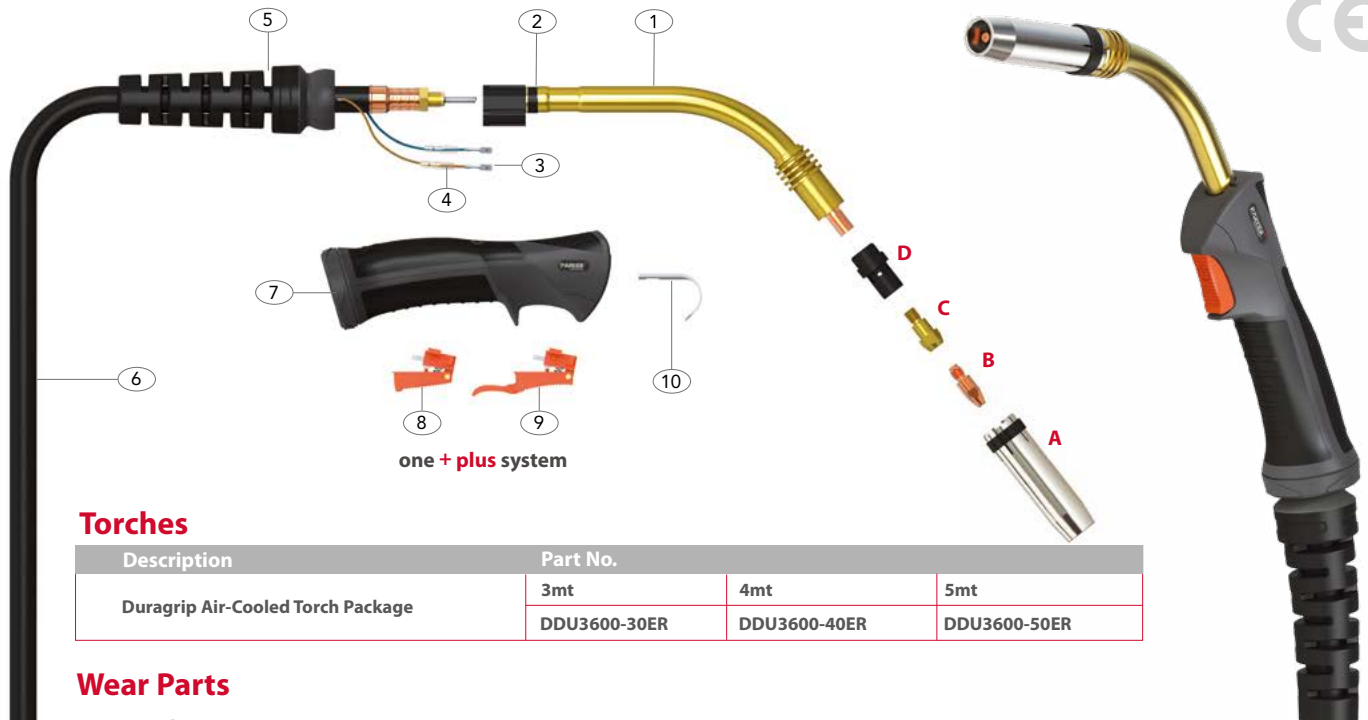


DGB 360A Duragrip Mig/Mag Torch Range

Rating: 320A CO₂, 290A mixed gas, EN60974-7 @ 35% duty cycle. 0.8 to 1.2mm wires

Air-Cooled Mig Welding Torch



one + plus system

Torches

Description	Part No.		
	3mt	4mt	5mt
Duragrip Air-Cooled Torch Package	DDU3600-30ER	DDU3600-40ER	DDU3600-50ER

Wear Parts

A Nozzles

Part No.	Description	Bore	Wall	Material
PC3615	Cylindrical Nozzle	20.1	1.70mm	Cu
*PC3616	Conical Nozzle	16.0	1.70mm	Cu
PC3617	Tapered Nozzle	12.0	1.70mm	Cu

B Contact Tips

Part No.	Description	Material	Wire Size	
			mm	Inch
PB2504-08	Contact Tip	Cu	0.8	0.030"
PB2504-10	Contact Tip	Cu	1.0	0.040"
PB2504-12	Contact Tip	Cu	1.2	0.045"
PB2504-10A	Contact Tip	Cu	1.0	0.040"
PB2505-08	Contact Tip	CuCrZr	0.8	0.030"
PB2505-10	Contact Tip	CuCrZr	1.0	0.040"
PB2505-12	Contact Tip	CuCrZr	1.2	0.045"
PB2505-10A	Contact Tip	CuCrZr	1.0	0.040"
*PB4014-12	Contact Tip	Cu	1.2	0.045"

C Tip Adaptors

Part No.	Description	Material
PB3612	Tip Adaptor	Brass
PB3613	Tip Adaptor	Brass
*PB3614	Tip Adaptor	Brass

D Diffusers

Part No.	Description	Colour	Material
*PB3605B	Diffuser	Black	DMC3
PB3605C	Diffuser	White	Ceramic
PB3605W	Diffuser	White	DMC3

E Liner

Part No.	Description	Length	Wire Size
			mm
*PB2524-30	Steel Liner x 3mt	3.4mt	1.0-1.2
*PB2524-40	Steel Liner x 4mt	4.4mt	1.0-1.2
*PB2524-50	Steel Liner x 5mt	5.4mt	1.0-1.2

Spare Parts

Part No.	Description
1	PE3603 Swan Neck Assembly
2	PG1515 Ergo Handle Location Body
3	PB1521 Cable Terminal
4	PB1521-C Cable Terminal Cover
5	PG8016 Handle Cable Support
6	PDU3609-30 Duraflex Ultralite Cable Assembly x 3mt
	PDU3609-40 Duraflex Ultralite Cable Assembly x 4mt
	PDU3609-50 Duraflex Ultralite Cable Assembly x 5mt
7	DGB2514 Ergo Handle Kit c/w Lock Nut
8	DGB2516 Standard Trigger Assembly
9	DGB2516L Extended Trigger Assembly
10	PB2517 Hanger Hook(Optional Extra)

*Denotes torch package standard wear part set-up

For more information please refer to the following sections:

- Master Wear Parts Table Page 57-65
- Rear-End / Cable Parts Page 66-68

