

SUREGRIP TRF
PLASMA CUTTING SERIES



Welding Tools for the Professional

A Smart Approach

Parker Torchology is shaped by people with vision, a passion for improvement and a belief in delivering the very best Welding and Cutting Torch Range in the World.

We expect a great deal from our products, so we ask a lot of ourselves and our engineers.

Our mantra: **Innovation, Technology, Performance.**



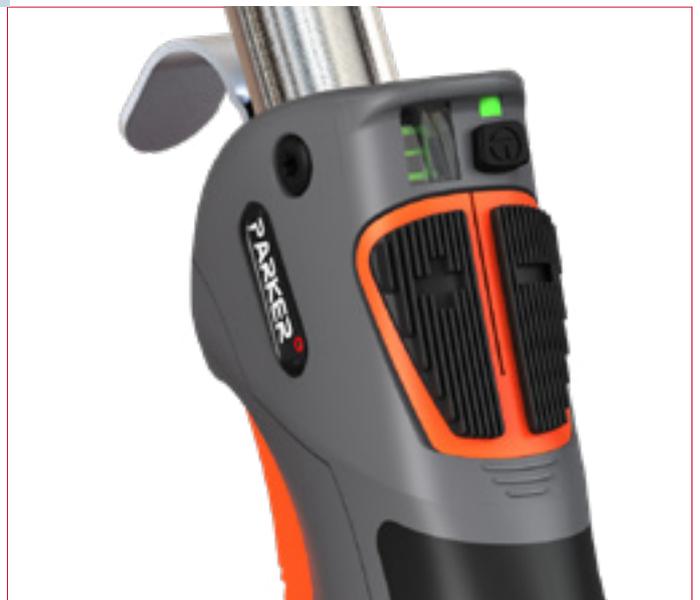
DNA

Design and Engineering excellence are at the core of everything we do.

Every torch we build is driven by our relentless pursuit of perfection.

Premium Features

At Parker Torchology we do things differently, we strive to solve your problems with the perfect product to suit your needs. We create smart product features encased in cutting-edge design to ensure you always have the best tools to hand.





Production

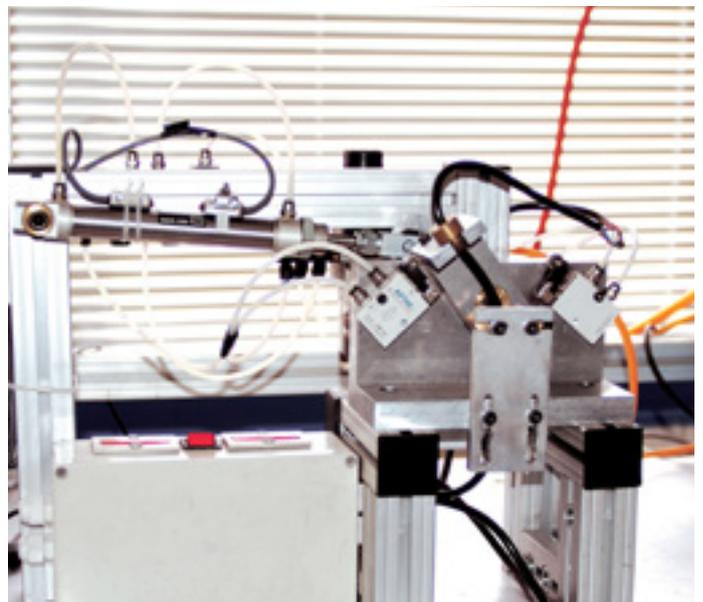
A fusion of precision production engineering, our bespoke processing techniques and a fanatical attention to detail ensures every welding torch we produce is worthy of the Parker Torchology name.

Testing, Testing, Testing

It takes patience to develop a new product, it's a lot more than a great idea.

Product development is an iterative process, trying something over and over, changing one small variable at a time.

We build endless prototypes and test pieces that undergo months of rigorous testing. Only once a product has passed up to 88 different test procedures, with every single part tested separately do we consider our latest designs ready for market.



Partners

Our customers and business partners play a vital role in our development. With the core aim to strive together, we work with end-users, distributors and academic institutions alike.

As a result we share fundamental values in order to succeed in our respective market places, supporting economic growth and collaborative opportunities with others.



A Bright Future

Technology doesn't stand still, which is why we are constantly innovating to bring you the best products on the market.

Our strong vision and focused innovation strategy, not to mention our passion to revolutionize the industry, ensure that Parker Torchology is a byword for excellence.

We Talk Torches

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Air-Cooled

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Suregrip TRF Plasma Cutting Torch Range

Air-Cooled Features Focus

Air-Cooled

A comprehensive range of torches that utilize back striking technology with and without the use of high frequency.

Dynamic Engineering and Superior Design Ergonomics



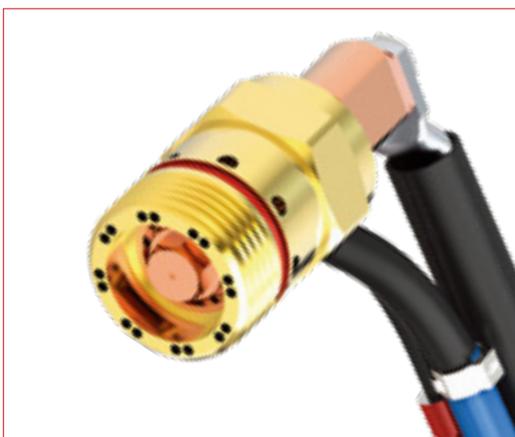
100% Trafimet® Compatibility Guaranteed

Quality Wear Parts

All wear parts are manufactured to the same specification as the original manufacturer ensuring reliability, longevity and superior performance

Safety Systems

A twin “fail-safe” system located beneath the shield cap ensures the torch cannot be activated if the cap is removed



Torch Bodies

Produced from precision toleranced machined parts and aerospace polymers

Features Focus

Cutting Tools for the Professional



Ergonomics – For Comfort and Handleability

- Large surface area grips improve positionability and operator comfort
- Cable supports are designed to offer the greatest flexibility

Trigger System

A patented slide to operate switch system is easy to operate and prevents accidental torch ignition



Terminations

Terminations available for separate and central connector cable types



The Smart Way To Buy Welding and Cutting Tools



Model	STR S25K	STR S45	STR A81	STR A81R	STR A101
Technical Data					
Cooling Method	Air-Cooled	Air-Cooled	Air-Cooled	Air-Cooled	Air-Cooled
Rating:	25A	40A	80A	80A	100A
Cutting Thickness	6-8mm	8-12mm	20-25mm	20-25mm	25-30mm
Duty Cycle:	60%	60%	60%	60%	60%
Gas	Air/N ₂	Air/N ₂	Air/N ₂	Air/N ₂	Air/N ₂
Gas Pressure	2.8 bar 40 psi	4.5-5.0 bar 65-75 psi	4.5-5.0 bar 65-75 psi	4.5-5.0 bar 65-75 psi	4.5-5.0 bar 65-75 psi
Gas Flow	40 l/min 85 scfh	100 l/min 210 scfh	160 l/min 340 scfh	160 l/min 340 scfh	180 l/min 380 scfh
Pilot	Electrode to Tip	Electrode to Tip	Electrode to Tip	Electrode to Tip	Electrode to Tip
Ignition	Without HF	Without HF	HF	HF	HF
Post Flow	90 sec	90 sec	90 sec	90 sec	90 sec

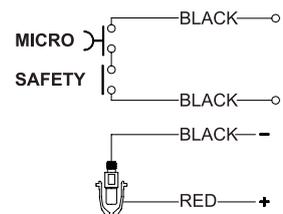
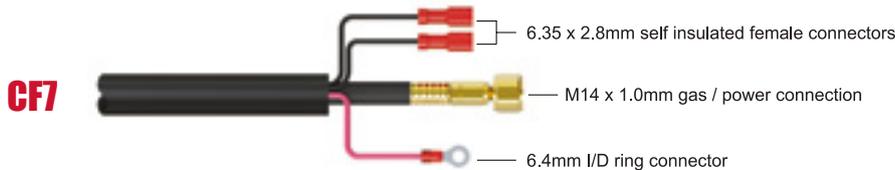
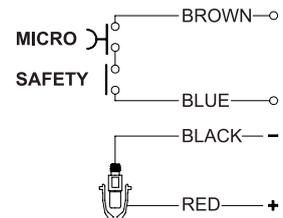
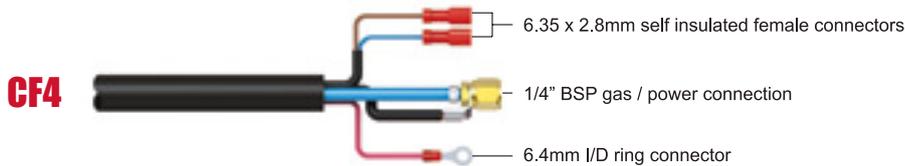
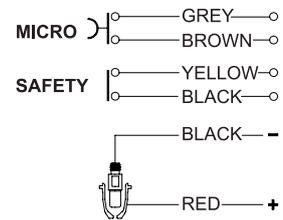
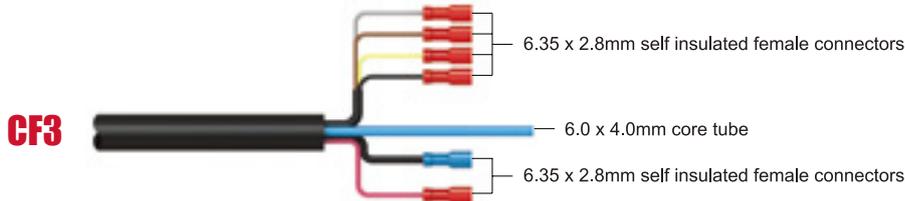
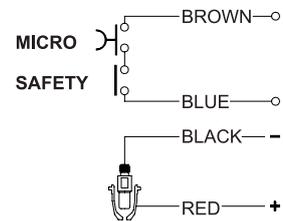
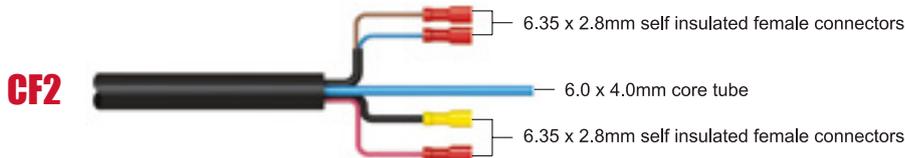
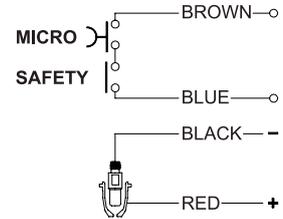
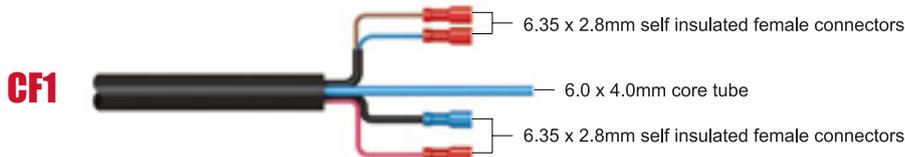
Suregrip TRF Plasma Cutting Torch Range

Ratings: 25 Amp to 150 Amp



Model	STR A101R	STR A141	STR A141R	STR A151	STR A151R
Technical Data					
Cooling Method	Air-Cooled	Air-Cooled	Air-Cooled	Air-Cooled	Air-Cooled
Rating:	100A	140A	140A	150A	150A
Cutting Thickness	25-30mm	35-40mm	35-40mm	35-40mm	35-40mm
Duty Cycle:	60%	60%	60%	60%	60%
Gas	Air/N ₂				
Gas Pressure	4.5-5.0 bar 65-75 psi				
Gas Flow	180 l/min 380 scfh	220 l/min 470 scfh	220 l/min 470 scfh	220 l/min 470 scfh	220 l/min 470 scfh
Pilot	Electrode to Tip				
Ignition	HF	HF	HF	HF	HF
Post Flow	90 sec				

