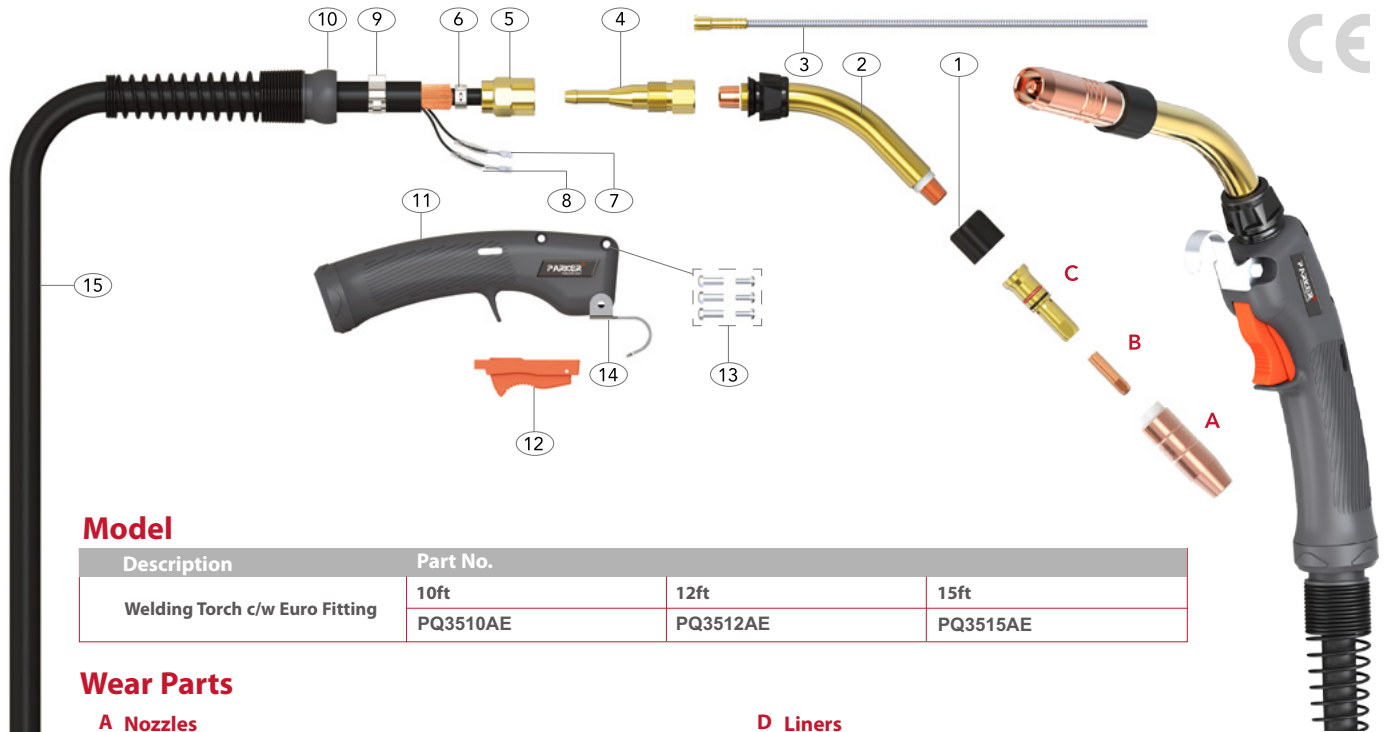


## BN'Q' 350A Mig/Mag Torch Range

Rating: 350A CO<sub>2</sub>, 250A mixed gas, EN60974-7 @ 60% duty cycle. 0.8 to 1.6mm / 0.030"-1/16" wires

Air-Cooled Mig Welding Torch



### Model

Description	Part No.		
Welding Torch c/w Euro Fitting	10ft	12ft	15ft
	PQ3510AE	PQ3512AE	PQ3515AE

### Wear Parts

#### A Nozzles

Part No.	Description	Bore	Wall	Material
P4391	Conical Nozzle	16.0	2.85mm	Brass
* P4392	Tapered Nozzle	12.7	2.85mm	Brass
P4393	HD Conical Nozzle	16.0	2.85mm	Copper
P4295	Pipeline Nozzle	9.50	2.85mm	Brass

#### B Contact Tips

Part No.	Description	Material	Wire Size	
			mm	Inch
P7488	Contact Tip	Ecu	0.8	0.030
P7489	Contact Tip	Ecu	0.9	0.035
* P7490	Contact Tip	Ecu	1.2	0.045
P7491	Contact Tip	Ecu	1.6	1/16"
P7496	Contact Tip	Ecu	1.0	0.040
P7498	Contact Tip	Ecu	1.3	0.052

#### C Diffusers

Part No.	Description	Material
* P4335	Head Assembly	Brass

#### D Liners

Part No.	Description	Length	Wire Size	
			mm	Inch
* PA43110	Steel Liner x 10ft	3.80m	0.8-1.2	0.030-0.045
* PA43115	Steel Liner x 15ft	4.90m	0.8-1.2	0.030-0.045
PN43110	Polyamide Liner x 10ft	3.80m	0.8-1.2	0.030-0.045
PN43115	Polyamide Liner x 15ft	4.90m	0.8-1.2	0.030-0.045
PA43210	Steel Liner x 10ft	3.80m	1.2-1.6	0.045-1/16"
PA43215	Steel Liner x 15ft	4.90m	1.2-1.6	0.045-1/16"
PN43210	Polyamide Liner x 10ft	3.80m	1.2-1.6	1/16"
PN43215	Polyamide Liner x 15ft	4.90m	1.2-1.6	1/16"

### Spare Parts

Part No.	Description
1	P4323R Rubber Cap
2	PQT3-45 Swan Neck Assembly
3	PQJL-3545 Jump Liner 0.035"- 0.045"/0.9-1.2mm
4	P4213B End Fitting
5	PR4305 Cone Nut
6	PB5046 Hose Clamp 12mm
7	PB1521 Cable Terminal
8	PB1521-C Cable Terminal Cover
9	P132-12 Hose Clamp 21mm
10	PBE8018 Spring Cable Support and Ball Joint
11	PN1780006 Handle Kit c/w Screws and Nuts and Hook
12	P5662 Trigger Switch
13	P1880004 Screw Pack
14	PR4238 Hanger Hook
15	P4361TE Duraflex Cable Assembly x 10ft
	P4362TE Duraflex Cable Assembly x 12ft
	P4365TE Duraflex Cable Assembly x 15ft

\*Denotes torch package standard wear part set-up  
For more information please refer to the following sections:  
•Master Wear Parts Table Page 15-18  
•Rear-End / Cable Parts Page 19

