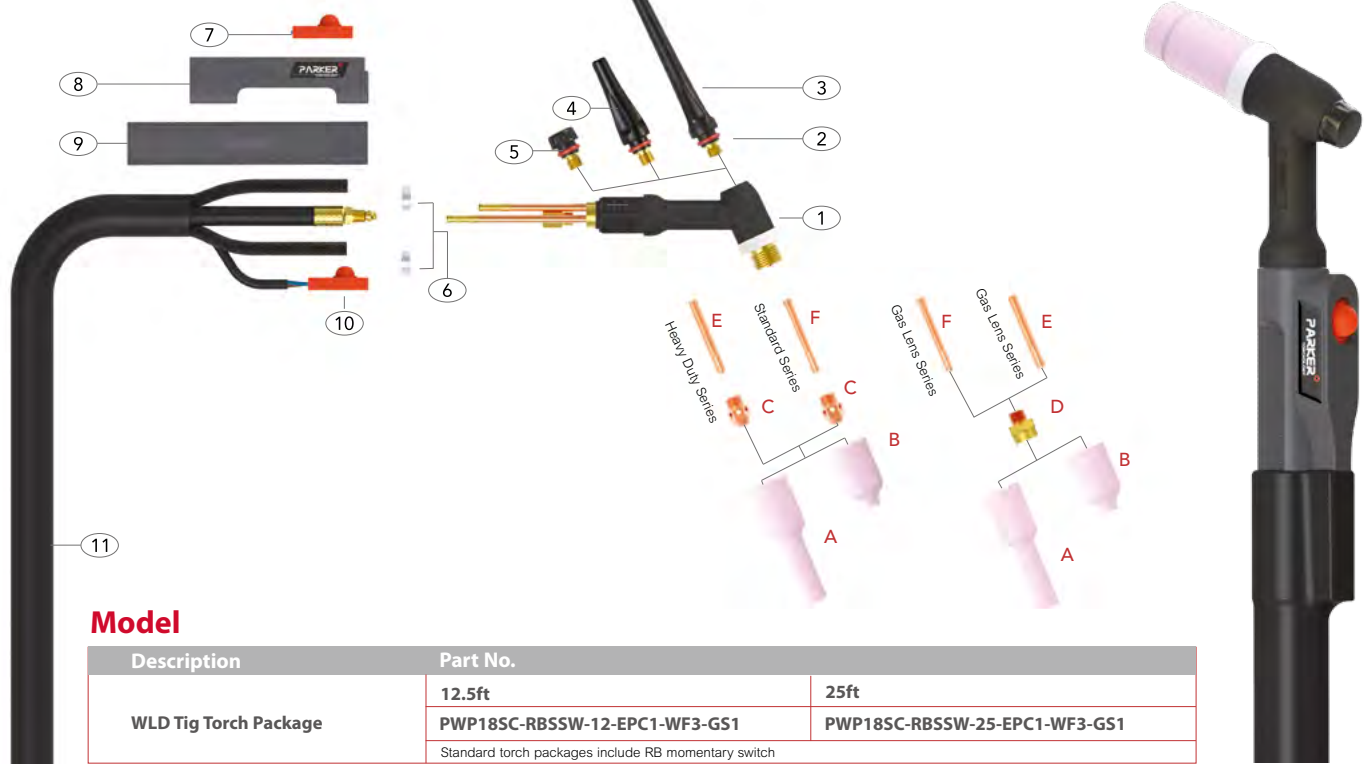


WP 18SC WLD Tig Torch Range

Rating: 410A DC, 290A AC @ 60% duty cycle. Electrode Size: 1.0-4.8mm / 0.040-3/16"

Liquid-Cooled Tig Welding Torch



Model

Description	Part No.	
WLD Tig Torch Package	12.5ft	25ft
	PWP18SC-RBSSW-12-EPC1-WF3-GS1	PWP18SC-RBSSW-25-EPC1-WF3-GS1
Standard torch packages include RB momentary switch		