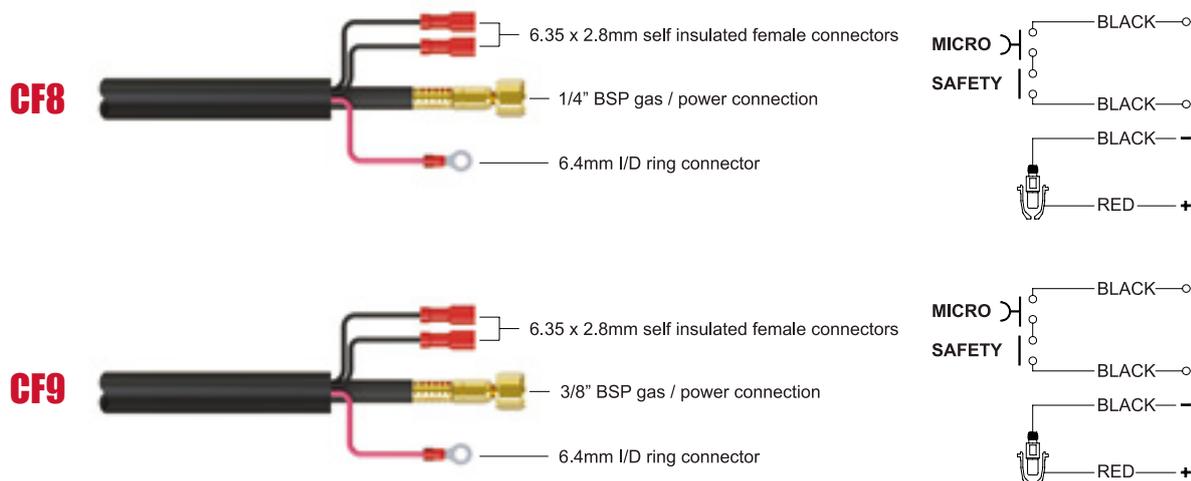
Cable Fitting Options



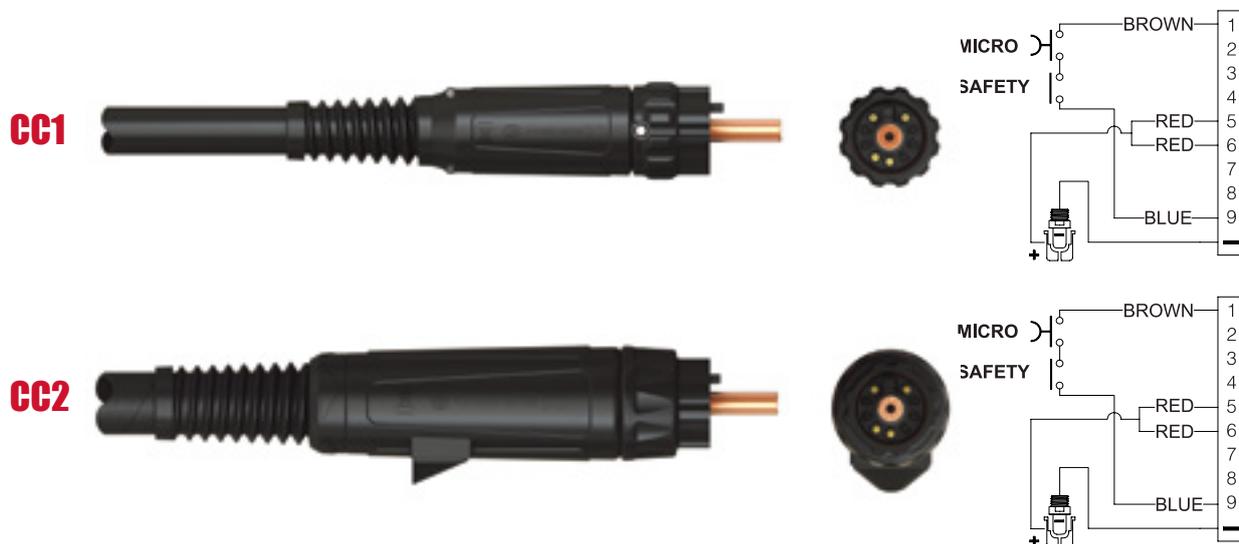
Suregrip TRF Plasma Cutting Torch Range

Cable Terminations and Wiring Systems Explained

Cable Fitting Options



Central Connector Options



Model STR S25K STR S45 STR A81 STR A81R STR A101 STR A101R STR A141 STR A141R STR A151 STR A151R

CF1	●	●	●	●	●	●	●	●	●	●
CF2	●	●	●	●	●	●	●	●	●	●
CF3	●	●	●	●	●	●	●	●	●	●
CF4	●	●	●	●	●	●	●	●	●	●
CF7	●	●	●	●	●	●	●	●	●	●
CF8	●	●	●	●	●	●	●	●	●	●
CF9	●	●	●	●	●	●	●	●	●	●
CC1	●	●	●	●	●	●	●	●	●	●
CC2	●	●	●	●	●	●	●	●	●	●

● Denotes standard termination option



Ordering Information

Torch package part numbering is configured using the simple 4 stage system outlined below:

1. Select the correct model of torch
2. Select the cable length required
3. Select the power cable connections required
4. If you have selected a CC style termination, specify the pin numbers for the
 - Switch system
 - Safety system
 - Pilot arc
 - Any other requirements

Example: STR A141-60-CF7

Suregrip 141 Torch Package x 6mt c/w separate cables and M14x1.0 fitting

Step 1 Torch Model

Part No.	Description
Suregrip Series	
STR S25K	25A Torch Package
STR S45	40A Torch Package
STR A81	80A Torch Package
STR A81R	80A Torch Package Canvas Cover
STR A101	100A Torch Package
STR A101R	100A Torch Package Canvas Cover
STR A141	140A Torch Package
STR A141R	140A Torch Package Canvas Cover
STR A151	150A Torch Package
STR A151R	150A Torch Package Canvas Cover

Step 2 Cable Length

Part No.	Description
40	4mt
60	6mt

Step 3 Cable Termination

Part No.	Description
CF1	Direct
CF2	Direct
CF3	Direct
CF4	1/4" BSP
CF7	M14x1.0mm
CF8	1/4" BSP
CF9	3/8" BSP
CC1	Central Connector
CC2	Central Connector for Canvas Cover

NOTE: See page 10 for Cable Terminations explained

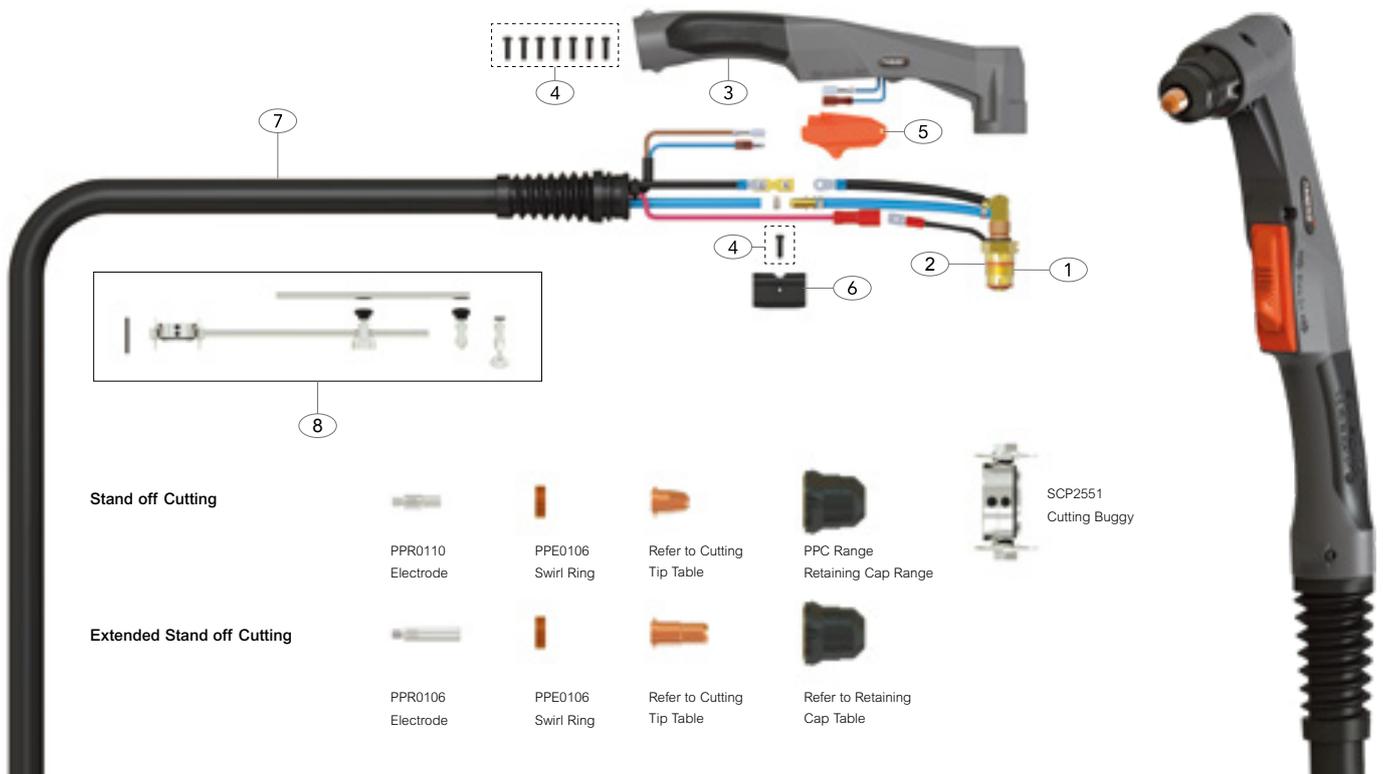
Step 4 Pin Configuration

	Pin No	Pin No
Switch	_____	_____
Safety	_____	_____
Pilot Arc	_____	_____
Others	_____	_____

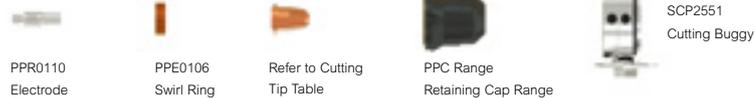
STR S25K Suregrip TRF Plasma Cutting Torch Range

Rating: 25A Air/N₂ gas, @ 60% duty cycle.

Air-Cooled Cutting Torch Range



Stand off Cutting



Extended Stand off Cutting



Model

Description	Part No.	
	4mt	6mt
Suregrip TRF Plasma Cutting Torch Package	STR S25K-40-CF1	STR S25K-60-CF1

Alternative torch packages can be configured using the configurator on page 12

Wear Parts

Cutting Tips

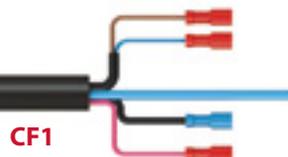
Part No.	Description	Bore ϕ A	Amps
*PPD0116-06	Cutting Tip	0.6mm	25A
PPD0103-65	Cutting Tip	0.65mm	25A

Retaining Caps

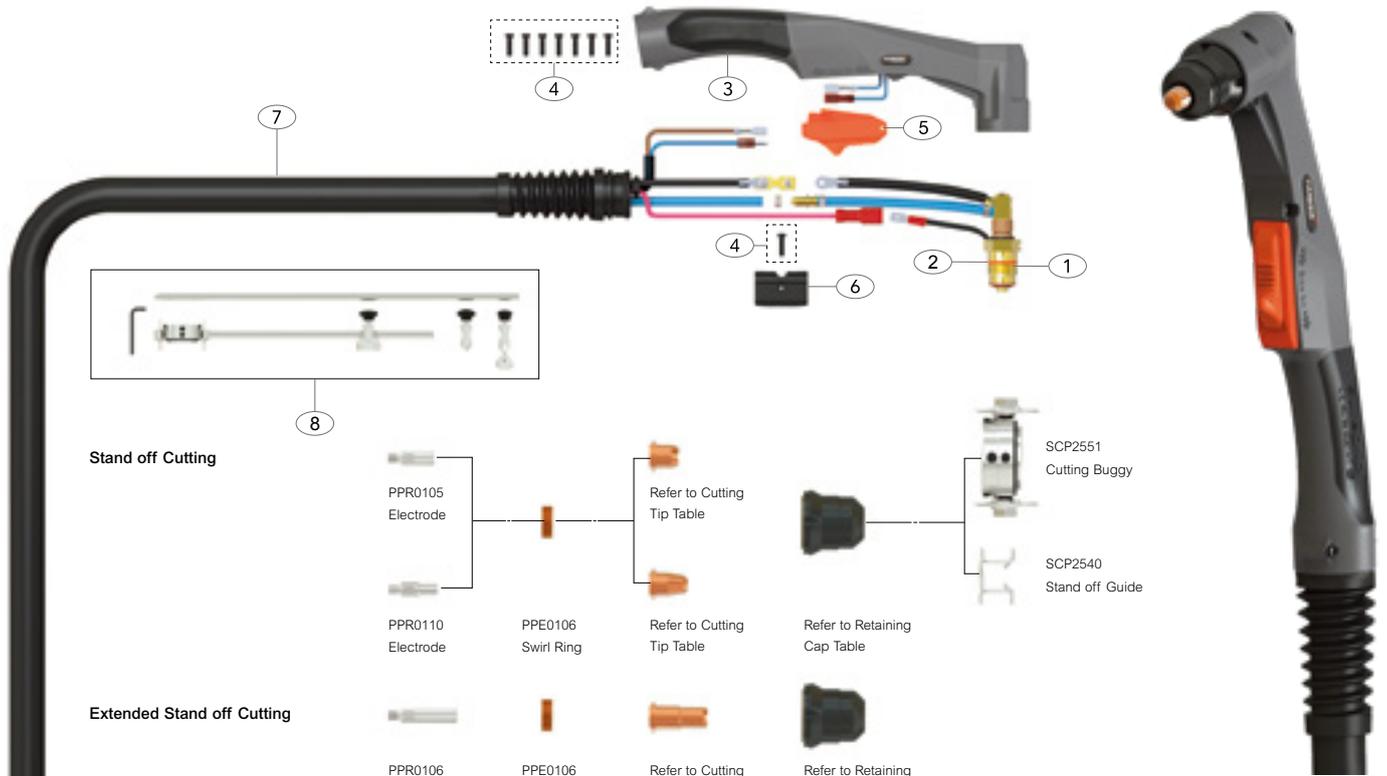
Part No.	Description
*PPC0117	Retaining Cap, 2 Holes

