



Stand off Cutting



Extended Stand off Cutting



Model

Description	Part No.	
	4mt	6mt
Suregrip TRF Plasma Cutting Torch Package	STR S45-40-CF2	STR S45-60-CF2

Alternative torch packages can be configured using the configurator on page 12

Wear Parts

Cutting Tips

Part No.	Description	Bore ϕ A	Amps
*PPD0116-08	Cutting Tip	0.8mm	30A
PPD0102-10	Cutting Tip	1.0mm	50A
PPD0103-09	Cutting Tip Extended	0.9mm	40A

Retaining Caps

Part No.	Description
*PPC0116	Retaining Cap, 6 Holes

Spare Parts

Part No.	Description
1 STR4001	STR40 70° Torch Head Kit
2 SCP2508	O Ring
3 SGP2514	Plasma Handle Kit
4 SCPSP1	Screw Pack
5 SCP2516	Plasma Safety Trigger
6 SCP2515	Location Block
7 *SCP4019-40 -#	Cable Assembly Complete x 4mt
*SCP4019-60 -#	Cable Assembly Complete x 6mt
8 SCP2550	Circle Cutting Attachment Kit

CF2

*Denotes torch package standard wear part set-up
For more information please refer to the following sections:
•Cable Terminations Page 10
•Master Wear Parts Table Page 30-37
•Wear Parts Configuration Tables Page 38-41