



Model

Description	Part No.	
Suregrip Plasma Cutting Torch Package	4mt	6mt
	SCMP80R-40-CF5	SCMP80R-60-CF5

Alternative torch packages can be configured using the configurator on page 12

Wear Parts

Cutting Tips

Part No.	Description	Bore Ø A	Amps
SCP8022-09	Cutting Tip Cross Groove	0.9mm	30-40A
SCP8028-16	Gouging Tip	1.6mm	80A
SCP8020-10	Cutting Tip	1.0mm	40-50A
SCP8020-11	Cutting Tip	1.1mm	50-60A
SCP8020-12	Cutting Tip	1.2mm	60-70A
* SCP8020-13	Cutting Tip	1.3mm	70-80A
SCP8026-10	Cutting Tip Contact	1.0mm	40-50A
SCP8026-11	Cutting Tip Contact	1.1mm	50-60A
SCP8026-12	Cutting Tip Contact	1.2mm	60-70A
SCP8026-13	Cutting Tip Contact	1.3mm	70-80A

Retaining Caps

Part No.	Description
*SCP8030	Retaining Cap

Spare Parts

Part No.	Description
1	SCMP8001 SCMP80 180° Torch Head Kit
2	SCP2508 O Ring
3	SCP8118 Auto Torch Head Housing
4	SCPSP1-1 Screw Pack
5	SCP8110 Auto Handle
6	SCP8010 Plasma Plastic Insert
7	PB8110A Auto Handle Insert
8	PB8030A Auto Handle Lock Nut
9	PBL8017A Auto Handle Spring
10	*SCP8119C-40 -# Cable Assembly Complete x 4mt
	*SCP8119C-60 -# Cable Assembly Complete x 6mt

CF5

*Denotes torch package standard wear part set-up
For more information please refer to the following sections:
•Cable Terminations Page 10
•Master Wear Parts Table Page 24-30
•Wear Parts Configuration Tables Page 31-33