Spare Parts

Part No.	Description
1 STR2501	STR25 70° Torch Head Kit
2 SCP2508	O Ring
3 SGP2514	Plasma Handle Kit
4 SCPSP1	Screw Pack
5 SCP2516	Plasma Safety Trigger
6 SCP2515	Location Block
7 *SCP2519-40-#	Cable Assembly Complete x 4mt
*SCP2519-60-#	Cable Assembly Complete x 6mt
8 SCP2550	Circle Cutting Attachment Kit



*Denotes torch package standard wear part set-up
For more information please refer to the following sections:
•Cable Terminations Page 10
•Master Wear Parts Table Page 30-37
•Wear Parts Configuration Tables Page 38-41



Stand off Cutting



Extended Stand off Cutting



Model

Description	Part No.	
	4mt	6mt
Suregrip TRF Plasma Cutting Torch Package	STR S45-40-CF2	STR S45-60-CF2

Alternative torch packages can be configured using the configurator on page 12

Wear Parts

Cutting Tips

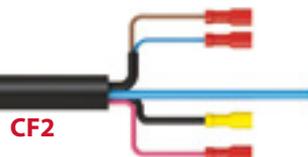
Part No.	Description	Bore ϕ A	Amps
*PPD0116-08	Cutting Tip	0.8mm	30A
PPD0102-10	Cutting Tip	1.0mm	50A
PPD0103-09	Cutting Tip Extended	0.9mm	40A

Retaining Caps

Part No.	Description
*PPC0116	Retaining Cap, 6 Holes

Spare Parts

Part No.	Description
1 STR4001	STR40 70° Torch Head Kit
2 SCP2508	O Ring
3 SGP2514	Plasma Handle Kit
4 SCPSP1	Screw Pack
5 SCP2516	Plasma Safety Trigger
6 SCP2515	Location Block
7 *SCP4019-40 -#	Cable Assembly Complete x 4mt
*SCP4019-60 -#	Cable Assembly Complete x 6mt
8 SCP2550	Circle Cutting Attachment Kit

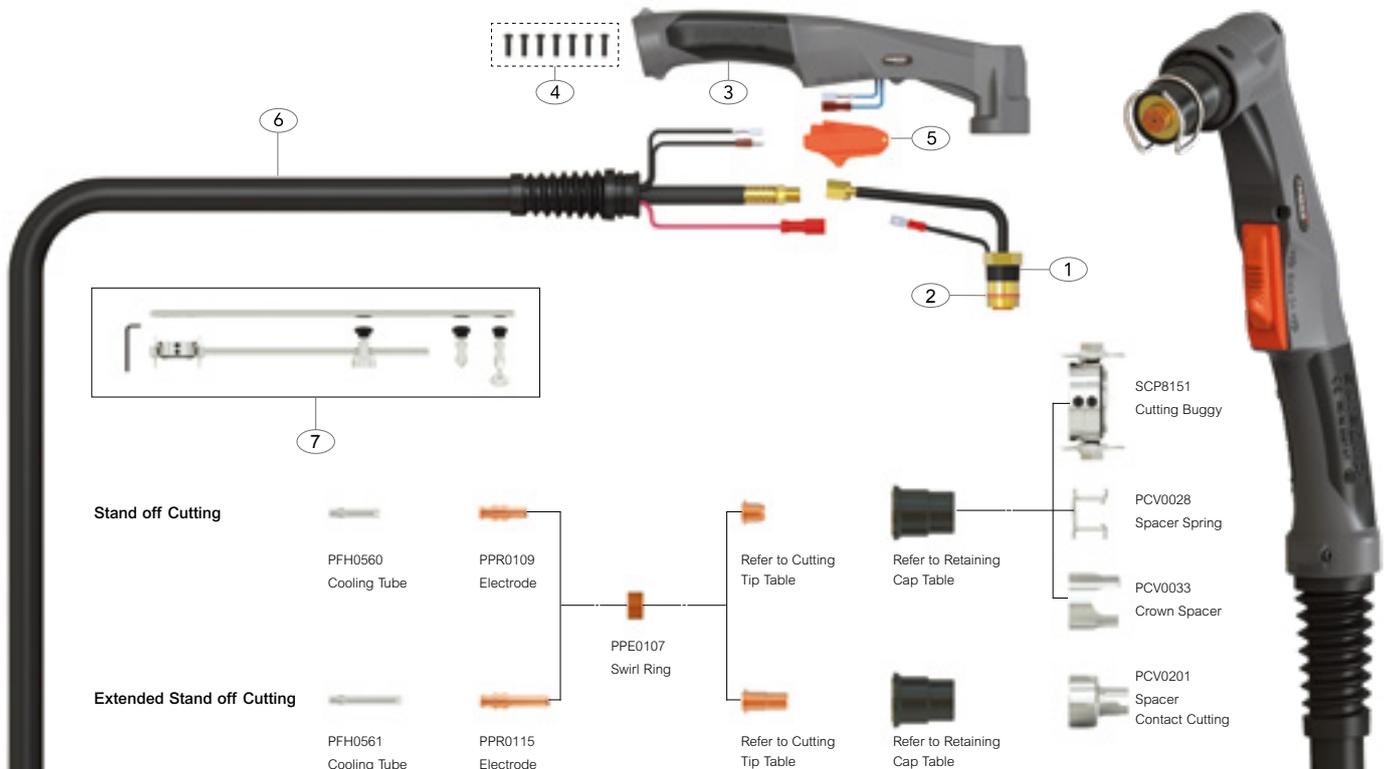


*Denotes torch package standard wear part set-up
For more information please refer to the following sections:
•Cable Terminations Page 10
•Master Wear Parts Table Page 30-37
•Wear Parts Configuration Tables Page 38-41

STR A81 Suregrip TRF Plasma Cutting Torch Range

Rating: 80A Air/N₂ gas, @ 60% duty cycle.

Air-Cooled Cutting Torch Range



Model

Description	Part No.	
	4mt	6mt
Suregrip TRF Plasma Cutting Torch Package	STR A81-40-CF9	STR A81-60-CF9

Alternative torch packages can be configured using the configurator on page 12

Wear Parts

Cutting Tips

Part No.	Description	Bore \varnothing A	Amps
*PPD0105-10	Cutting Tip	1.0mm	50A
PPD0105-11	Cutting Tip	1.1mm	60A
PPD0105-12	Cutting Tip	1.2mm	70A
PPD0106-10	Cutting Tip Extended	1.0mm	50A
PPD0106-12	Cutting Tip Extended	1.2mm	70A

Retaining Caps

Part No.	Description
*PPC0115	Retaining Cap

Spare Parts

Part No.	Description
1 STR0140	STR81 70° Torch Head Kit
2 SCP8008	O Ring
3 SCP8014/HF	Plasma Handle Kit
4 SCSPS1	Screw Pack
5 SCP2516	Plasma Safety Trigger
6 *SCP8119-40 -#	Cable Assembly Complete x 4mt
*SCP8119-60 -#	Cable Assembly Complete x 6mt
7 PCV0052	Circle Cutting Attachment Kit

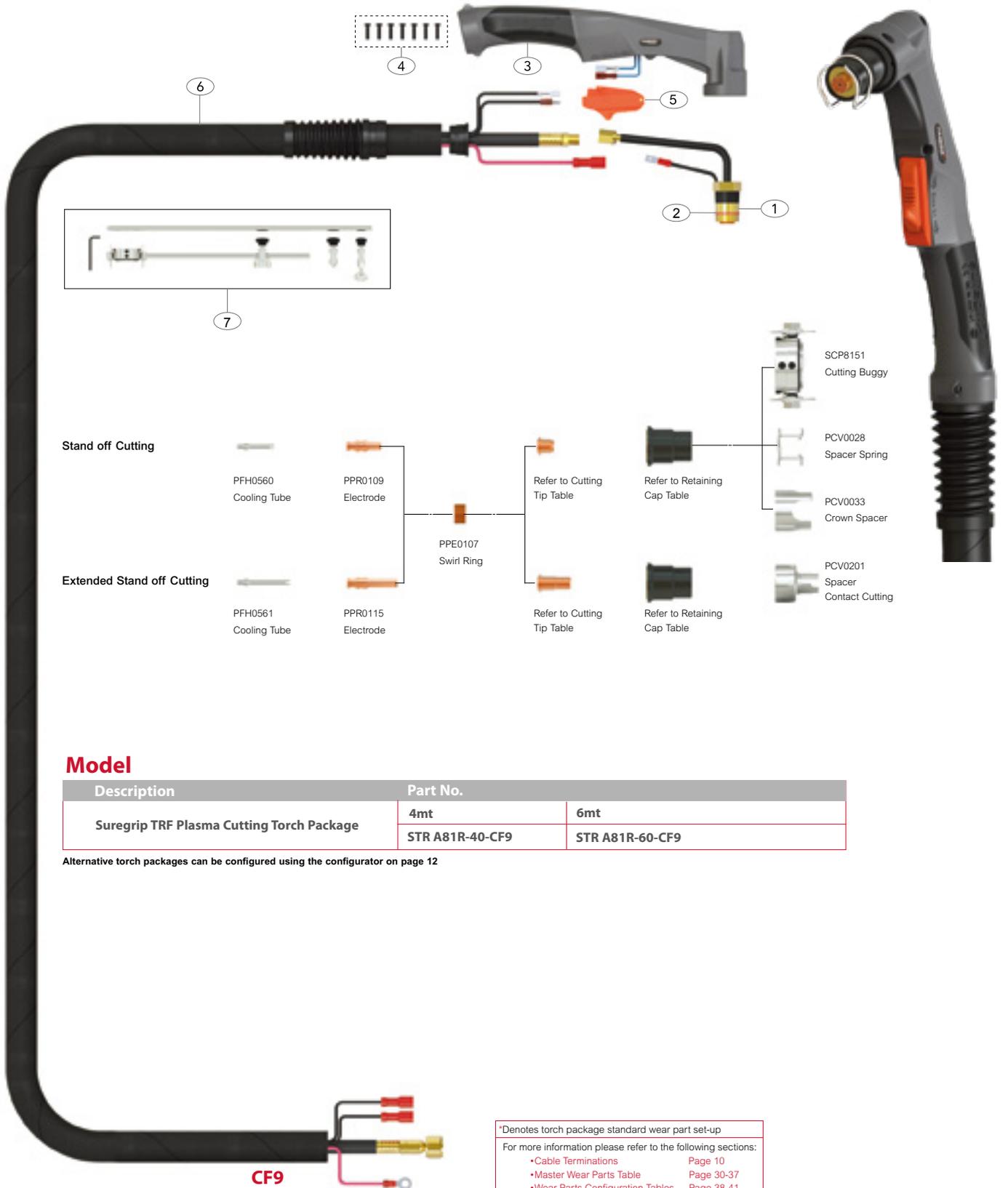
CF9

*Denotes torch package standard wear part set-up
 For more information please refer to the following sections:
 • Cable Terminations Page 10
 • Master Wear Parts Table Page 30-37
 • Wear Parts Configuration Tables Page 38-41

STR A81R Suregrip TRF Plasma Cutting Torch Range

Rating: 80A Air/N₂ gas, @ 60% duty cycle.

Air-Cooled Cutting Torch Range



Stand off Cutting

PFH0560
Cooling Tube

PPR0109
Electrode

PPE0107
Swirl Ring

Refer to Cutting
Tip Table

Refer to Retaining
Cap Table

SCP8151
Cutting Buggy

PCV0028
Spacer Spring

PCV0033
Crown Spacer

Extended Stand off Cutting

PFH0561
Cooling Tube

PPR0115
Electrode

Refer to Cutting
Tip Table

Refer to Retaining
Cap Table

PCV0201
Spacer
Contact Cutting

Model

Description	Part No.	
	Suregrip TRF Plasma Cutting Torch Package	4mt
STR A81R-40-CF9		STR A81R-60-CF9

Alternative torch packages can be configured using the configurator on page 12

*Denotes torch package standard wear part set-up
For more information please refer to the following sections:
• Cable Terminations Page 10
• Master Wear Parts Table Page 30-37
• Wear Parts Configuration Tables Page 38-41

CF9

STR A81R Suregrip TRF Plasma Cutting Torch Range

Rating: 80A Air/N₂ gas, @ 60% duty cycle.

