

Model

Description	Part No.	
Suregrip Plasma Cutting Torch Package	4mt	6mt
	SCP40-40-CF2	SCP40-60-CF2

Alternative torch packages can be configured using the configurator on page 12

Wear Parts

Cutting Tips

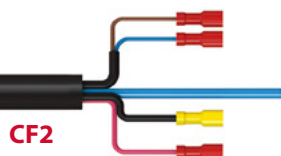
Part No.	Description	Bore ϕ A	Amps
SCP2520-06	Cutting Tip	0.65mm	10-20A
*SCP2520-08	Cutting Tip	0.8mm	20-30A
SCP2520-06E	Cutting Tip Extended	0.65mm	10-20A
SCP2520-08E	Cutting Tip Extended	0.8mm	20-30A
*SCP2520-09	Cutting Tip	0.9mm	30-40A
SCP2524-09	Cutting Tip Flat	0.9mm	30-40A
SCP2522-09	Cutting Tip Cross Groove	0.9mm	30-40A
SCP2522-09E	Cutting Tip Extended Cross Groove	0.9mm	30-40A

Retaining Caps

Part No.	Description
*SCP2530-6	Retaining Cap, 6 holes
SCP2530-6L	Retaining Cap, 6 holes Maximum Life

Spare Parts

Part No.	Description
1 SCP4001	SCP40 70° Torch Head Kit
2 SCP2508	O Ring
3 SCP2514	Plasma Handle Kit
4 SCPSP1	Screw Pack
5 SCP2516	Plasma Safety Trigger
6 SCP2515	Location Block
7 *SCP4019-40-#	Cable Assembly Complete x 4mt
*SCP4019-60-#	Cable Assembly Complete x 6mt
8 SCP2550	Circle Cutting Attachment Kit



*Denotes torch package standard wear part set-up
For more information please refer to the following sections:
•Cable Terminations Page 10
•Master Wear Parts Table Page 24-30
•Wear Parts Configuration Tables Page 31-33