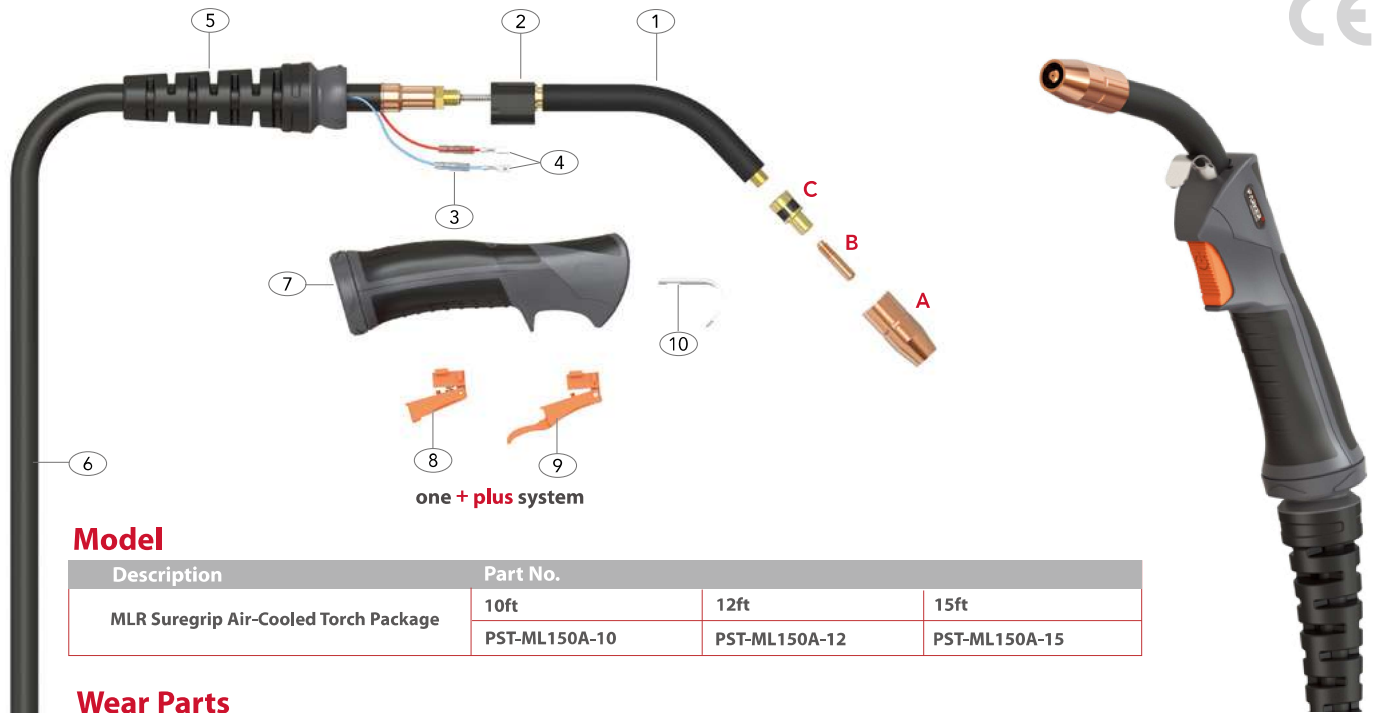


PST-ML150 MLR Mig/Mag Torch Range

Rating: 180A CO₂, 150A mixed gas, EN60974-7@ 60% duty cycle. 0.6 to 0.9mm / 0.023"-0.035" wires

Air-Cooled Mig Welding Torch



one + plus system

Model

Description	Part No.		
	10ft	12ft	15ft
MLR Suregrip Air-Cooled Torch Package	PST-ML150A-10	PST-ML150A-12	PST-ML150A-15

Wear Parts

A Nozzles

Part No.	Description	Bore	Wall	Material
*M169-715	Conical Nozzle	13.0	1.5mm	Copper

B Contact Tips

Part No.	Description	Material	Wire Size	
			mm	Inch
M000-066	Contact Tip	Copper	0.6	0.023"
*M000-067	Contact Tip	Copper	0.8	0.030"
M000-068	Contact Tip	Copper	0.9	0.035"

C Nozzle Adaptors

Part No.	Description	Material
*M169-716	Nozzle Adaptor	Brass

D Liners

Part No.	Description	Length	Wire Size	
			mm	Inch
*M194-011-10ft	Steel Liner x 10ft	3.40mt / 10ft	0.8-0.9	0.030"-0.035"
*M194-011-12ft	Steel Liner x 12ft	4.10mt / 12ft	0.8-0.9	0.030"-0.035"
*M194-011	Steel Liner x 15ft	5.10mt / 15ft	0.8-0.9	0.030"-0.035"
M194-012-10ft	Steel Liner x 10ft	3.40mt / 10ft	0.9-1.2	0.035"-0.045"
M194-012-12ft	Steel Liner x 12ft	4.10mt / 12ft	0.9-1.2	0.035"-0.045"
M194-012	Steel Liner x 15ft	5.10mt / 15ft	0.9-1.2	0.035"-0.045"

*Denotes torch package standard wear part set-up

For more information please refer to the following sections:

- Master Wear Parts Table Page 10-11
- Rear-End / Cable Parts Page 11

Spare Parts

Part No.	Description
1	PLS-ML1501 Swan Neck Assembly
2	PG1515 Ergo Handle Location Body
3	PB1521 Cable Terminal
4	PB1521-C Cable Terminal Cover
5	PG8015 Handle Cable Support c/w Ball Joint
6	PSTH180-10E Cable Assembly x 10ft
	PSTH180-12E Cable Assembly x 12ft
	PSTH180-15E Cable Assembly x 15ft
7	SGB2514 Handle And Lock Nut Assembly
8	DGB2516 Standard Trigger Assembly
9	DGB2516L Extended Trigger Assembly
10	PB2517 Hanger Hook
11	MILLERPLUG Miller® Plug