Air-Cooled Cutting Torch Range



Wear Parts

Cutting Tips

Part No.	Description	Bore \varnothing A	Amps
* PPD0105-10	Cutting Tip	1.0mm	50A
PPD0105-11	Cutting Tip	1.1mm	60A
PPD0105-12	Cutting Tip	1.2mm	70A
PPD0106-10	Cutting Tip Extended	1.0mm	50A
PPD0106-12	Cutting Tip Extended	1.2mm	70A

Retaining Caps

Part No.	Description
*PPC0115	Retaining Cap

Spare Parts

Part No.	Description
1 STR0140	STR81 70° Torch Head Kit
2 SCP8008	O Ring
3 SCP8014C/HF	Plasma Handle Kit
4 SCPSP1	Screw Pack
5 SCP2516	Plasma Safety Trigger
6 *SCP8119-40 -#	Cable Assembly Complete x 4mt
*SCP8119-60 -#	Cable Assembly Complete x 6mt
7 PCV0052	Circle Cutting Attachment Kit



Stand off Cutting

- SCP8102 Cooling Tube
- PPR0101 Electrode
- PPE0101 Swirl Ring
- Refer to Cutting Tip Table
- Refer to Retaining Cap Table
- PCV0021 Cutting Buggy
- PCV0011 Spacer Spring
- PCV0012 Double Pointed Spacer
- PCV0014 Crown Spacer

Extended Stand off Cutting

- SCP8102 Cooling Tube
- PPR0101 Electrode
- PPE0101 Swirl Ring
- Refer to Cutting Tip Table
- Refer to Shield Cap Table
- PCV0039 Spacer Large Contact Cutting
- PCV0023 Spacer Large Contact Cutting

Extended Contact Cutting

- PFH0562E Cooling Tube
- PPR0116 Electrode
- PPE0103 Swirl Ring
- Refer to Cutting Tip Table
- Refer to Shield Cap Table
- Refer to Cutting Tip Table
- Refer to Shield Cap Table
- SCP1540 Spacer Contact Cutting
- P1408LN Locking Nut
- SCP1541 Spacer Contact Cutting

Model

Description	Part No.	
	4mt	6mt
Suregrip TRF Plasma Cutting Torch Package	STR A101-40-CF7	STR A101-60-CF7

Alternative torch packages can be configured using the configurator on page 12

CF7

*Denotes torch package standard wear part set-up
For more information please refer to the following sections:
 • Cable Terminations Page 10
 • Master Wear Parts Table Page 30-37
 • Wear Parts Configuration Tables Page 38-41

STR A101 Suregrip TRF Plasma Cutting Torch Range

Rating: 100A Air/N₂ gas, @ 60% duty cycle.

Air-Cooled Cutting Torch Range

Wear Parts

Cutting Tips

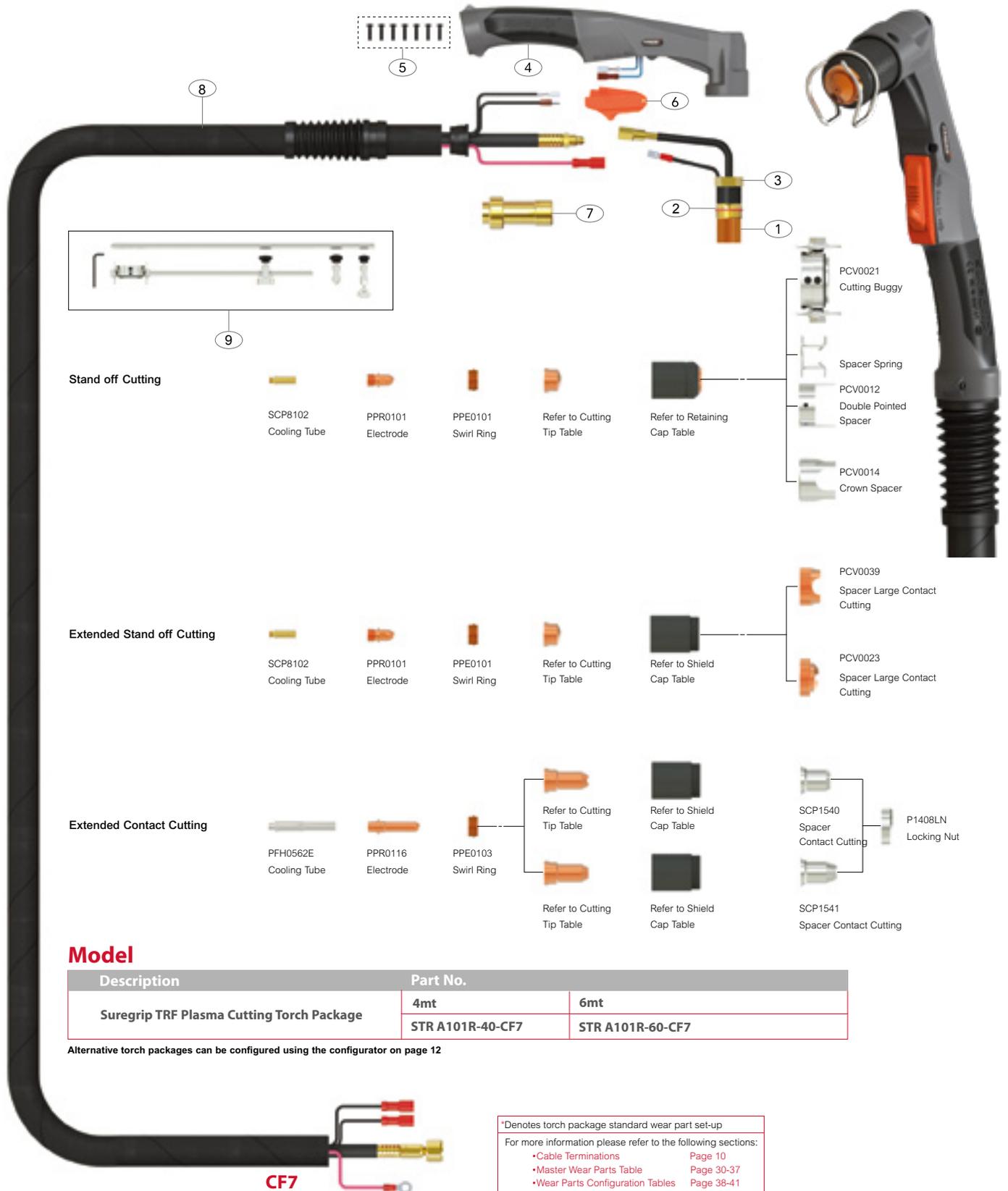
Part No.	Description	Bore Ø A	Amps
PPD0101-11	Cutting Tip	1.1mm	60A
PPD0101-14	Cutting Tip	1.4mm	90A
PPD0101-17	Cutting Tip	1.7mm	140A
* PPD0111-12	Cutting Tip Extended	1.2mm	70A
PPD0117-14	Cutting Tip Extended	1.4mm	90A
PPD0117-17	Cutting Tip Extended	1.7mm	140A
PPD0117-19	Cutting Tip Extended	1.9mm	150A

Retaining / Shield Caps

Part No.	Description
* PPC0111	Retaining Cap, Long Life
PPC0130	Shield Cap Body Max.Life

Spare Parts

Part No.	Description
1	SCP1003 Front Insulation
2	SCP1008 O Ring
3	STR0145 STR101 70° Torch Head Kit
4	SCP8014/HF Plasma Handle Kit
5	SCPSP1 Screw Pack
6	SCP2516 Plasma Safety Trigger
7	PGR60 Extractor For Swirl Ring
8	*SCP10119-40 -# Cable Assembly Complete x 4mt
	*SCP10119-60 -# Cable Assembly Complete x 6mt
9	PCV0022 Circle Cutting Attachment Kit



STR A101R Suregrip TRF Plasma Cutting Torch Range

Rating: 100A Air/N₂ gas, @ 60% duty cycle.

Air-Cooled Cutting Torch Range

Wear Parts

Cutting Tips

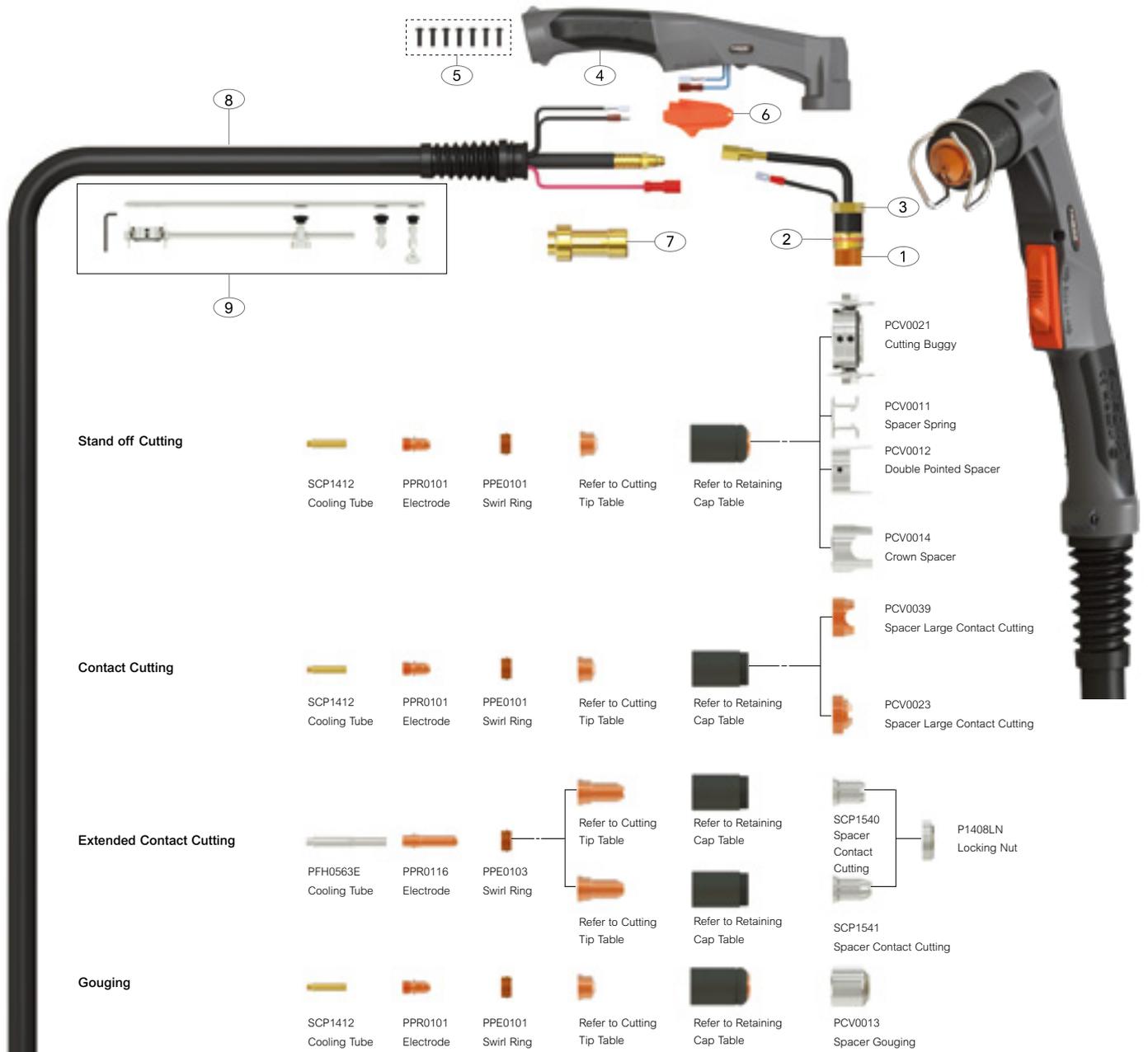
Part No.	Description	Bore Ø A	Amps
PPD0101-11	Cutting Tip	1.1mm	60A
PPD0101-14	Cutting Tip	1.4mm	90A
PPD0101-17	Cutting Tip	1.7mm	140A
* PPD0111-12	Cutting Tip Extended	1.2mm	70A
PPD0117-14	Cutting Tip Extended	1.4mm	90A
PPD0117-17	Cutting Tip Extended	1.7mm	140A
PPD0117-19	Cutting Tip Extended	1.9mm	150A

Retaining / Shield Caps

Part No.	Description
* PPC0111	Retaining Cap, Long Life
PPC0130	Shield Cap Body Max.Life

Spare Parts

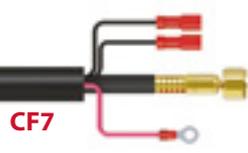
Part No.	Description
1	SCP1003 Front Insulation
2	SCP1008 O Ring
3	STR0145 STR101 70° Torch Head Kit
4	SCP8014C/HF Plasma Handle Kit
5	SCPSP1 Screw Pack
6	SCP2516 Plasma Safety Trigger
7	PGR60 Extractor For Swirl Ring
8	*SCP10119-40 -# Cable Assembly Complete x 4mt
	*SCP10119-60 -# Cable Assembly Complete x 6mt
9	PCV0022 Circle Cutting Attachment Kit



Model

Description	Part No.	
	4mt	6mt
Suregrip TRF Plasma Cutting Torch Package	STR A141-40-CF7	STR A141-60-CF7

Alternative torch packages can be configured using the configurator on page 12



*Denotes torch package standard wear part set-up
For more information please refer to the following sections:
•Cable Terminations Page 10
•Master Wear Parts Table Page 30-37
•Wear Parts Configuration Tables Page 38-41

STR A141 Suregrip TRF Plasma Cutting Torch Range

Rating: 140A Air/N₂ gas, @ 60% duty cycle.

