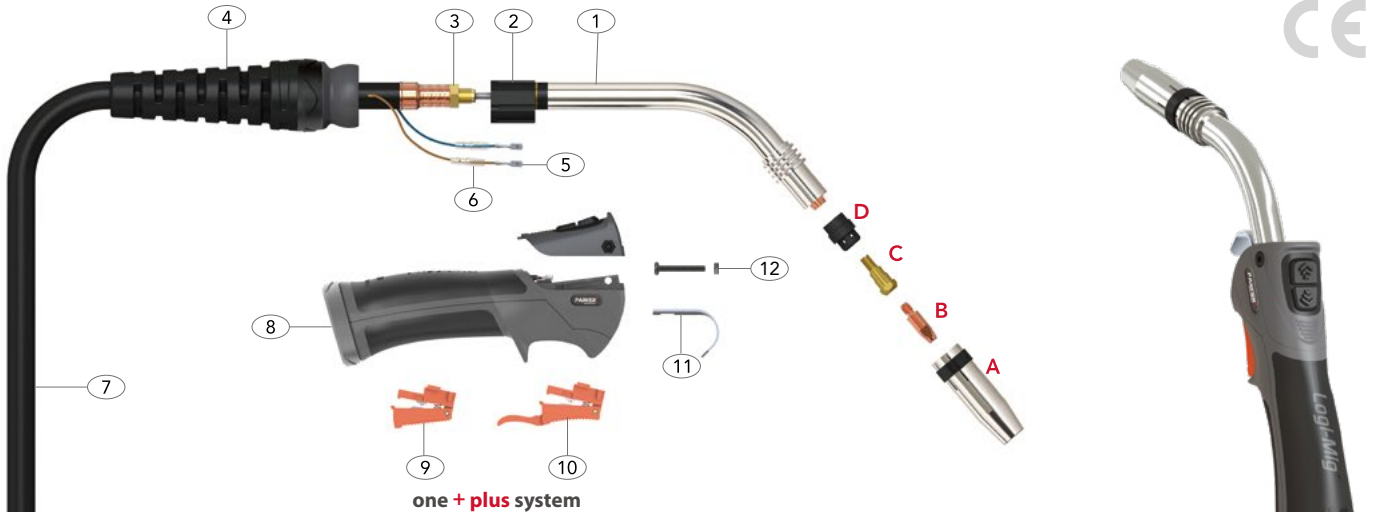


# LMB 240A Suregrip Logi-Mig/Mag Torch Range

Rating: 250A CO<sub>2</sub>, 220A mixed gas, EN60974-7 @ 60% duty cycle. 0.8 to 1.2mm wires  
Air-Cooled Mig Welding Torch



one + plus system

## Model

Description	Part No.		
Logi-Mig Ergo Torch Package	3mt	4mt	5mt
	LMB2400-LM1-MT1-30ER	LMB2400-LM1-MT1-40ER	LMB2400-LM1-MT1-50ER

Torch packages include 2 way LM1 control module and standard trigger

Alternative torch packages can be configured using the configurator on page 12

## Wear Parts

### A Nozzles

Part No.	Description	Bore	Wall	Material
PB2415	Cylindrical Nozzle	17.2	1.40mm	Cu
*PB2416	Conical Nozzle	12.6	1.40mm	Cu
PB2417	Tapered Nozzle	10.0	1.40mm	Cu

### B Contact Tips

Part No.	Description	Material	Wire Size	
			mm	Inch
PB2504-08	Contact Tip	Cu	0.8	0.030"
*PB2504-10	Contact Tip	Cu	1.0	0.040"
PB2504-12	Contact Tip	Cu	1.2	0.045"
PB2504-12A	Contact Tip	Cu	1.2	0.045"
PB2505-08	Contact Tip	CuCrZr	0.8	0.030"
PB2505-10	Contact Tip	CuCrZr	1.0	0.040"
PB2505-12	Contact Tip	CuCrZr	1.2	0.045"
PB2505-12A	Contact Tip	CuCrZr	1.2	0.045"

### C Tip Adaptors

Part No.	Description	Material
*PB2412	Tip Adaptor	Brass

### D Diffusers

Part No.	Description	Colour	Material
*PB2405B	Diffuser	Black	DMC3
PB2405C	Diffuser	White	Ceramic
PB2405W	Diffuser	White	DMC3
PB2405S	Diffuser	Red	Silicon

### E Liner

Part No.	Description	Length	Wire Size
			mm
*PB2524-30	Steel Liner x 3mt	3.4mt	1.0-1.2
*PB2524-40	Steel Liner x 4mt	4.4mt	1.0-1.2
*PB2524-50	Steel Liner x 5mt	5.4mt	1.0-1.2

## Spare Parts

Part No.	Description
1	PG2401 Swan Neck Assembly
2	PG1515 Ergo Handle Location Body
3	PB1505 Lock Nut
4	PG8015 Handle Cable Support
5	PB1521 Cable Terminal
6	PB1521-C Cable Terminal Cover
7	PS2403-30 Duraflex Cable Assembly x 3mt
	PS2403-40 Duraflex Cable Assembly x 4mt
	PS2403-50 Duraflex Cable Assembly x 5mt
8	PLM2514/KJ Logi-Mig Handle Kit
9	PDMN2516M Standard Trigger Assembly
10	PDMN2516LM Extended Trigger Assembly
11	PB2517 Hanger Hook
12	PDMNS Module Retaining Screw

\*Denotes torch package standard wear part set-up  
For more information please refer to the following sections:  
• Master Wear Parts Table Page 21-29  
• Rear-End / Cable Parts Page 30-31

