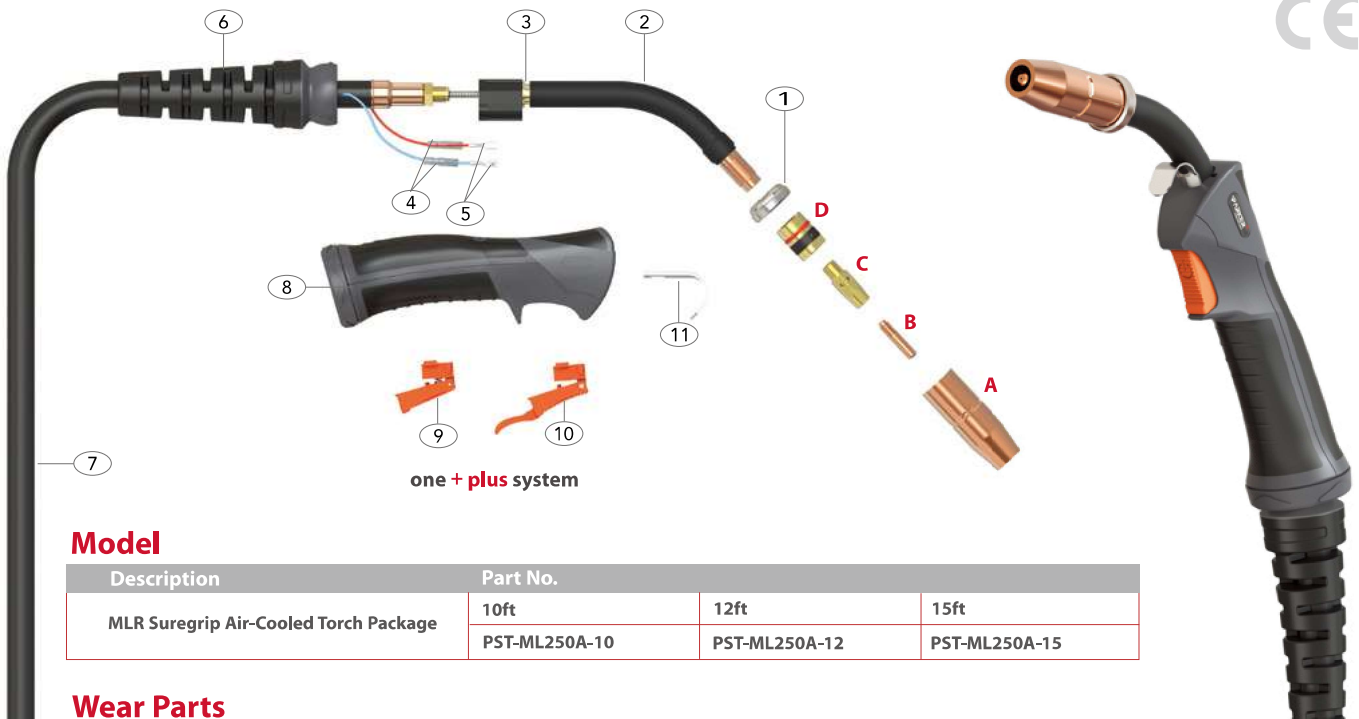


# PST- ML250 MLR Mig/Mag Torch Range

Rating: 230A CO<sub>2</sub>, 200A mixed gas, EN60974-7@ 60% duty cycle. 0.6 to 1.2mm / 0.023"-0.045" wires

Air-Cooled Mig Welding Torch



one + plus system

## Model

Description	Part No.		
	10ft	12ft	15ft
MLR Suregrip Air-Cooled Torch Package	PST-ML250A-10	PST-ML250A-12	PST-ML250A-15

## Wear Parts

### A Nozzles

Part No.	Description	Bore	Wall	Material
M169-724	Conical Nozzle	13.0	2.75mm	Copper
M169-725	Conical Nozzle	16.0	2.75mm	Copper
M169-726	Conical Nozzle	16.0	2.75mm	Copper
*M200-258	Conical Nozzle	13.0	2.75mm	Copper

### B Contact Tips

Part No.	Description	Material	Wire Size	
			mm	Inch
M000-066	Contact Tip	Copper	0.6	0.023"
M000-067	Contact Tip	Copper	0.8	0.030"
*M000-068	Contact Tip	Copper	0.9	0.035"
M000-069	Contact Tip	Copper	1.2	0.045"

### C Tip Adaptors

Part No.	Description	Material
*M169-728	Tip Adaptor	Brass

### D Nozzle Adaptors

Part No.	Description	Material
*M169-729	Nozzle Adaptor	Brass

### E Liners

Part No.	Description	Length	Wire Size	
			mm	Inch
*M194-011-10ft	Steel Liner x 10ft	3.40mt	0.8-0.9	0.030"-0.035"
*M194-011-12ft	Steel Liner x 12ft	4.10mt	0.8-0.9	0.030"-0.035"
*M194-011	Steel Liner x 15ft	5.10mt	0.8-0.9	0.030"-0.035"
M194-012-10ft	Steel Liner x 10ft	3.40mt	0.9-1.2	0.035"-0.045"
M194-012-12ft	Steel Liner x 12ft	4.10mt	0.9-1.2	0.035"-0.045"
M194-012	Steel Liner x 15ft	5.10mt	0.9-1.2	0.035"-0.045"

## Spare Parts

Part No.	Description
1	P402-5 Shock Washer
2	PLS-ML2501 Swan Neck Assembly
3	PG1515 Ergo Handle Location Body
4	PB1521-C Cable Terminal Cover
5	PB1521 Cable Terminal
6	PG8015 Handle Cable Support c/w Ball Joint
7	PSTH200-10E Cable Assembly x 10ft
	PSTH200-12E Cable Assembly x 12ft
	PSTH200-15E Cable Assembly x 15ft
8	SGB2514 Ergo Handle Kit c/w Lock Nut
9	DGB2516 Standard Trigger Assembly
10	DGB2516L Extended Trigger Assembly
11	PB2517 Hanger Hook
12	MILLERPLUG Miller® Plug

\*Denotes torch package standard wear part set-up

For more information please refer to the following sections:

- Master Wear Parts Table Page 10-11
- Rear-End / Cable Parts Page 11

