



## Torches

Description	Part No.		
Suregrip Ultra Air-Cooled Torch Package	3mt	4mt	5mt
	SDU3600-30ER	SDU3600-40ER	SDU3600-50ER

## Wear Parts

### A Nozzle

Part No.	Description	Bore	Wall	Material
PB3615	Cylindrical Nozzle	19.0	2.25mm	Cu
*PB3616	Conical Nozzle	16.1	2.25mm	Cu
PB3617	Tapered Nozzle	12.0	2.25mm	Cu

### B Contact Tips

Part No.	Description	Material	Wire Size	
			mm	Inch
PB2504-08	Contact Tip	Cu	0.8	0.030"
PB2504-10	Contact Tip	Cu	1.0	0.040"
PB2504-12	Contact Tip	Cu	1.2	0.045"
PB2504-10A	Contact Tip	Cu	1.0	0.040"
PB4014-08	Contact Tip	Cu	0.8	0.030"
PB4014-10	Contact Tip	Cu	1.0	0.040"
*PB4014-12	Contact Tip	Cu	1.2	0.045"

### C Tip Adaptors

Part No.	Description	Material
PB3612	Tip Adaptor	Brass
PB3613	Tip Adaptor	Brass
*PB3614	Tip Adaptor	Brass

### D Diffusers

Part No.	Description	Colour	Material
*PB3605B	Diffuser	Black	DMC3
PB3605C	Diffuser	White	Ceramic
PB3605W	Diffuser	White	DMC3

### E Liner

Part No.	Description	Length	Wire Size
			mm
*PB2524-30	Steel Liner x 3mt	3.4mt	1.0-1.2
*PB2524-40	Steel Liner x 4mt	4.4mt	1.0-1.2
*PB2524-50	Steel Liner x 5mt	5.4mt	1.0-1.2

## Spare Parts

Part No.	Description
1	PG3603 Swan Neck Assembly
2	PG1515 Ergo Handle Location Body
3	PB1521 Cable Terminal
4	PB1521-C Cable Terminal Cover
5	PG8016 Handle Cable Support
6	PSP3609-30 Duraflex Ultralite Cable Assembly x 3mt
	PSP3609-40 Duraflex Ultralite Cable Assembly x 4mt
	PSP3609-50 Duraflex Ultralite Cable Assembly x 5mt
7	SGB2514 Ergo Handle Kit c/w Lock Nut
8	DGB2516 Standard Trigger Assembly
9	DGB2516L Extended Trigger Assembly
10	PB2517 Hanger Hook

\*Denotes torch package standard wear part set-up

For more information please refer to the following sections:

- Master Wear Parts Table Page 35-43
- Rear-End / Cable Parts Page 66-68

