spare Parts

Part No.	Description
1 P18-70	Torch Head 70°
2 P18-90	Torch Head 90°
3 P18-180	Torch Head 180°
4 P20-70	Torch Head 70° (Standard Set-up)
5 P20-90	Torch Head 90°
6 P20-180	Torch Head 180°
7 P24-70	Torch Head 70°
8 P24-90	Torch Head 90°
9 P98W77	Back Cap 'O' Ring
10 P41V24	Back Cap Long
11 P41V35	Back Cap Medium
12 P41V33	Back Cap Short
13 P98W18	Back Cap 'O' Ring
14 P57Y02	Back Cap Long
15 P300M	Back Cap Medium
16 P57Y04	Back Cap Short
17 P225F	Torch Body

Part No.	Description
18 PER1MS	Momentary 180°
19 PERSWLQ4	Switch Lead 12.5ft
PERSWLQ8	Switch Lead 25ft
20 PERH100N	Suregrip Smart Ergo Tig Handle
21 PERKJ100	Small Knuckle Joint and Lock Nut
22 PERSP1	Screw Pack 180°
23 PB5025S	Gas Hose Clamp 8.0mm
24 PERLC100-08	Leather Cover x 0.8mt
25 PERJK100	Jointing Repair Kit
26 PERNCS-32	Neoprene Cover x 3.2mt
PERNCS-72	Neoprene Cover x 7.2mt
27 PERCO100-40	Sheath x 12.5ft Inc Leather Cover
PERCO100-80	Sheath x 25ft Inc Leather Cover