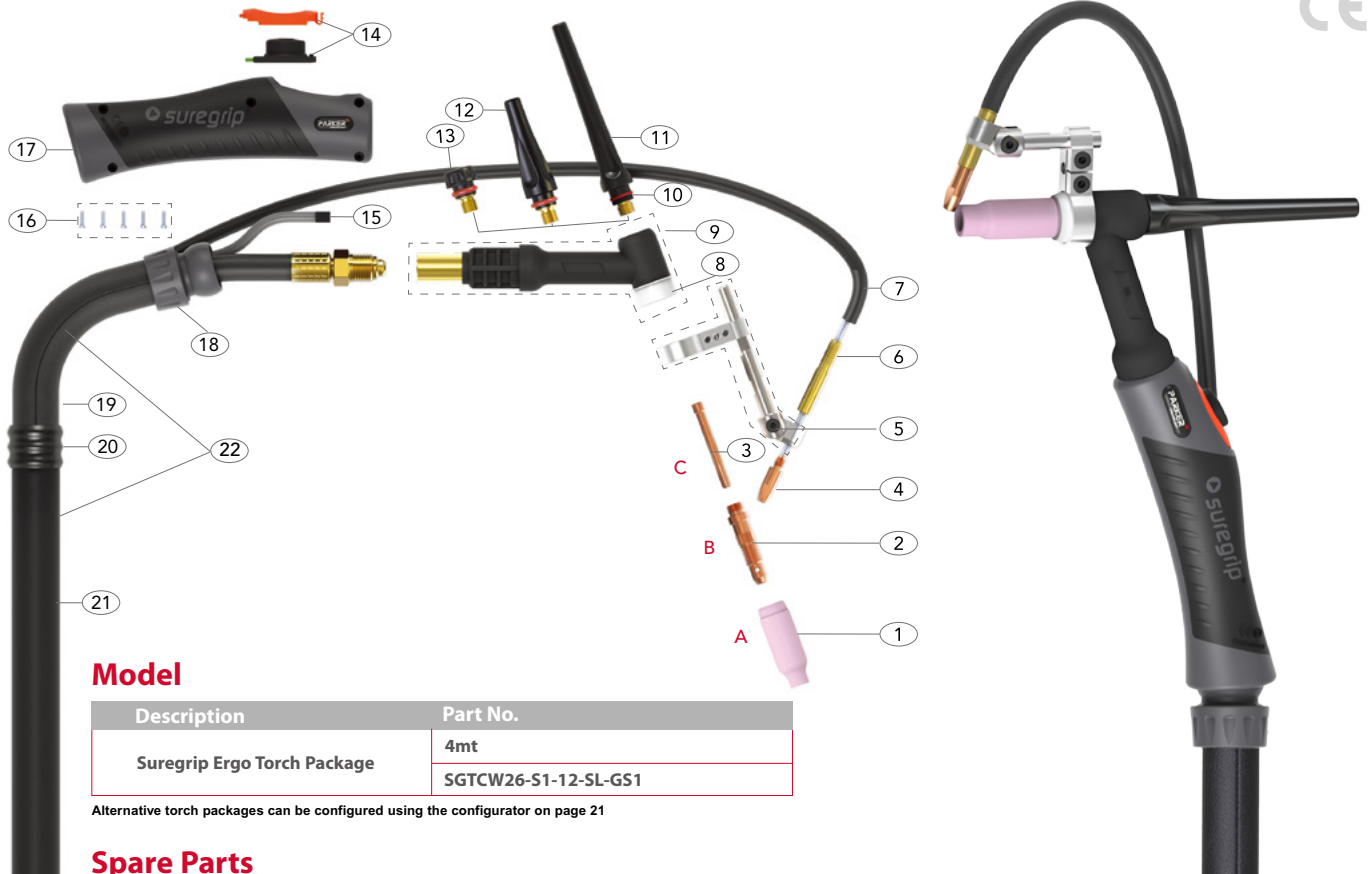


## SGTCW 26 Suregrip Ergo Tig Torch Range

Rating: 180A DC, 125A AC @ 35% duty cycle. Electrode Size: 1.0-4.0mm / 0.040"-5/32"