Air-Cooled Cutting Torch Range

Wear Parts

Cutting Tips

Part No.	Description	Bore Ø A	Amps
PPD0101-11	Cutting Tip	1.1mm	60A
PPD0101-14	Cutting Tip	1.4mm	90A
* PPD0101-17	Cutting Tip	1.7mm	140A
PPD0111-12	Cutting Tip Extended	1.2mm	70A
PPD0117-14	Cutting Tip Extended	1.4mm	90A
PPD0117-17	Cutting Tip Extended	1.7mm	140A
PPD0117-19	Cutting Tip Extended	1.9mm	150A
PPD0101-19	Cutting Tip	1.9mm	150A
PPD0101-30	Gouging Tip	3.0mm	150A

Retaining / Shield Caps

Part No.	Description
* PPC0102	Retaining Cap, Long Life
PPC0131	Shield Cap Body Max.Life

Spare Parts

Part No.	Description	
1	SCP1503	Front Insulation
2	SCP1008	O Ring
3	STR0155	STR141 70° Torch Head Kit
4	SCP8014/HF	Plasma Handle Kit
5	SCPSP1	Screw Pack
6	SCP2516	Plasma Safety Trigger
7	PGR60	Extractor For Swirl Ring
8	*SCP10119-40 -#	Cable Assembly Complete x 4mt
	*SCP10119-60 -#	Cable Assembly Complete x 6mt
9	PCV0022	Circle Cutting Attachment Kit



Stand off Cutting

- SCP1412 Cooling Tube
- PPR0101 Electrode
- PPE0101 Swirl Ring
- Refer to Cutting Tip Table
- Refer to Retaining Cap Table
- PCV0021 Cutting Buggy
- PCV0011 Spacer Spring
- PCV0012 Double Pointed Spacer
- PCV0014 Crown Spacer

Contact Cutting

- SCP1412 Cooling Tube
- PPR0101 Electrode
- PPE0101 Swirl Ring
- Refer to Cutting Tip Table
- Refer to Retaining Cap Table
- PCV0039 Spacer Large Contact Cutting
- PCV0023 Spacer Large Contact Cutting

Extended Contact Cutting

- PFH0563E Cooling Tube
- PPR0116 Electrode
- PPE0103 Swirl Ring
- Refer to Cutting Tip Table
- Refer to Retaining Cap Table
- SCP1540 Spacer Contact Cutting
- P1408LN Locking Nut
- SCP1541 Spacer Contact Cutting

Gouging

- SCP1412 Cooling Tube
- PPR0101 Electrode
- PPE0101 Swirl Ring
- Refer to Cutting Tip Table
- Refer to Retaining Cap Table
- PCV0013 Spacer Gouging

Model

Description	Part No.	
	4mt	6mt
Suregrip TRF Plasma Cutting Torch Package	STR A141R-40-CF7	STR A141R-60-CF7

Alternative torch packages can be configured using the configurator on page 12

CF7

*Denotes torch package standard wear part set-up
For more information please refer to the following sections:
 • Cable Terminations Page 10
 • Master Wear Parts Table Page 30-37
 • Wear Parts Configuration Tables Page 38-41

STR A141R Suregrip TRF Plasma Cutting Torch Range

Rating: 140A Air/N₂ gas, @ 60% duty cycle.

Air-Cooled Cutting Torch Range

Wear Parts

Cutting Tips

Part No.	Description	Bore Ø A	Amps
PPD0101-11	Cutting Tip	1.1mm	60A
PPD0101-14	Cutting Tip	1.4mm	90A
* PPD0101-17	Cutting Tip	1.7mm	140A
PPD0111-12	Cutting Tip Extended	1.2mm	70A
PPD0117-14	Cutting Tip Extended	1.4mm	90A
PPD0117-17	Cutting Tip Extended	1.7mm	140A
PPD0117-19	Cutting Tip Extended	1.9mm	150A
PPD0101-19	Cutting Tip	1.9mm	150A
PPD0101-30	Gouging Tip	3.0mm	150A

Retaining / Shield Caps

Part No.	Description
* PPC0102	Retaining Cap, Long Life
PPC0131	Shield Cap Body Max.Life

Spare Parts

Part No.	Description
1 SCP1503	Front Insulation
2 SCP1008	O Ring
3 STR0155	STR141 70° Torch Head Kit
4 SCP8014C/HF	Plasma Handle Kit
5 SCPSP1	Screw Pack
6 SCP2516	Plasma Safety Trigger
7 PGR60	Extractor For Swirl Ring
8 *SCP10119C-40 -#	Cable Assembly Complete x 4mt
*SCP10119C-60 -#	Cable Assembly Complete x 6mt
9 PCV0022	Circle Cutting Attachment Kit



Stand off Cutting

SCP1412 Cooling Tube	PPR0111 Electrode	PPE0103P Swirl Ring	Refer to Cutting Tip Table	Refer to Retaining Cap Table	PBW0139 Cage Spacer	P1394-150 Spacer Spring	PCV1105 Cage Spacer
				Refer to Retaining Cap Table	P1389CN Locking Nut		PCV0021 Cutting Buggy

Contact Cutting

SCP1412 Cooling Tube	PPR0111 Electrode	PPE0103 Swirl Ring	Refer to Cutting Tip Table	Refer to Shield Cap Table	P1408C1 Spacer Contact Cutting		P1408LN Locking Nut
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Gouging

SCP1412 Cooling Tube	PPR0111 Electrode	PPE0103 Swirl Ring	Refer to Cutting Tip Table	Refer to Shield Cap Table	P1408G Spacer Gouging		
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Extended Contact Cutting

PFH0563E Cooling Tube	PPR0116 Electrode	PPE0103 Swirl Ring	Refer to Cutting Tip Table	Refer to Shield Cap Table	SCP1540 Spacer Contact Cutting		P1408LN Locking Nut
			Refer to Cutting Tip Table	Refer to Shield Cap Table	SCP1541 Spacer Contact Cutting		

Model

Description	Part No.	
	4mt	6mt
Suregrip TRF Plasma Cutting Torch Package	STR A151-40-CF7	STR A151-60-CF7

Alternative torch packages can be configured using the configurator on page 12

CF7

*Denotes torch package standard wear part set-up
For more information please refer to the following sections:
 •Cable Terminations Page 10
 •Master Wear Parts Table Page 30-37
 •Wear Parts Configuration Tables Page 38-41

STR A151 Suregrip TRF Plasma Cutting Torch Range

Rating: 150A Air/N₂ gas, @ 60% duty cycle.

Air-Cooled Cutting Torch Range



Wear Parts

Cutting Tips

Part No.	Description	Bore Ø A	Amps
PPD0109-14	Cutting Tip	1.4mm	90A
PPD0109-16	Cutting Tip	1.6mm	120A
* PPD0109-18	Cutting Tip	1.8mm	150A
PPD0109-30	Gouging Tip	3.0mm	150A
PPD0111-12	Cutting Tip Extended	1.2mm	70A
PPD0117-14	Cutting Tip Extended	1.4mm	90A
PPD0117-17	Cutting Tip Extended	1.7mm	140A
PPD0117-19	Cutting Tip Extended	1.9mm	150A

Retaining / Shield Caps

Part No.	Description
* PPC0120	Retaining Cap
PPC0131	Shield Cap Body Max.Life

Spare Parts

Part No.	Description
1 SCP1503	Front Insulation
2 SCP1008	O Ring
3 STR0160	STR151 70° Torch Head Kit
4 SCP8014/HF	Plasma Handle Kit
5 SCPSP1	Screw Pack
6 SCP2516	Plasma Safety Trigger
7 *SCP10119-40 -#	Cable Assembly Complete x 4mt
*SCP10119-60 -#	Cable Assembly Complete x 6mt
8 PCV0022	Circle Cutting Attachment Kit



Stand off Cutting

SCP1412 Cooling Tube	PPR0111 Electrode	PPE0103P Swirl Ring	Refer to Cutting Tip Table	Refer to Retaining Cap Table	PBW0139 Cage Spacer	PCV1105 Cage Spacer
				Refer to Retaining Cap Table	P1389CN Locking Nut	P1394-150 Spacer Spring
						PCV0021 Cutting Buggy

Contact Cutting

SCP1412 Cooling Tube	PPR0111 Electrode	PPE0103 Swirl Ring	Refer to Cutting Tip Table	Refer to Shield Cap Table	P1408C1 Spacer Contact Cutting	P1408LN Locking Nut
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Gouging

SCP1412 Cooling Tube	PPR0111 Electrode	PPE0103 Swirl Ring	Refer to Cutting Tip Table	Refer to Shield Cap Table	P1408G Spacer Gouging	
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Extended Contact Cutting

PFH0563E Cooling Tube	PPR0116 Electrode	PPE0103 Swirl Ring	Refer to Cutting Tip Table	Refer to Shield Cap Table	SCP1540 Spacer Contact Cutting	P1408LN Locking Nut
			Refer to Cutting Tip Table	Refer to Shield Cap Table	SCP1541 Spacer Contact Cutting	

Model

Description	Part No.	
	4mt	6mt
Suregrip TRF Plasma Cutting Torch Package	STR A151-40-CF7	STR A151-60-CF7

Alternative torch packages can be configured using the configurator on page 12

CF7

*Denotes torch package standard wear part set-up

For more information please refer to the following sections:

- Cable Terminations Page 10
- Master Wear Parts Table Page 30-37
- Wear Parts Configuration Tables Page 38-41

STR A151R Suregrip TRF Plasma Cutting Torch Range

Rating: 150A Air/N₂ gas, @ 60% duty cycle.

Air-Cooled Cutting Torch Range



Wear Parts

Cutting Tips

Part No.	Description	Bore Ø A	Amps
PPD0109-14	Cutting Tip	1.4mm	90A
PPD0109-16	Cutting Tip	1.6mm	120A
* PPD0109-18	Cutting Tip	1.8mm	150A
PPD0109-30	Gouging Tip	3.0mm	150A
PPD0111-12	Cutting Tip Extended	1.2mm	70A
PPD0117-14	Cutting Tip Extended	1.4mm	90A
PPD0117-17	Cutting Tip Extended	1.7mm	140A
PPD0117-19	Cutting Tip Extended	1.9mm	150A

Retaining / Shield Caps

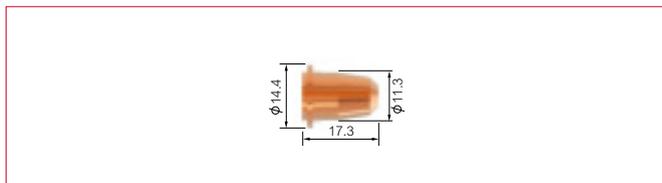
Part No.	Description
* PPC0120	Retaining Cap
PPC0131	Shield Cap Body Max.Life

Spare Parts

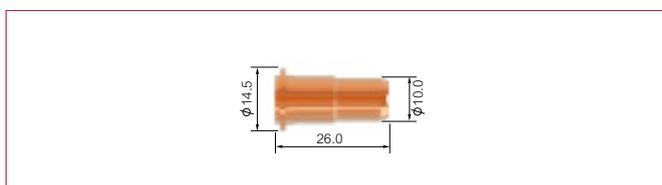
Part No.	Description
1 SCP1503	Front Insulation
2 SCP1008	O Ring
3 STR0160	STR151 70° Torch Head Kit
4 SCP8014C/HF	Plasma Handle Kit
5 SCPSP1	Screw Pack
6 SCP2516	Plasma Safety Trigger
7 *SCP10119-40 -#	Cable Assembly Complete x 4mt
*SCP10119-60 -#	Cable Assembly Complete x 6mt
8 PCV0022	Circle Cutting Attachment Kit

STR S25K

Part No.	Description	Bore ϕ A	Amps
* PPD0116-06	Cutting Tip	0.6mm	25A

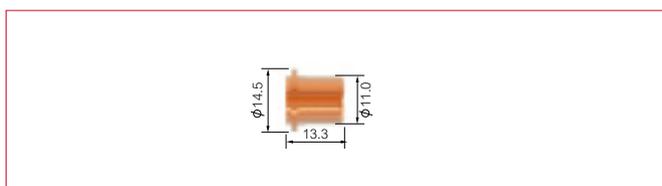


PPD0103-65	Cutting Tip	0.65mm	25A
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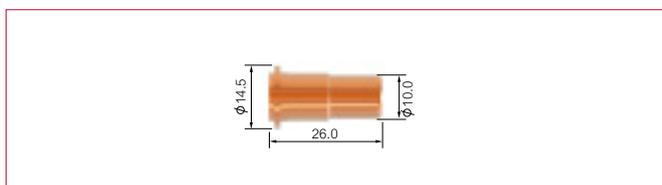


STR A81/A81R

Part No.	Description	Bore ϕ A	Amps
PPD0105-10	Cutting Tip	1.0mm	50A
PPD0105-11	Cutting Tip	1.1mm	60A
* PPD0105-12	Cutting Tip	1.2mm	70A