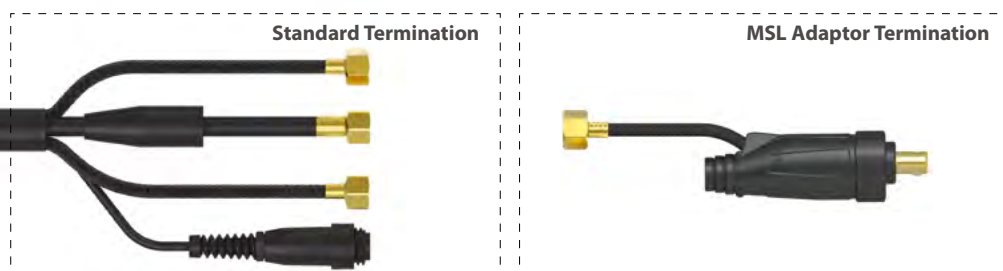
Alternative torch packages can be configured using the configurator on page 17

Spare Parts

Part No.	Description
1	PWP18SC Torch Body Standard
2	P98W18 Back Cap 'O' Ring
3	P57Y02 Back Cap Long
4	P300M Back Cap Medium
5	P57Y04 Back Cap Short
6	PB5041 Water Hose Clamp 8.7mm
7	P950 Micro Switch Bulbous Button
8	PBRDZ0590 Large Snap on Boot
9	PB10N15 Handle, Large Push on
10	P950-40 Switch and Leads x 12.5ft
	P950-80 Switch and Leads x 25ft
11	P609123 Cable Assembly Cover x 12.5ft
	P609125 Cable Assembly Cover x 25ft

For more information please refer to the following sections:

- Master Wear Parts Table Pages 32-37
- Wear Parts Configuration Table Pages 38-39
- Rear-End / Cable Parts Pages 40-41



WP 18SC WLD Tig Torch Range

Rating: 410A DC, 290A AC @ 60% duty cycle. Electrode Size: 1.0-4.8mm / 0.040-3/16"

Liquid-Cooled Tig Welding Torch

Wear Parts

A Long Gas Lens Ceramic Cups

Part No.	Description	Size	BoreA	
			mm	inch
P54N15L	Long Gas Lens Ceramic Cup	7	11	7/16
P54N16L	Long Gas Lens Ceramic Cup	6	10	3/8
P54N17L	Long Gas Lens Ceramic Cup	5	8	5/16

B Gas Lens Ceramic Cups

Part No.	Description	Size	BoreA	
			mm	inch
P54N14	Gas Lens Ceramic Cup	8	12.5	11/2
P54N15	Gas Lens Ceramic Cup	7	11	7/16
P54N16	Gas Lens Ceramic Cup	6	10	3/8
P54N17	Gas Lens Ceramic Cup	5	8	5/16
P54N18	Gas Lens Ceramic Cup	4	6	1/4
P54N19	Gas Lens Ceramic Cup	11	17	11/16

C Collet Bodies

Part No.	Description	BoreA
		mm
PNCB-53	Standard Nose Collet Body	3.4
PNCB-36	H.D. Nose Collet Body Nose	5.0

D Gas Lens Bodies

Part No.	Description	Electrode Size	
		mm	inch
P18GL16	Gas Lens Body	1.6	1/16
P18GL32	Gas Lens Body	2.4	3/32
P18GL18	Gas Lens Body	3.2	1/8
P18GL53	Gas Lens Body	4.0	5/32
P18GL36	Gas Lens Body	4.8	3/16

E Heavy Duty Collets

Part No.	Description	Electrode Size	
		mm	inch
P10N25HD	Heavy Duty Collet	3.2	1/8
P54N20HD	Heavy Duty Collet	4.0	5/32
P18C36	Heavy Duty Collet	4.8	3/16

F Standard Collets

Part No.	Description	Electrode Size	
		mm	inch
P10N22	Standard Collet	1.0	0.040
P10N23	Standard Collet	1.6	1/16
P10N23M	Standard Collet	2.0	5/64
P10N24	Standard Collet	2.4	3/32
P10N25	Standard Collet	3.2	1/8
P54N20	Standard Collet	4.0	5/32