

Model

Description	Part No.	
Suregrip Plasma Cutting Torch Package	4mt	6mt
	SCP80-40-CF4	SCP80-60-CF4

Alternative torch packages can be configured using the configurator on page 12

Wear Parts

Cutting Tips

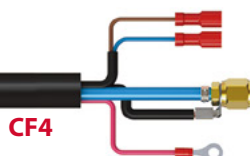
Part No.	Description	Bore Ø A	Amps
SCP8022-09	Cutting Tip Cross Groove	0.9mm	30-40A
SCP8028-16	Gouging Tip	1.6mm	80A
SCP8020-10	Cutting Tip	1.0mm	40-50A
SCP8020-11	Cutting Tip	1.1mm	50-60A
SCP8020-12	Cutting Tip	1.2mm	60-70A
*SCP8020-13	Cutting Tip	1.3mm	70-80A
SCP8026-10	Cutting Tip Contact	1.0mm	40-50A
SCP8026-11	Cutting Tip Contact	1.1mm	50-60A
SCP8026-12	Cutting Tip Contact	1.2mm	60-70A
SCP8026-13	Cutting Tip Contact	1.3mm	70-80A

Retaining Caps

Part No.	Description
*SCP8030	Retaining Cap

Spare Parts

Part No.	Description
1	SCP8001 SCP80 70° Torch Head Kit
2	SCP2508 O Ring
3	SCP8014 Plasma Handle Kit
4	SCPSP1 Screw Pack
5	SCP2516 Plasma Safety Trigger
6	SCP8015 Location Block
7	*SCP8019-40-# Cable Assembly Complete x 4mt
	*SCP8019-60-# Cable Assembly Complete x 6mt
8	SCP8050 Circle Cutting Attachment Kit



*Denotes torch package standard wear part set-up
For more information please refer to the following sections:
•Cable Terminations Page 10
•Master Wear Parts Table Page 24-30
•Wear Parts Configuration Tables Page 31-33