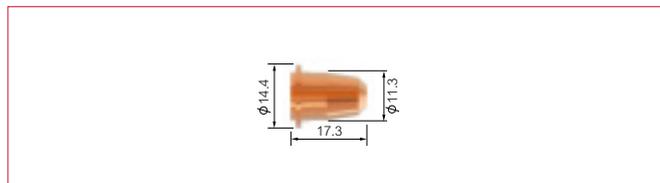


PPD0106-10	Cutting Tip Extended	1.0mm	50A
PPD0106-12	Cutting Tip Extended	1.2mm	70A

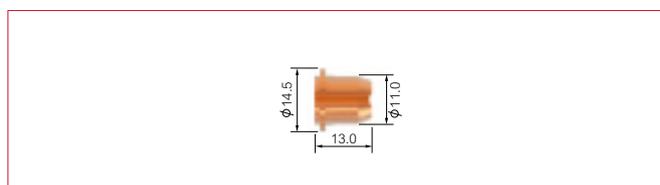


STR S45

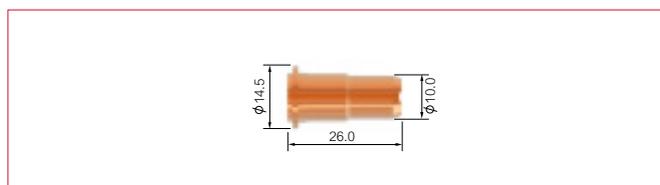
Part No.	Description	Bore ϕ A	Amps
* PPD0116-08	Cutting Tip	0.8mm	30A



PPD0102-10	Cutting Tip	1.0mm	50A
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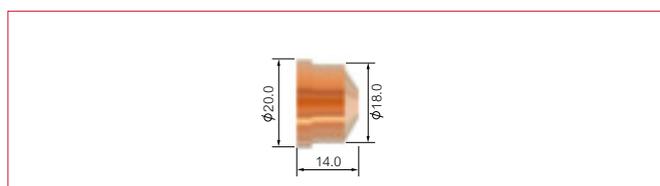


PPD0103-09	Cutting Tip Extended	0.9mm	40A
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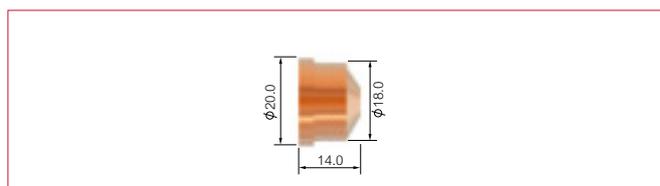


STR A141/A141R

Part No.	Description	Bore ϕ A	Amps
* PPD0101-19	Cutting Tip	1.9mm	150A



* PPD0101-30	Gouging Tip	3.0mm	150A
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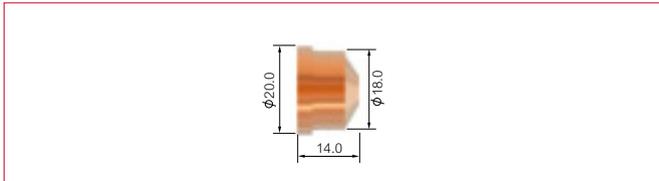


* Denotes torch package standard wear part set-up

Cutting Tips

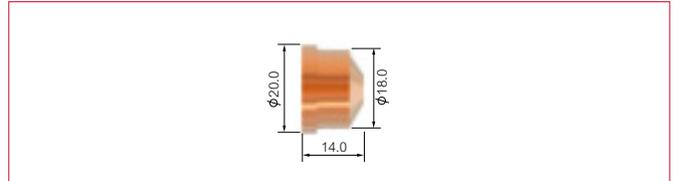
STR A101/A101R/A141/A141R

Part No.	Description	Bore ϕ A	Amps
PPD0101-11	Cutting Tip	1.1mm	60A
PPD0101-14	Cutting Tip	1.4mm	90A
* PPD0101-17	Cutting Tip	1.7mm	140A



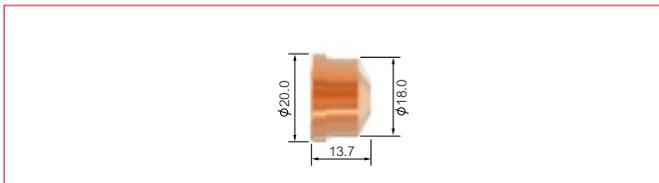
STR A151/A151R

Part No.	Description	Bore ϕ A	Amps
PPD0109-30	Gouging Tip	3.0mm	150A



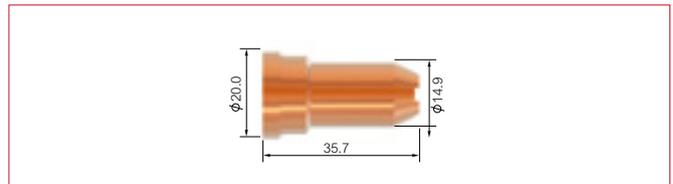
STR A151/A151R

Part No.	Description	Bore ϕ A	Amps
PPD0109-14	Cutting Tip	1.4mm	90A
PPD0109-16	Cutting Tip	1.6mm	120A
* PPD0109-18	Cutting Tip	1.8mm	150A

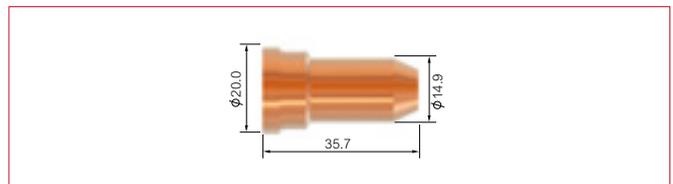


STR A101/A101R/A141/A141R/A151/A151R

Part No.	Description	Bore ϕ A	Amps
PPD0111-12	Cutting Tip Extended	1.2mm	70A



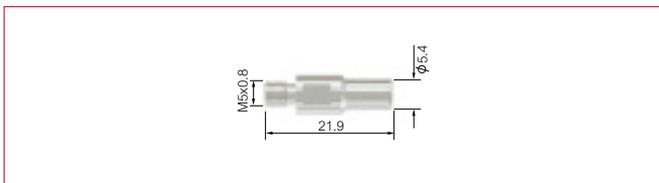
PPD0117-14	Cutting Tip Extended	1.4mm	90A
PPD0117-17	Cutting Tip Extended	1.7mm	140A
PPD0117-19	Cutting Tip Extended	1.9mm	150A



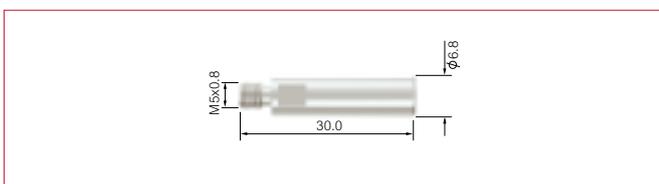
Electrodes

STR S25K/S45

Part No.	Description
* PPR0110	Electrode

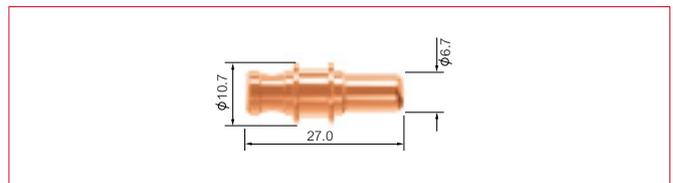


PPR0106	Electrode
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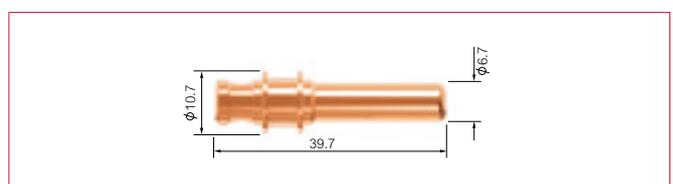


STR A81/A81R

Part No.	Description
* PPR0109	Electrode



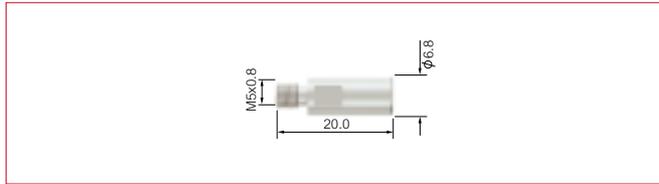
PPR0115	Electrode Extended
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* Denotes torch package standard wear part set-up

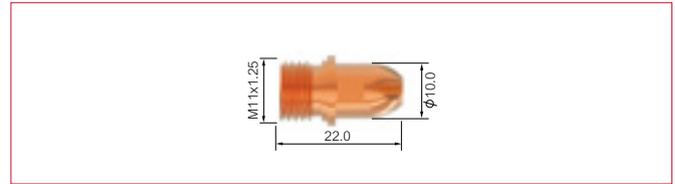
STR S45

Part No.	Description
PPR0105	Electrode



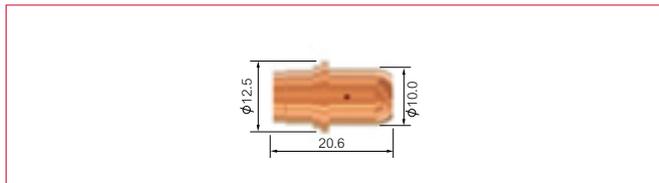
STR A101/A101R/A141/A141R

Part No.	Description
* PPR0101	Electrode



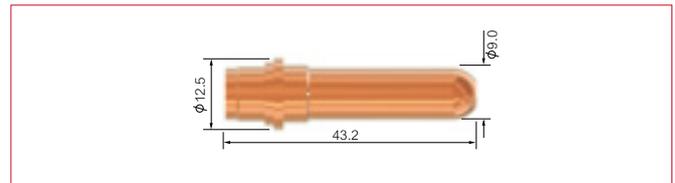
STR A151/A151R

Part No.	Description
* PPR0111	Electrode



STR A101/A101R/A141/A141R/A151/A151R

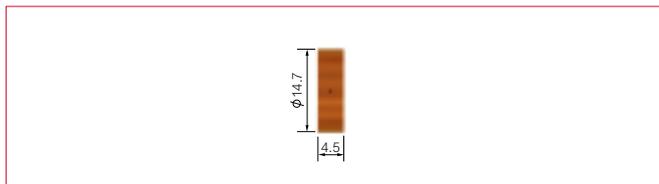
Part No.	Description
PPR0116	Electrode Extended