Air-Cooled Tig Welding Torch



### Model

Description	Part No.
Suregrip Ergo Torch Package	4mt
	SGTCW26-S1-12-SL-GS1

Alternative torch packages can be configured using the configurator on page 21

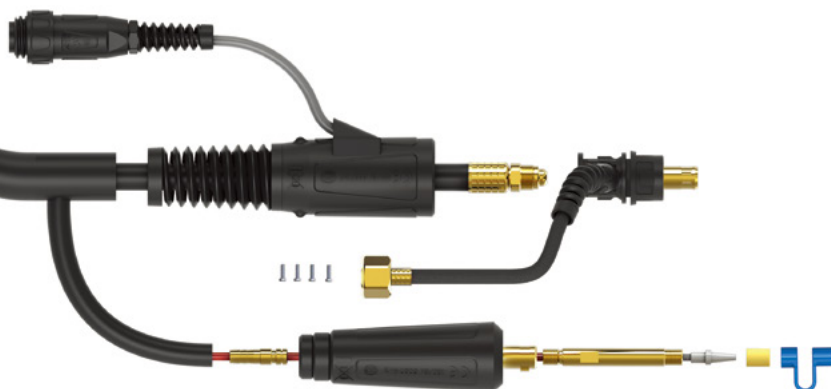
### Spare Parts

Part No.	Description	
1 P10N48	Standard Ceramic Cup	
2 P10N32	Standard Collet Body	
3 P10N24	Standard Collet	
4 PB2504-10	Ecu Contact Tip 1.0mm	
5 PCWT171826-SP	Cold Wire Adaptor Assembly	
6 PHWT-SP03	Tip Adaptor	
7 PPA6X8BK-40	Outer Liner Assembly x 12.5ft	
	PPA6X8BK-80	Outer Liner Assembly x 25ft
8 PCW18CG	CWT Nozzle Gasket	
9 PCW26	Torch Body CWT	
10 P98W18	Back Cap 'O' Ring	
11 P57Y02	Back Cap Long	
12 P300M	Back Cap Medium	

Part No.	Description	
13 P57Y04	Back Cap Short	
14 PER1MS	Momentary Kit	
15 PERSWL4	Trigger Lead 12.5ft	
	PERSWL8	Trigger Lead 25ft
16 PERSP1	Screw Pack	
17 PERH200	Suregrip Large Ergo Tig Handle	
18 PERKJ200	Large Knuckle Joint and LockNut	
19 PHWERLC200-08	Leather Cover x 0.8mt	
20 PERJK200	Jointing Repair Kit	
21 PHWERNCL-32	Neoprene Cover x 3.2m	
	PHWERNCL-72	Neoprene Cover x 7.2m
22 PHWERC0200-40	Sheath x 12.5ft inc Leather Cover	
	PHWERC0200-80	Sheath x 25ft inc Leather Cover

For more information please refer to the following sections:

- Master Wear Parts Table Pages 51-57
- Wear Parts Configuration Table Pages 58-63
- Rear-End / Cable Parts Pages 64-66



# SGTCW 26 Suregrip Ergo Tig Torch Range

Rating: 180A DC, 125A AC @ 35% duty cycle. Electrode Size: 1.0-4.0mm / 0.040"-5/32"

Air-Cooled Tig Welding Torch

## Wear Parts

### A Standard Ceramic Cups

Part No.	Description	Size	BoreA	
			mm	inch
P10N44	Standard Ceramic Cup	12	19	3/4
P10N45	Standard Ceramic Cup	10	16	5/8
P10N46	Standard Ceramic Cup	8	12.5	1/2
P10N47	Standard Ceramic Cup	7	11	7/16
P10N48	Standard Ceramic Cup	6	10	3/8
P10N49	Standard Ceramic Cup	5	8	5/16
P10N50	Standard Ceramic Cup	4	6	1/4

### B Standard Collet Bodies

Part No.	Description	Electrode Size	
		mm	inch
P10N30	Standard Collet Body	1.0	0.040
P10N31	Standard Collet Body	1.6	1/16
P10N31M	Standard Collet Body	2.0	5/64
P10N32	Standard Collet Body	2.4	3/32
P10N28	Standard Collet Body	3.2	1/8

### C Standard Collets

Part No.	Description	Electrode Size	
		mm	inch
P10N22	Standard Collet	1.0	0.040
P10N23	Standard Collet	1.6	1/16
P10N23M	Standard Collet	2.0	5/64
P10N24	Standard Collet	2.4	3/32
P10N25	Standard Collet	3.2	1/8