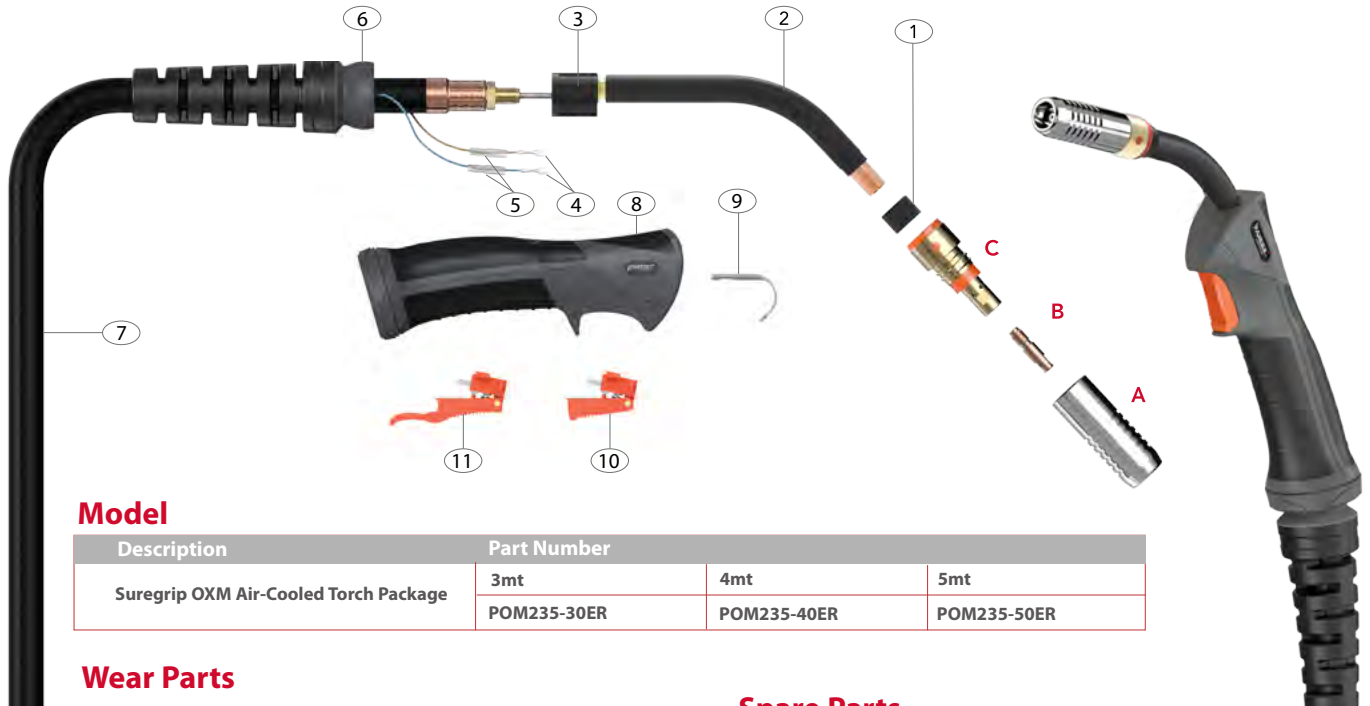


OXM 235A Suregrip Mig/Mag Torch Range

Rating: 290A CO₂, 260A mixed gas, EN60974-7@ 60% duty cycle. 0.8 to 1.2mm wires

Air-Cooled Mig Welding Torch



Model

Description	Part Number		
	3mt	4mt	5mt
Suregrip OXM Air-Cooled Torch Package	POM235-30ER	POM235-40ER	POM235-50ER

Wear Parts

A Nozzles

Part No.	Description	Bore	Wall	Material
*POM516P	Nozzle	16.0	2.5mm	Copper

B Contact Tips

Part No.	Description	Material	Wire Size	
			mm	Inch
POM060	Contact Tip	Ecu	0.8	0.030"
POM061	Contact Tip	Ecu	0.9	0.035"
POM062	Contact Tip	Ecu	1.0	0.040"
*POM063	Contact Tip	Ecu	1.2	0.045"

C Head Assembly

Part No.	Description
*POM396	Head Assembly Standard

D Liners

Part No.	Description	Length	Wire Size	
			mm	Inch
*POM2524-30B	Steel Liner x 3mt	3.4mt	1.0-1.2	0.040"- 0.045"
*POM2524-40B	Steel Liner x 4mt	4.4mt	1.0-1.2	0.040"- 0.045"
*POM2524-50B	Steel Liner x 5mt	5.4mt	1.0-1.2	0.040"- 0.045"

Spare Parts

Part No.	Description
1	POM2352 Adaptor Piece
2	POM2353 Swan Neck
3	PG1515 Ergo Handle Location Body
4	PB1521 Cable Terminal
5	PB1521-C Cable Terminal Cover
6	PG8015 Cable Support
7	PSA35-30 Cable Assembly x 3mt
	PSA35-40 Cable Assembly x 4mt
	PSA35-50 Cable Assembly x 5mt
8	SGB2514 Ergo Handle Kit c/w Lock Nut
9	PB2517 Hanger Hook(Optional Extra)
10	DGB2516 Standard Trigger Assembly
11	DGB2516L Extended Trigger Assembly

*Denotes torch package standard wear part set-up
For more information please refer to the following sections:
•Master Wear Parts Table Page 11-12
•Rear-End / Cable Parts Page 13