Swirl Rings

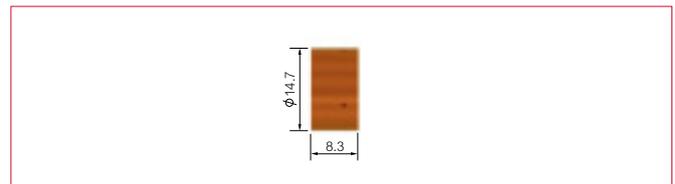
STR S25K/S45

Part No.	Description
* PPE0106	Swirl Ring



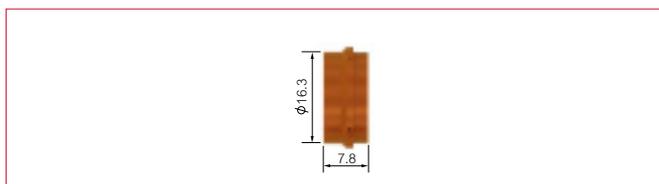
STR A81/A81R

Part No.	Description
* PPE0107	Swirl Ring



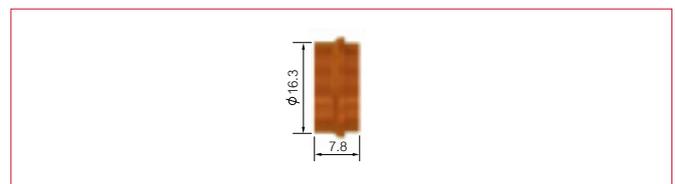
STR A101/A101R/A141/A141R

Part No.	Description
* PPE0101	Swirl Ring



STR A101/A101R/A141/A141R/A151/A151R

Part No.	Description
* PPE0103	Swirl Ring

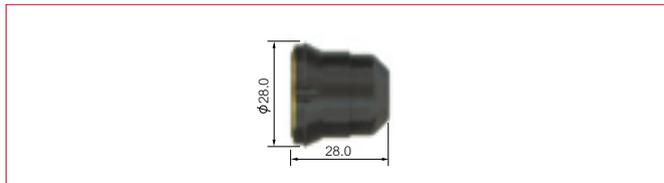


* Denotes torch package standard wear part set-up

Retaining Caps

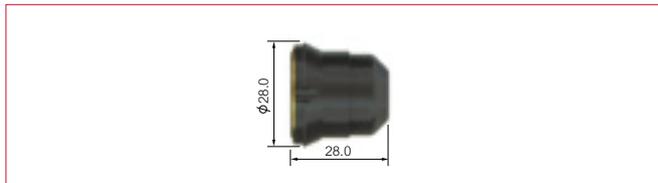
STR S25K

Part No.	Description
* PPC0117	Retaining Cap, 2 Holes



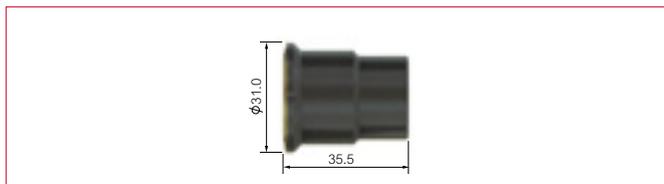
STR S45

Part No.	Description
* PPC0116	Retaining Cap, 6 Holes



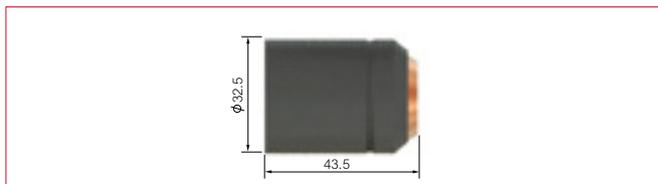
STR A81/A81R

Part No.	Description
* PPC0115	Retaining Cap



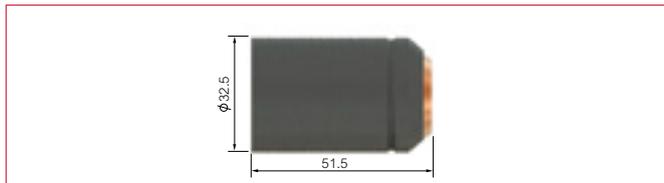
STR A101/A101R

Part No.	Description
* PPC0111	Retaining Cap, Long Life



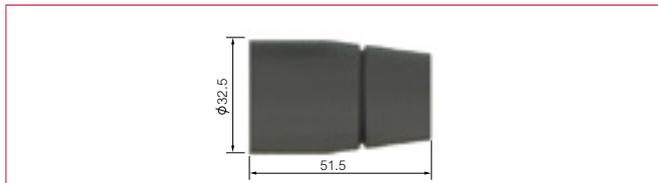
STR A141/A141R

Part No.	Description
* PPC0102	Retaining Cap, Long Life



STR A151/A151R

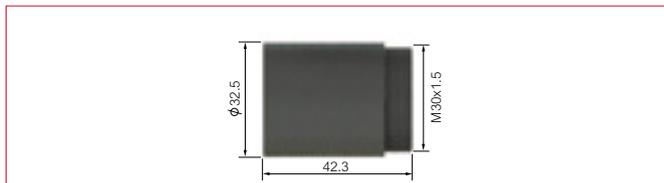
Part No.	Description
* PPC0120	Retaining Cap



Shield Cap Bodies

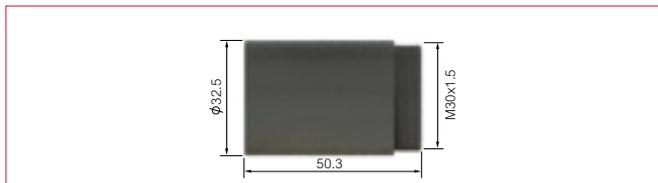
STR A101/A101R

Part No.	Description
PPC0130	Shield Cap Body Max.Life



STR A141/A141R/A151/A151R

Part No.	Description
PPC0131	Shield Cap Body Max.Life

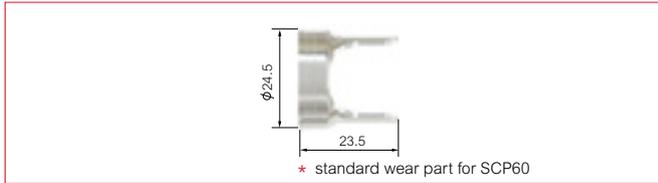


* Denotes torch package standard wear part set-up

Stand off Guides

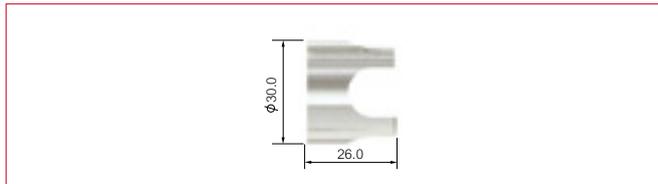
STR S45

Part No.	Description
* SCP2540	Double Pointed Spacer

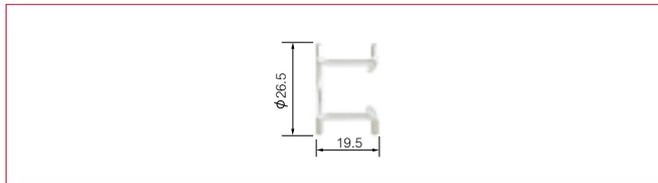


STR A81/A81R

Part No.	Description
PCV0033	Spacer Crown

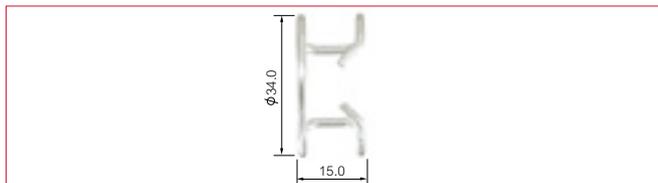


* PCV0028	Spacer Spring
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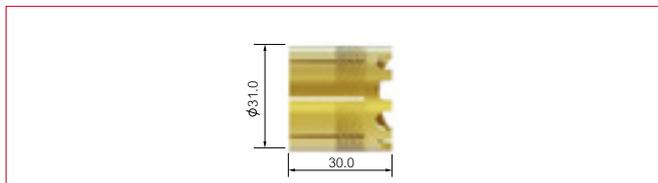


STR A151/A151R

Part No.	Description
P1394-150	Spacer Spring



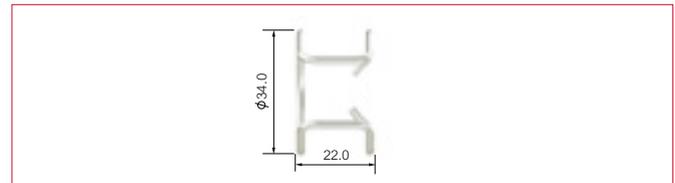
* PCV1105	Spacer Cage
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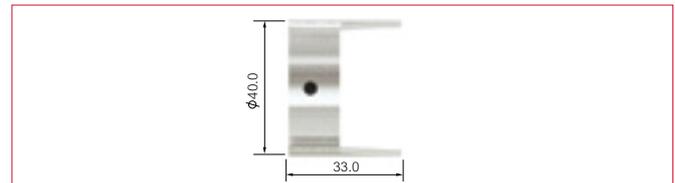
* Denotes torch package standard wear part set-up

STR A101/A101R/A141/A141R

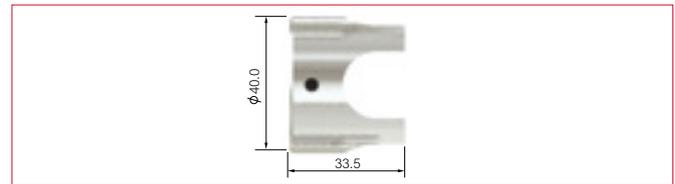
Part No.	Description
* PCV0011	Spacer Spring



PCV0012	Spacer Double Pointed
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PCV0014	Spacer Crown
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STR S45

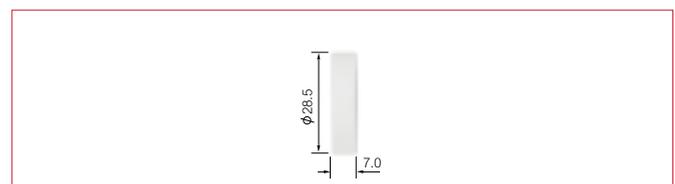
Part No.	Description
* SCP2540	Double Pointed Spacer



Shield Caps

STR A151/A151R

Part No.	Description
* PBW0139	Nozzles Shield



Spacer for Gouging

STR A141/A141R/A151/A151R

Part No.	Description
PCV0013	Spacer Gouging



STR A151/A151R

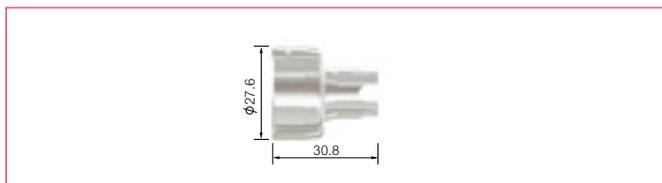
Part No.	Description
P1408G	Spacer Gouging



Spacer for Contact Cutting

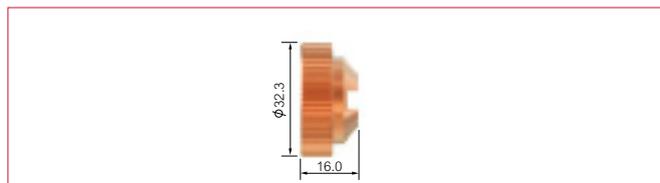
STR A81/A81R

Part No.	Description
PCV0201	Spacer Contact Cutting

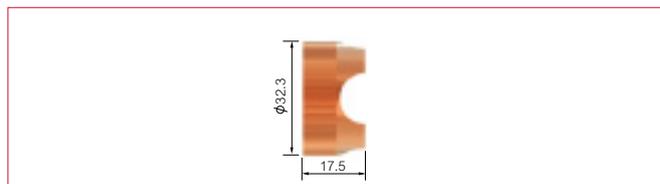


STR A101/A101R/A141/A141R

Part No.	Description
PCV0023	Spacer Contact Cutting

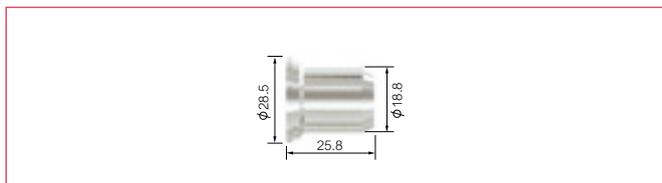


PCV0039	Spacer Contact Cutting Large
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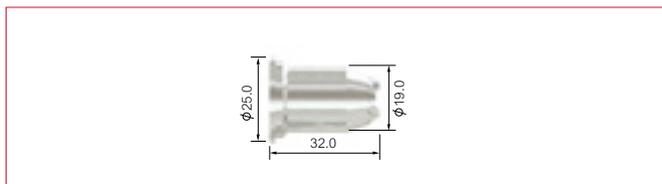


STR A101/A101R/A141/A141R/A151/A151R

Part No.	Description
SCP1540	Spacer Contact Cutting

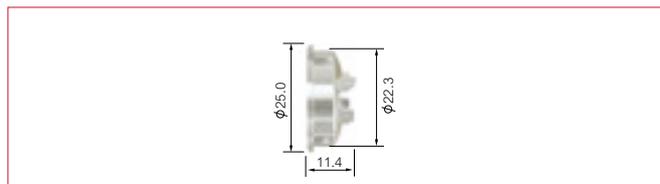


SCP1541	Spacer Contact Cutting
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STR A151/A151R

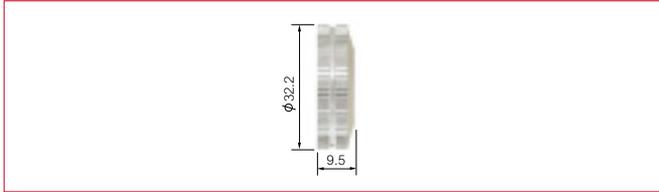
Part No.	Description
P1408C1	Spacer Contact Cutting



* Denotes torch package standard wear part set-up

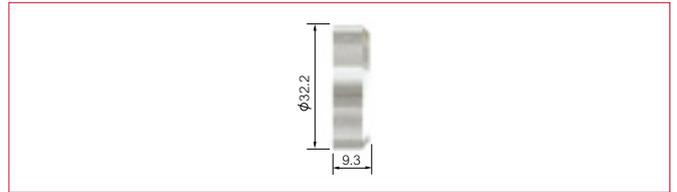
STR A151/A151R

Part No.	Description
P1389CN	Locking Nut



STR A101/A101R/A141/A141R/A151/A151R

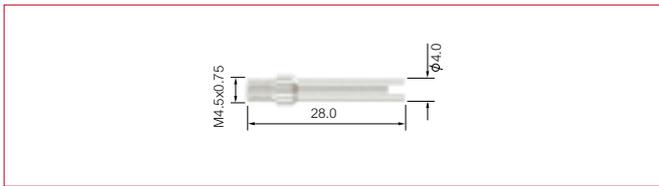
Part No.	Description
P1408LN	Locking Nut



Cooling Tubes

STR A81/A81R

Part No.	Description
* PFH0560	Cooling Tube

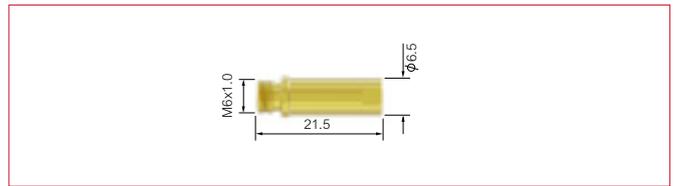


PFH0561	Cooling Tube Extended
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STR A101/A101R

