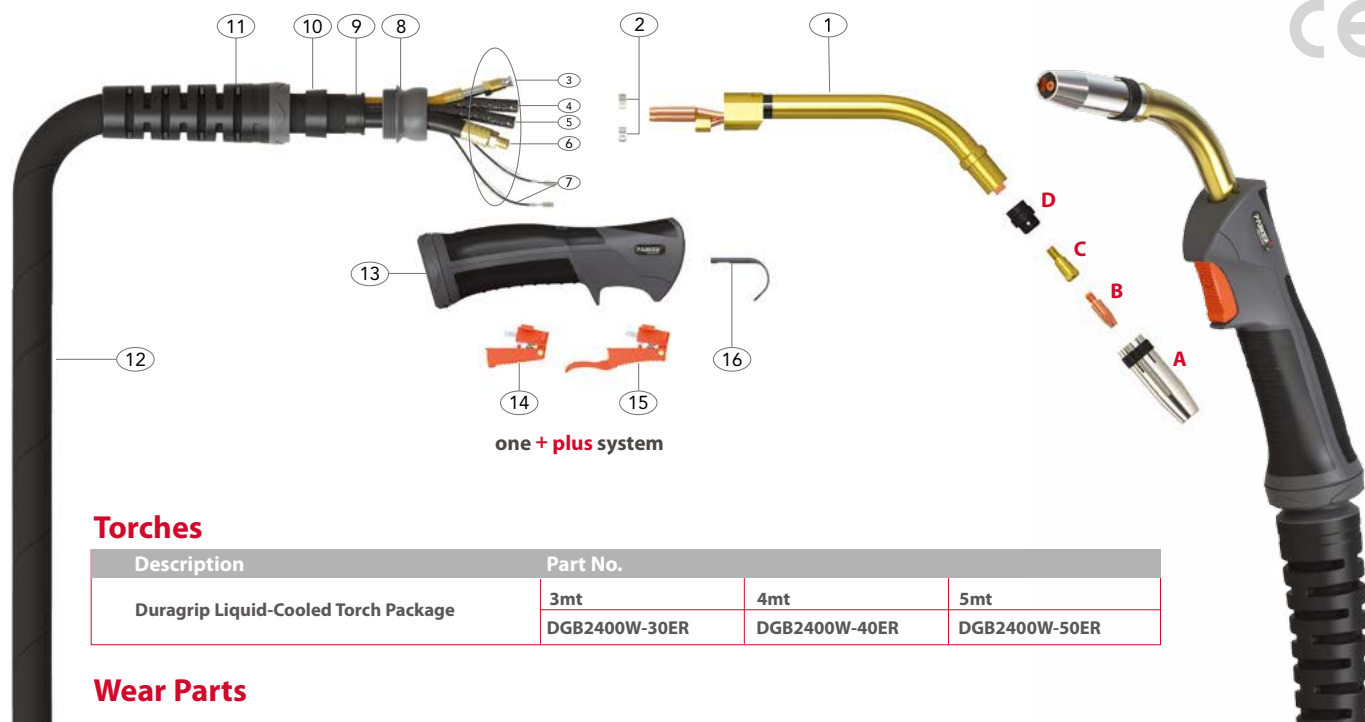


## DGB 240W Duragrip Mig/Mag Torch Range

Rating: 300A CO<sub>2</sub>, 270A mixed gas, EN60974-7 @ 60% duty cycle. 0.8 to 1.2mm wires

Liquid-Cooled Mig Welding Torch



one + plus system

### Torches

Description	Part No.		
	3mt	4mt	5mt
Duragrip Liquid-Cooled Torch Package	DGB2400W-30ER	DGB2400W-40ER	DGB2400W-50ER

### Wear Parts

#### A Nozzles

Part No.	Description	Bore	Wall	Material
PB2415	Cylindrical Nozzle	17.2	1.40mm	Cu
*PB2416	Conical Nozzle	12.6	1.40mm	Cu
PB2417	Tapered Nozzle	10.0	1.40mm	Cu

#### B Contact Tips

Part No.	Description	Material	Wire Size	
			mm	Inch
PB2504-08	Contact Tip	Cu	0.8	0.030"
*PB2504-10	Contact Tip	Cu	1.0	0.040"
PB2504-12	Contact Tip	Cu	1.2	0.045"

#### C Tip Adaptors

Part No.	Description	Material
*PB2412	Tip Adaptor	Brass

#### D Diffusers

Part No.	Description	Colour	Material
*PB2405B	Diffuser	Black	DMC3
PB2405C	Diffuser	White	Ceramic
PB2405W	Diffuser	White	DMC3
PB2405S	Diffuser	Red	Silicon

#### E Liner

Part No.	Description	Length	Wire Size
*PB5033-30	Steel Liner x 3mt	3.5mt	1.0-1.2
*PB5033-40	Steel Liner x 4mt	4.5mt	1.0-1.2
*PB5033-50	Steel Liner x 5mt	5.5mt	1.0-1.2

### Spare Parts

Part No.	Description
1	PE2409 Swan Neck Assembly
2	PB5041 Hose Clamp 8.7mm
8	PPG3208-1 Ball Joint
9	PT8010 Canvas cover Retainer Small
10	PG3235 Sheath Block
11	PGN3208-P Cable Support
12	PD4006-30 Cable Assembly x 3mt
	PD4006-40 Cable Assembly x 4mt
	PD4006-50 Cable Assembly x 5mt
13	DGB2514 Ergo Handle Kit c/w Lock Nut
14	DGB2516 Standard Trigger Assembly
15	DGB2516L Extended Trigger Assembly
16	PB2517 Hanger Hook(Optional Extra)

### Cable Parts

Description	Part No.		
	3mt	4mt	5mt
3 Outer Liner Assembly	PD5008-30	PD5008-40	PD5008-50
4 Gas Hose Assembly	PD5013-30	PD5013-40	PD5013-50
5 Water Inlet Hose Assembly	PD5012-30	PD5012-40	PD5012-50
6 Power Cable Assembly	PD4015-30	PD4015-40	PD4015-50
7 Switch Lead Assembly	PD5010-30	PD5010-40	PD5010-50
17 Water Outlet Hose	PD5017	PD5017	PD5017

\*Denotes torch package standard wear part set-up  
For more information please refer to the following sections:  
•Master Wear Parts Table Page 57-65  
•Rear-End / Cable Parts Page 66-68

