



Shielded Parts

P220051 Swirl Ring Maximum Life, 100A	P220037 Electrode 100A	Refer to Cutting Tip Table	Refer to Retaining Cap Table	P220047 Shield, Cap, Machine, 100A

Unshielded Parts

P220051 Swirl Ring Maximum Life, 100A	P220037 Electrode 100A	Refer to Cutting Tip Table	Refer to Retaining Cap Table	P120979 Deflector

Model

Description	Part No.	
HYP Plasma Cutting Torch Package	4mt	6mt
	HYMP100R-40-CF5	HYMP100R-60-CF5

Alternative torch packages can be configured using the configurator on page 12

Wear Parts

Cutting Tips

Part No.	Description	Bore \varnothing A
P220011	Tip 100A Shielded	1.5mm
P220064	Tip 100A Unshielded	1.5mm

Retaining Caps

Part No.	Description
* HYP1230	Retaining Cap, 100A

Spare Parts

Part No.	Description
1	HYMP1201 HYMP-120 Machine Torch Head
2	SCP8128 Auto Torch Head Housing
3	SCPSP1-1 Screw Pack
4	SCP8120 Auto Handle
5	SCP8010 Plasma Plastic Insert
6	PB8110A Auto Handle Insert
7	PB8030A Auto Handle Lock Nut
8	PBL8017A Auto Handle Spring
9	*SCP8119C-40 -# Cable Assembly Complete x 4mt
	*SCP8119C-60 -# Cable Assembly Complete x 6mt

*Denotes torch package standard wear part set-up
For more information please refer to the following sections:
•Cable Terminations Page 10
•Master Wear Parts Table Page 19-21
•Wear Parts Configuration Tables Page 22-23