Part No.	Description
* SCP8102	Cooling Tube

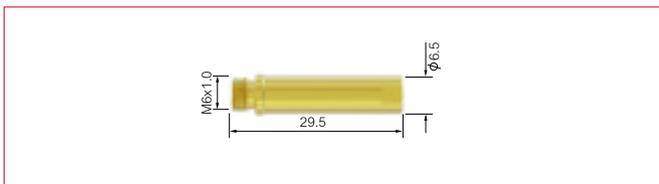


PFH0562E	Cooling Tube Extended
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STR A141/A141R/A151/A151R

Part No.	Description
* SCP1412	Cooling Tube



STR A141/A141R/A151/A151R

Part No.	Description
PFH0563E	Cooling Tube Extended

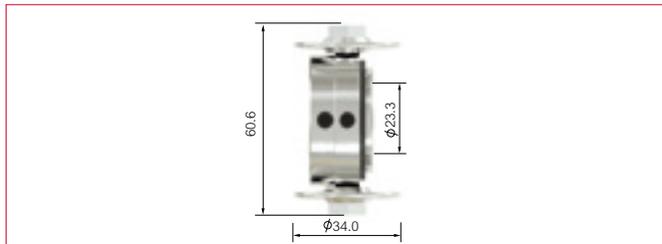


* Denotes torch package standard wear part set-up

Cutting Buggies

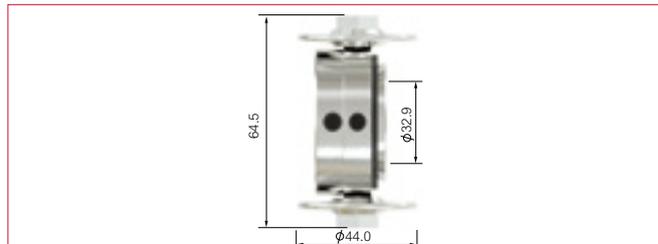
STR S25K/S45

Part No.	Description
SCP2551	Cutting Buggy



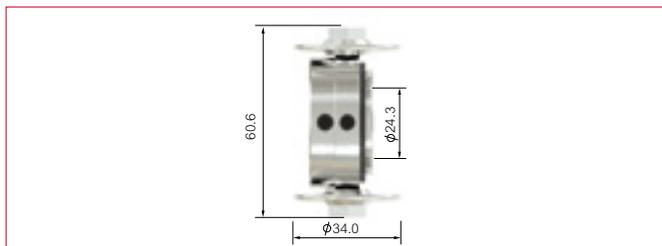
STR A101/A101R/A141/A141R/A151/A151R

Part No.	Description
PCV0021	Cutting Buggy



STR A81/A81R

Part No.	Description
SCP8151	Cutting Buggy



Circle / Cutting Attachment Kits

STR S25K/S45

STR A81/A81R

STR A101/A101R/A141/A141R/A151/A151R

Part No.	Description	Part No.	Description	Part No.	Description
SCP2550	Circle / Cutting Attachment Kit	SCP8150	Circle / Cutting Attachment Kit	PCV0022	Circle / Cutting Attachment Kit



* Denotes torch package standard wear part set-up

STR S25K Series

Stand off Cutting

Stand off Cutting



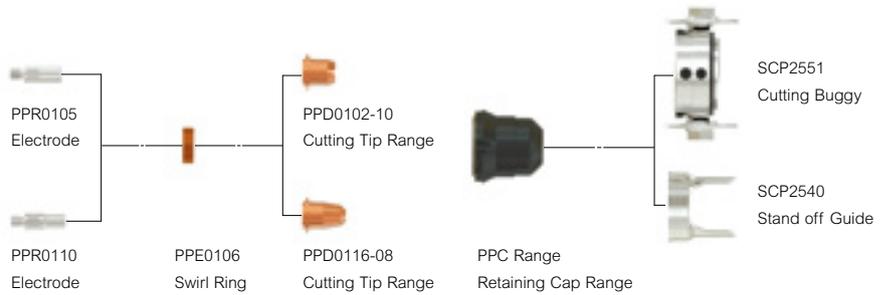
Extended Stand off Cutting



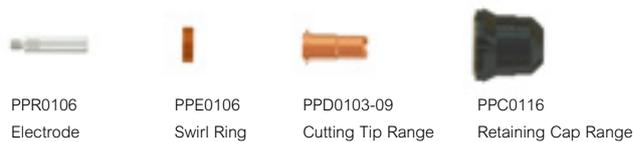
* Wear parts part number and sizes are available on pages 30-37

STR S45 Series

Stand off Cutting



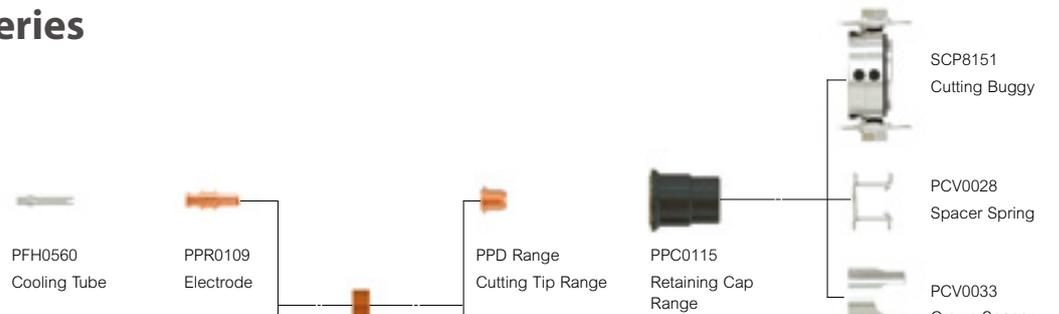
Extended Stand off Cutting



* Wear parts part number and sizes are available on pages 30-37

STR A81/A81R Series

Stand off Cutting

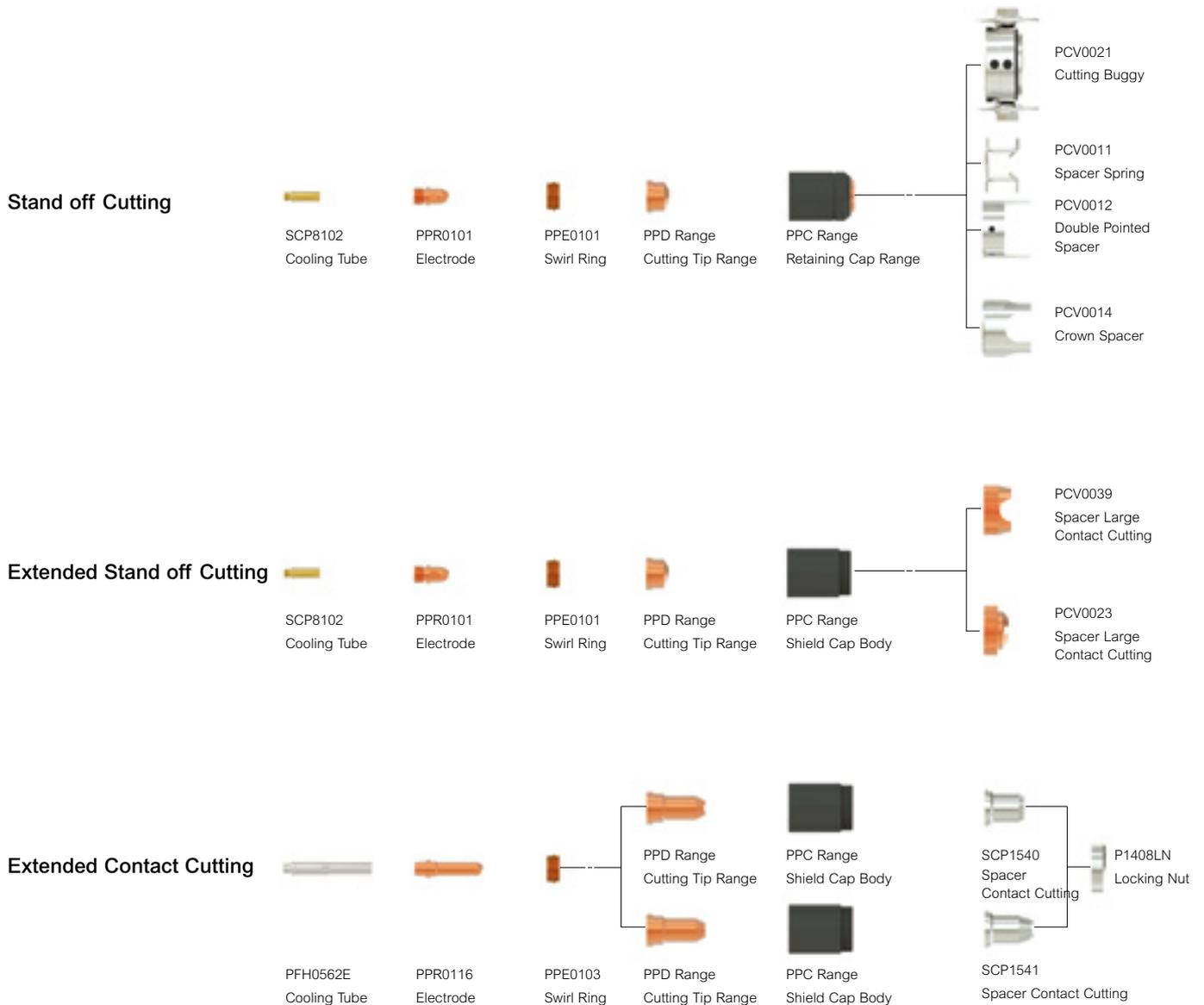


Extended Stand off Cutting



* Wear parts part number and sizes are available on pages 30-37

STR A101/A101R Series



* Wear parts part number and sizes are available on pages 30-37

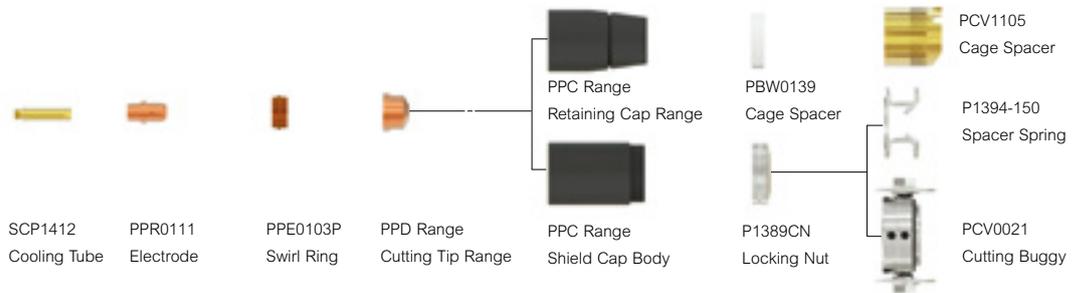
STR A141/A141R Series

Stand off Cutting	 SCP1412 Cooling Tube	 PPR0101 Electrode	 PPE0101 Swirl Ring	 PPD Range Cutting Tip Range	 PPC Range Retaining Cap Range	 PCV0021 Cutting Buggy  PCV0011 Spacer Spring  PCV0012 Double Pointed Spacer  PCV0014 Crown Spacer
Contact Cutting	 SCP1412 Cooling Tube	 PPR0101 Electrode	 PPE0101 Swirl Ring	 PPD Range Cutting Tip Range	 PPC Range Shield Cap Body	 PCV0039 Spacer Large Contact Cutting  PCV0023 Spacer Large Contact Cutting
Extended Contact Cutting	 PFH0563E Cooling Tube	 PPR0116 Electrode	 PPE0103 Swirl Ring	 PPD Range Cutting Tip Range  PPD Range Cutting Tip Range	 PPC Range Shield Cap Body  PPC Range Shield Cap Body	 SCP1540 Spacer Contact Cutting  SCP1541 Spacer Contact Cutting  P1408LN Locking Nut
Gouging	 SCP1412 Cooling Tube	 PPR0101 Electrode	 PPE0101 Swirl Ring	 PPD Range Cutting Tip Range	 PPD0101-30 Couging Tip	 PCV0013 Spacer Gouging

* Wear parts part number and sizes are available on pages 30-37

STR A151/A151R Series

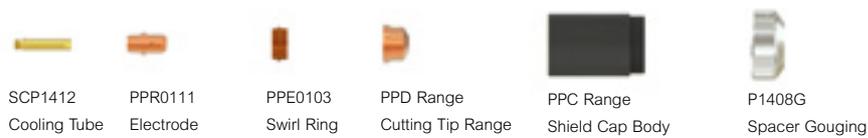
Stand off Cutting



Contact Cutting



Gouging



Extended Contact Cutting



* Wear parts part number and sizes are available on pages 30-37



Jinan Export Processing Zone
The East End of Jing Shi Dong Road
Jinan 250102
P.R. China

Tel: +86 531 88239823
Fax: +86 531 88239398
Website: www.parkertorchology.com
Email: info@parkertorchology.com
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